

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

ROADTECH 2500E 2611300

Front Right Final Drive Fluid GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0072967		
Sample Date		Client Info		08 Feb 2024		
Machine Age	hrs	Client Info		6533		
Oil Age	hrs	Client Info		500		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>500	35		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	<1		
Lead	ppm	ASTM D5185(m)	>25	<1		
Copper	ppm	ASTM D5185(m)	>50	4		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	50	228		
Barium	ppm	ASTM D5185(m)	15	0		
Molybdenum	ppm	ASTM D5185(m)	15	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	50	<1		
Calcium	ppm	ASTM D5185(m)	50	4		
Phosphorus	ppm	ASTM D5185(m)	350	940		
Zinc	ppm	ASTM D5185(m)	100	6		
Sulfur	ppm	ASTM D5185(m)	12500	20114		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>75	10		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	<1		



Abnormal 22

24

20 cSt (100-C) E Abnorma

> 14 12 Feb 8/24

280

260 240 220 -200 -200 -200 -200 -200 -200 -B

> 1000 800

Viscosity @ 100°C

Viscosity @ 40°C

Abnormal

Abno 160 140 120 Feb 8/2

Additives

nhosnhorus

OIL ANALYSIS REPORT

°C	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	Visual*	NONE	NONE			
	Yellow Metal	scalar	Visual*	NONE	NONE			
	Precipitate	scalar	Visual*	NONE	NONE			
	Silt	scalar	Visual*	NONE	NONE			
	Debris	scalar	Visual*	NONE	NONE			
	Sand/Dirt	scalar	Visual*	NONE	NONE			
Feb 8/24 •	Appearance	scalar	Visual*	NORML	NORML			
Feb	Odor	scalar	Visual*	NORML	NORML			
C	Emulsified Water	scalar	Visual*	>0.2	NEG			
	Free Water	scalar	Visual*		NEG			
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2	
	Visc @ 40°C	cSt	ASTM D7279(m)	220	139			
	Visc @ 100°C	cSt	ASTM D7279(m)	19.0	14.8			
	Viscosity Index (VI)	Scale	ASTM D2270*	96	106			
	SAMPLE IMAG	FS	method	limit/base	current	history1	history2	
Feb8/24 -			method	mmubase		matory	matoryz	
<u>P</u>	Color					no image	no image	
	Bottom					no image	no image	
	GRAPHS							
e	Iron (ppm)				Lead (ppm)			
C. B THE	2000 Severe		200					
-	Abnormal		<u><u>B</u> 100 <u>A</u> <u>Abromat</u></u>					
	0 - 1 ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; 			Feb8/24	Feb8/24		Feb8/24	
	- E			Feb	Feb		Pa Pa	
	Aluminum (ppm)				Chromium (pp	ım)		
	<u>abnormal</u>				20 - Abnormal			
	0 L 9 87,899 84			Feb8/24	Leo8/24		Feb8/24	
	Copper (ppm)				Silicon (ppm)			
	B. 100 Abnormal			di 1	Abnormal			
	Feb8/24			Feb8/24 -	Feb8/24		Feb8/24 .	
	Viscosity @ 40°C				Additives			
	₽ ₽ 200 + Abnormal				calcium			
	ча 100				o			
	Feiog/24			Feb8/24	Feb8/24		Feb8/24	
Accredited Unique Number		Rece Teste Diagr	ived : 09 ed : 12 nosed : 12	gton, ON L7) Feb 2024 2 Feb 2024 2 Feb 2024 - \		(DN CO. LIMITED BOX 609 CHATHAM, ON CA N7M 5K8 act: John Malett	

Test Package : MOB 1 (Additional Tests: KV100, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: HURCHA [WCAMIS] 02614735 (Generated: 02/12/2024 12:50:17) Rev: 1

Contact/Location: John Malett - HURCHA

john.malett@millergroup.com

F: (519)351-1880

T: