

OIL ANALYSIS REPORT

Sample Rating Trend





Haul Truck Machine Id HT5023 Component

Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

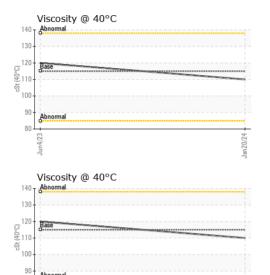
Fluid Condition

The condition of the oil is acceptable for the time in service.

AE 15W40 (l	_IR)		Jun 2023	Jan 2024		
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0067105	PC0050695	
Sample Date		Client Info		20 Jan 2024	04 Jun 2023	
Machine Age	hrs	Client Info		10587	9532	
Dil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINAT	ΓΙΟΝ	method	limit/base	current	history1	history2
- uel		WC Method	>5	<1.0	<1.0	
Vater		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METAL	_S	method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>100	18	38	
Chromium	ppm	ASTM D5185(m)	>20	<1	<1	
Nickel	ppm	ASTM D5185(m)	>4	<1	0	
Γitanium	ppm	ASTM D5185(m)		0	<1	
Silver	ppm	ASTM D5185(m)	>3	0	0	
Aluminum	ppm	ASTM D5185(m)	>20	1	1	
_ead	ppm	ASTM D5185(m)	>40	2	9	
Copper	ppm	ASTM D5185(m)	>330	<1	2	
- īn	ppm	ASTM D5185(m)	>15	0	<1	
Antimony	ppm	ASTM D5185(m)		0	0	
/anadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	<1	1	
Barium	ppm	ASTM D5185(m)	10	0	0	
Molybdenum	ppm	ASTM D5185(m)	100	59	63	
Manganese	ppm	ASTM D5185(m)		0	<1	
Magnesium	ppm	ASTM D5185(m)	450	970	1037	
Calcium	ppm	ASTM D5185(m)	3000	1073	1117	
Phosphorus	ppm	ASTM D5185(m)	1150	1001	1076	
Zinc	ppm	ASTM D5185(m)	1350	1182	1231	
Sulfur	ppm	ASTM D5185(m)	4250	2691	2477	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	4	4	
Sodium	ppm	ASTM D5185(m)	>158	2	2	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	1.3	2.1	
Nitration	Abs/cm	ASTM D7624*	>20	6.5	9.0	
Sulfation	Abs/.1mm	ASTM D7415*	>30	20.4	23.8	



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FLUID DEGRAD	NOITAC	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	13.6	16.0	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	VLITE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	115	110	120	
Visc @ 100°C	cSt	ASTM D7279(m)	14.4	14.9	15.4	
Viscosity Index (VI)	Scale	ASTM D2270*	126	140	134	
GRAPHS						
Iron (nnm)				Load (nnm)		

GRAPHS		
Iron (ppm)	Lead (ppm)	
Severe	Severe	
Abnormal	E 50 Abnormal	
1/23	173	
Jun4/23	Jan20/24 Jun4/23	
Aluminum (ppm)	Chromium (ppm)	
Smarra	60	
Octobe	40 develor	
Abnormal	20 - Abnormal	
23	23 54	
Jun4/23	Jan 20/24 Jun 4/23	
Copper (ppm)	Silicon (ppm)	
Severe Clanermal	80 T Severe	
	60 +	
	Abnormal	
23	0 5	
Jun4/23	Jan 20/24 Jun 4/23	
Viscosity @ 100°C	Soot %	
Abnormal	6.0 Severe	
Base	ae 4.0 Abnormal	
Abnormal	³ 2.0 -	
m	0.0	
Jun4/23	Jan 20/24 Jun 4/23	



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: PC0067105

Lab Number : 02614377 Unique Number : 5723472

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Validity of results and interpretation are based on the sample and information as supplied.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received **Tested**

Diagnosed Test Package : MOB 1 (Additional Tests: KV40, VI, Visual)

: 09 Feb 2024 : 09 Feb 2024

: 09 Feb 2024 - Wes Davis

Lakeshore Gold Timmins West

CA Contact: Dale Arseneau darseneau@ca.panamericansilver.com

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

T: (705)269-4344 F:

Timmins, ON