

# **PROBLEM SUMMARY**

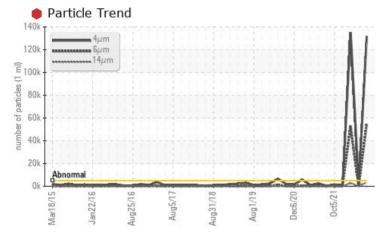
# Cranes [450255637]

Crane - Mid - Hydraulic System (Hoisting) (S/N Sample Tag MA-04002-S3)

Component Hydraulic System

PETRO CANADA ATF DEXRON III/MERCON (800 LTR)

## COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS							
Sample Status			SEVERE	NORMAL	SEVERE		
Particles >4µm	ASTM D7647	>5000	🛑 131591	795	134981		
Particles >6µm	ASTM D7647	>1300	<b>•</b> 54884	115	<b>b</b> 52873		
Particles >14µm	ASTM D7647	>160	• 3425	8	2788		
Particles >21µm	ASTM D7647	>40	646	3	<b>b</b> 531		
Particles >38µm	ASTM D7647	>10	<b>A</b> 35	1	<b>1</b> 8		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	• 24/23/19	17/14/10	• 24/23/19		

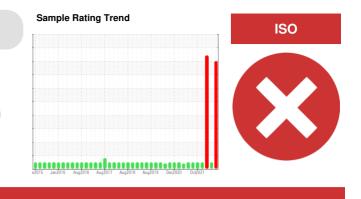
Customer Id: TERHAM Sample No.: PC0081063 Lab Number: 02614507 Test Package: MAR 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

#### HISTORICAL DIAGNOSIS

#### 04 Oct 2023 Diag: Kevin Marson



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



# ISO

#### 12 Aug 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. Light concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 14 Jun 2023 Diag: Kevin Marson

#### NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## **OIL ANALYSIS REPORT**

## **Cranes [450255637]** Machine Id Crane - Mid - Hydraulic System (Hoisting) (S/N Sample Tag MA-04002-S3)

Component Hydraulic System

PETRO CANADA ATF DEXRON III/MERCON (800 LTR)

#### DIAGNOSIS

#### Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

#### Wear

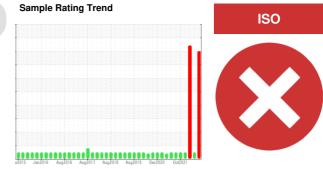
All component wear rates are normal.

#### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

#### **Fluid Condition**

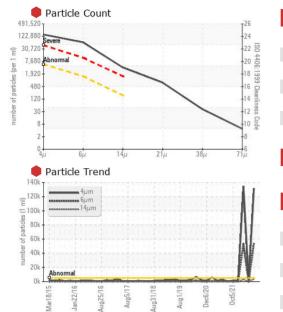
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

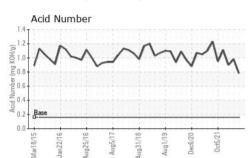


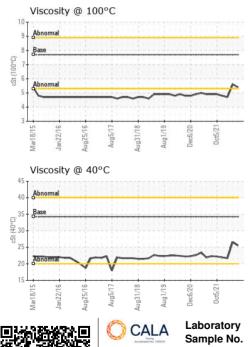
SAMPLE INFORM	VIATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081063	PC0076220	PC0052590
Sample Date		Client Info		20 Jan 2024	04 Oct 2023	12 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	NORMAL	SEVERE
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>20	2	<1	5
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	0	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1	2
Copper	ppm	ASTM D5185(m)	>20	1	1	3
Tin	ppm	ASTM D5185(m)	>10	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	130	92	102	81
Barium	ppm	ASTM D5185(m)	1.0	2	2	8
Molybdenum	ppm	ASTM D5185(m)	0.0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	1.0	2	2	<1
Calcium	ppm	ASTM D5185(m)		66	65	36
Phosphorus	ppm	ASTM D5185(m)	280	237	236	315
Zinc	ppm	ASTM D5185(m)	10	56	45	144
Sulfur	ppm	ASTM D5185(m)	440	756	727	822
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	2	2	2
Sodium	ppm	ASTM D5185(m)		3	1	4
Potassium	ppm	ASTM D5185(m)	>20	<1	0	1



## **OIL ANALYSIS REPORT**







FLUID CLEANL		method	limit/base	ourropt	biotoryd	biotom/Q
FLUID GLEANL	IINESS			current	history1	history2
Particles >4µm		ASTM D7647	>5000	131591	795	134981
Particles >6µm		ASTM D7647	>1300	54884	115	<b>b</b> 52873
Particles >14µm		ASTM D7647	>160	9425 3425	8	2788
Particles >21µm		ASTM D7647	>40	646	3	<b>b</b> 531
Particles >38µm		ASTM D7647	>10	<mark> </mark> 35	1	<b>1</b> 8
Particles >71µm		ASTM D7647	>3	4	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	24/23/19	17/14/10	• 24/23/19
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.16	0.78	0.98	0.90
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	VLITE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	VLITE
Debris	scalar	Visual*	NONE	NONE	NONE	🔺 LIGHT
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	34.26	25.5	26.6	21.7
Visc @ 100°C	cSt	ASTM D7279(m)	7.7	5.4	5.6	4.7
Viscosity Index (VI)	Scale	ASTM D2270*	210	153	156	139
SAMPLE IMAG	ES	method	limit/base	current	history1	history2

Color



Bottom

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0081063 Received :09 Feb 2024 Lab Number : 02614507 Tested : 12 Feb 2024 ISO 17025:2017 Accredited Laboratory Unique Number : 5723602 Diagnosed : 12 Feb 2024 - Kevin Marson Test Package : MAR 2 (Additional Tests: KV100, PQ, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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