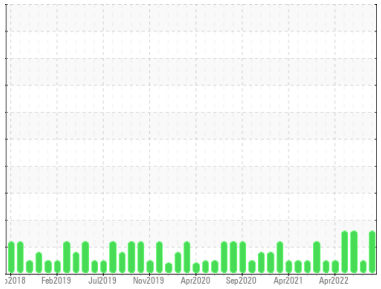
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Framo [450252240]
Machine Id
HPU Deck Machinery Hyd. Power (S/N Sample Tag IH-65202-S1)
Component
Hydraulic System
Fluid
CASTROL HYSPIN AWH-M ISO 46 (2200 LTR)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0080326**	PC	PC
Sample Date		Client Info		**17 Jan 2024**	17 Oct 2023	06 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>20	**0**	0	4
Chromium	ppm	ASTM D5185(m)	>10	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>10	**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>10	**<1**	0	<1
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**<1**	<1	4
Tin	ppm	ASTM D5185(m)	>10	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	0	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**<1**	0	<1
Calcium	ppm	ASTM D5185(m)		**52**	51	30
Phosphorus	ppm	ASTM D5185(m)		**327**	323	345
Zinc	ppm	ASTM D5185(m)		**422**	416	382
Sulfur	ppm	ASTM D5185(m)		**853**	784	2452
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	0	2
Sodium	ppm	ASTM D5185(m)		**0**	0	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	<1

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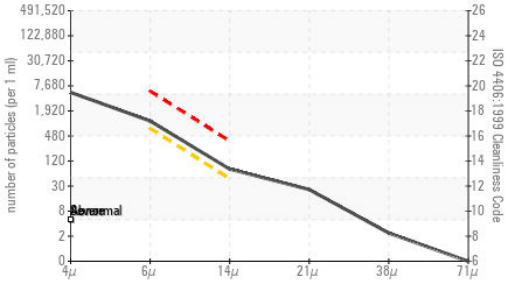
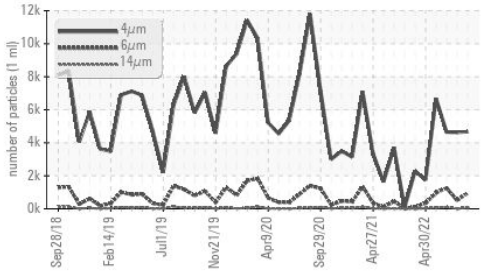
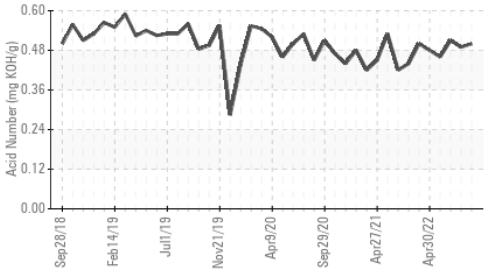
Particle Count



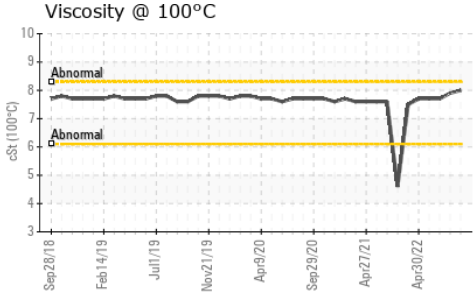
Particle Trend



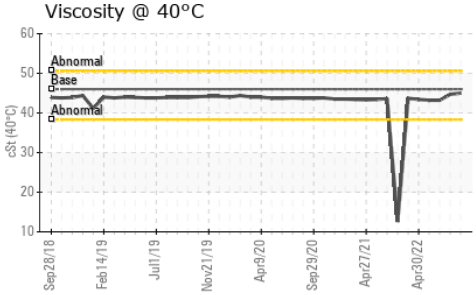
Acid Number



Viscosity @ 100°C



Viscosity @ 40°C



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**4668**	4629	4643
Particles >6µm		ASTM D7647	>640	▲ **962**	509	▲ 1261
Particles >14µm		ASTM D7647	>40	▲ **68**	12	▲ 103
Particles >21µm		ASTM D7647	>10	▲ **22**	4	▲ 24
Particles >38µm		ASTM D7647	>3	**2**	1	0
Particles >71µm		ASTM D7647	>3	**0**	1	0
Oil Cleanliness		ISO 4406 (c)	>--/16/12	▲ **19/17/13**	19/16/11	▲ 19/17/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.50**	0.49	0.51

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	**45.0**	44.7	43.2
Visc @ 100°C	cSt	ASTM D7279(m)		**8**	7.9	7.7
Viscosity Index (VI)	Scale	ASTM D2270*	150	**151**	148	148

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0080326 **Received** : 09 Feb 2024
Lab Number : 02614501 **Tested** : 12 Feb 2024
Unique Number : 5723596 **Diagnosed** : 12 Feb 2024 - Kevin Marson
Test Package : MAR 2 (Additional Tests: KV100, PQ, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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