

OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

ROADTECH 2500E 2611300

Rear Gearbox Fluid GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

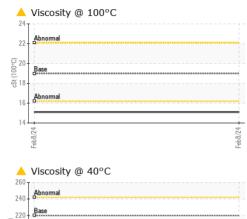
Viscosity of sample indicates oil is within SAE 80W90 range, advise investigate. The condition of the oil is acceptable for the time in service.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0072972		
Sample Date		Client Info		08 Feb 2024		
Machine Age	hrs	Client Info		6533		
Oil Age	hrs	Client Info		500		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	22		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	<1		
Lead	ppm	ASTM D5185(m)	>50	<1		
Copper	ppm	ASTM D5185(m)	>200	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	50	220		
Barium	ppm	ASTM D5185(m)	15	0		
Molybdenum	ppm	ASTM D5185(m)	15	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	50	6		
Calcium	ppm	ASTM D5185(m)	50	10		
Phosphorus	ppm	ASTM D5185(m)	350	922		
Zinc	ppm	ASTM D5185(m)	100	19		
Sulfur	ppm	ASTM D5185(m)	12500	16714		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	4		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		



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°C	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	Visual*	NONE	VLITE			
	Yellow Metal	scalar	Visual*	NONE	NONE			
	Precipitate	scalar	Visual*	NONE	NONE			
	Silt	scalar	Visual*	NONE	NONE			
	Debris	scalar	Visual*	NONE	NONE			
	Sand/Dirt	scalar	Visual*	NONE	NONE			
Feb8/24	Appearance	scalar	Visual*	NORML	NORML			
- E	Odor	scalar	Visual*	NORML	NORML			
С	Emulsified Water	scalar	Visual*	>0.2	NEG			
-	Free Water	scalar	Visual*		NEG			
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2	
*****	Visc @ 40°C	cSt	ASTM D7279(m)	220	142			
	Visc @ 100°C	cSt	ASTM D7279(m)	19.0	<u> </u>			
	Viscosity Index (VI)	Scale	ASTM D2270*	96	107			
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2	
Feb8/24					F			
	Color					no image	no image	
	Bottom					no image	no image	
	GRAPHS							
	Iron (ppm)				Lead (ppm)			
	1000	200			Severe Q			
	E. Severe Abnormal			<u>6</u> 1	00 - Abnormal			
	0			\$24			¥24	
	Felo			Feb8/24	Feld		Febő	
	Aluminum (ppm)				Chromium (pp	om)		
	100 Severe				40 Severe			
	B. 50 - Abnormal			dd	20 - Abnormal			
	0 L			24			24	
	Feb8/			Feb8/24	Feb8/24		Feb8/24	
	Copper (ppm)				Silicon (ppm)			
	1000			2	Severe			
	E. Severe Abnormal			5 E	00 _ Abnormal			
				8/24	Feb8/24 0		52.8	
	Feb8			Feb8	Feb		Feb	
	▲ Viscosity @ 40°C				Additives			
	200 + Abnormal				calcium		*****	
	9 100			-	0			
	Feb8/24			Feb8/24 .	Feb8/24		Feb8/24	
Accredited Unique Numbe	r : <mark>02614738</mark> r : 5723833 e : MOB 1 (Additional Te	Rece Teste Diagr ests: KV1	ived : 09 ed : 12 nosed : 12 00, VI)	9 Feb 2024 2 Feb 2024 Feb 2024 - Ke		(Conta	N CO. LIMITED BOX 609 CHATHAM, ON CA N7M 5K8 act: John Malett nillergroup.com	
Test denoted (*) outside sco Validity of results and intern	pe of accreditation, (m) m	ethod m	odified, (e) te	sted at exte		-	(519)351-1880	

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: John Malett - HURCHA

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