

COOLANT REPORT

Sample Rating Trend

NORMAL

Area [300231613] Machine Id WHPU - HP 1 (S/N Sample Tag XX-58600-MV1/7) Component

Coolant

HYBRID (HOAT) COOLANT (--- LTR)

DIAGNOSIS

Recommendation

The fluid is suitable for further service. Resample at the next service interval to monitor.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

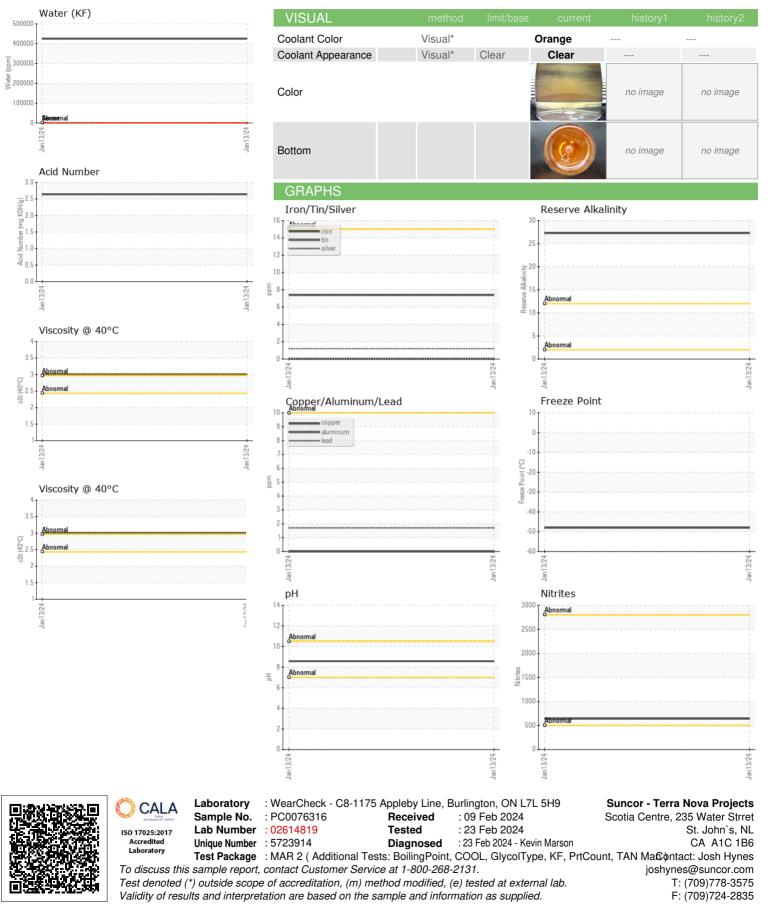
Coolant Condition

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.

				Jan2024		
SAMPLE INFORM	MATION	method				history2
Sample Number		Client Info		PC0076316		
Sample Date		Client Info		13 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		ASTM D1298*		1.077		
рН	Scale 0-14	ASTM D1287*		8.57		
Nitrites	ppm	Alcan Test Kit*		640		
Reserve Alkalinity	Scale 0-20	ASTM D1121*		27.3		
Percentage Glycol	%	ASTM D3321*		58.0		
Freezing Point	°C	ASTM D3321*		-48		
Boiling Point	°C	WC Method*		109		
Carboxylate						
CORROSION INHI	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		4		
Phosphorus	ppm	ASTM D5185(m)		168		
Boron	ppm	ASTM D5185(m)		165		
Molybdenum	ppm	ASTM D5185(m)		2		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	7		
Aluminum	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>10	0		
Lead	ppm	ASTM D5185(m)	>10	2		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	1		
Zinc	ppm	ASTM D5185(m)		14		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	23671		
Particles >6µm		ASTM D7647	>1300	5670		
Particles >14µm		ASTM D7647	>160	353		
Particles >21µm		ASTM D7647	>40	133		
Particles >38µm		ASTM D7647	>10	5		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	22/20/16		
CARRIER SAL	TS	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		715		
Potassium	ppm	ASTM D5185(m)		7		
SCALE POTEN	ITIAL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)		23		
Magnesium	ppm	ASTM D5185(m)		3		
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Contact/Location: Josh Hynes - TERHAM