PROBLEM SUMMARY

PORT MPG

DIAGNOSTICS

Component **Hydraulic System** HYDRAULIC OIL FG ISO 32 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) HYDRAULIC OIL FG ISO 32. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Customer Id: TERHAM Sample No.: PC Lab Number: 02615024 Test Package: MAR 2



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To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

PROBLEMATIC	FIEST RESULT	S		
Sample Status			SEVERE	
Particles >4µm	ASTM D7647	>5000	🛑 118372	
Particles >6µm	ASTM D7647	>1300	ම 30724	
Particles >14µm	ASTM D7647	>160	<u> </u>	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	2 4/22/16	

Sample Rating Trend



RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	Resample in 30-45 days to monitor this situation.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals			?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



PORT MPG

Component Hydraulic System Fluid HYDRAULIC OIL FG ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) HYDRAULIC OIL FG ISO 32. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

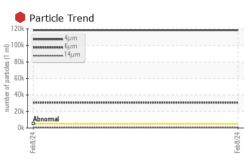
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

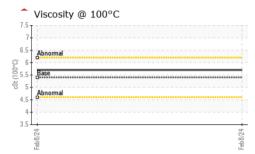
Fluid Condition

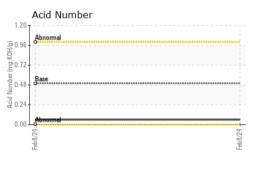
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

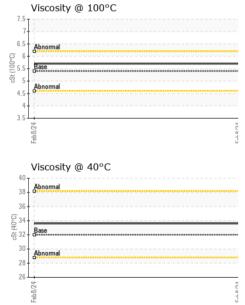
				Feb2024		
SAMPLE INFO		N method	limit/base	current	history1	history2
			11111/0430	PC	Thistory	mistoryz
Sample Number		Client Info		PC 08 Feb 2024		
Sample Date	hrs	Client Info				
Machine Age Oil Age	hrs	Client Info Client Info		0 0		
Oil Age Oil Changed	1115	Client Info		0 N/A		
Sample Status		Client Into		N/A SEVERE		
CONTAMINA	HON	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR META	LS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	1		
Tin	ppm	ASTM D5185(m)	>10	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
	1-1-	/ to 1111 Bo 100(111)		U		
ADDITIVES	I - I-	method	limit/base	-		
ADDITIVES Boron		method		current	history1	history2
Boron	ppm	method ASTM D5185(m)	5	current	history1	history2
Boron Barium	ppm ppm	method ASTM D5185(m) ASTM D5185(m)	5 5	 current <1 0 	history1	history2
Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5	<pre>current <1 0 0 0</pre>	history1 	history2
Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5	<pre>current <1 0 0 0 0</pre>	history1 	history2
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 5	<pre>current <1 0 0 0 0 <1 </pre>	history1 	history2
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 5 12	<pre>current <1 0 0 0 <1 <1 <1 <1 </pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 5 12 400	<pre>current <1 0 0 0 <1 <1 <1 263</pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12	<pre>current <1 0 0 0 <1 <1 263 <1 </pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650	<pre>current <1 0 0 0 <1 <1 263 <1 570 </pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650	<pre>current <1 0 0 0 <1 <1 263 <1 570 <1 </pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650	<pre>current <1 0 0 0 <1 <1 263 <1 570 <1 </pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650	<pre>current <1 0 0 0 <1 <1 263 <1 570 <1 current </pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650	 current <1 0 0 <1 <1 263 <1 570 <1 current 	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650	<pre>current <1 0 0 0 <1 <1 263 <1 570 <1 current </pre>	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650 limit/base	 current <1 0 0 <1 <1 263 <1 570 <1 current <1 0 <1 	history1 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650 limit/base >15	 current <1 0 0 <1 <1 263 <1 570 <1 current <1 0 <1 	history1 history1 <td>history2</td>	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium Potassium FLUID CLEAN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650 12 650 5 5 5 5 5 5 5 5 5 5 5 0 0	 current <1 0 0 <1 <1 263 <1 570 <1 current <1 0 <1 	history1 history1 history1 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium Potassium FLUID CLEAN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650 12 650 5 5 5 5 5 5 5 5 5 5 5 0 0	 Current <1 0 0 <1 <1 263 <1 570 <1 Current <1 0 <1 118372 	history1 history1 history1 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium Potassium FLUID CLEAN Particles >4µm Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650 12 650 12 650 12 650 12 650 12 650 12 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	 current <1 0 0 <1 <1 263 <1 570 <1 current <1 0 <1 Uurrent 118372 30724 	history1 history1 history1 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium Potassium FLUID CLEAN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	5 5 5 12 400 12 650 12 650 12 650 12 650 12 650 12 650 12 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	<1	history1 history1 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) <	5 5 5 12 400 12 650 12 650 12 650 500 5 5000 5 5000 5 1300 5 160 540	 current <1 0 0 <1 <1 263 <1 570 <1 current <1 0 <1 current 118372 30724 417 10 	history1 history1 history1 history1 history1 </td <td>iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii</td>	iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINA Silicon Sodium Potassium FLUID CLEAN Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D7647	5 5 5 12 400 12 650 12 650 500 >15 >20 limit/base >5000 >1300 >160 >40 >40	<1	history1	iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii











OIL ANALYSIS REPORT

	FLUID DEGRAD		ASTM D974*	0.50	0.06		history:
	VISUAL	ing itering	method	limit/base	current	history1	history
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
24	Silt	scalar	Visual*	NONE	NONE		
Feb8/24	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.05	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history
	Visc @ 40°C	cSt	ASTM D7279(m)	32	33.6		
*	Visc @ 100°C	cSt	ASTM D7279(m)	5.4	5.7		
Feb 8/24	Viscosity Index (VI)	Scale	ASTM D2270*	102	109		
	SAMPLE IMAG	ES	method	limit/base	current	history1	history
	Color					no image	no image
Fab.8/2.4	Bottom					no image	no image
Feb	GRAPHS						
	Ferrous Alloys				Particle Cour	ıt	
	10 iron			491,52			
	E 5-			122,88	Severe		
			*******		0 Abnormal		
	Feb 8/2 4			r 1 1		•	
				로 <u>리</u> 1,92		/	-
	Non-ferrous Metal	S		the second secon			
L.L.R. D.A.	copper			o 12 aquinu 3			
	E 5 - Essence lead				0000000000000000		
			*****		8-		
	Feb 8/2 4			Feb 8/24	2-		
	 Viscosity @ 40°C				0 4μ 6μ	14µ 21µ	38µ 71
	40 Abnormal			(B)HO 1.5	Acid Number		
				¥ ٤1.0	Abnormal		
	ට 35 - ⊖ 35 - දි 30 - Abnormal			a e 0.5	0 - Base		
	25			8/24 Bit Mumber (mg KOH(g) 0.0			
л с a	Feb 8/2 4			Feb8/24 Aci	Feb 8/24		
CALA Laboratory Sample No.	: WearCheck - C8-1175 : PC : 02615024	5 Appleby Recei	ived : 12		L 5H9	Suncor - Terra Scotia Centre, 23	

Report Id: TERHAM [WCAMIS] 02615024 (Generated: 02/13/2024 12:45:05) Rev: 1

Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Josh Hynes - TERHAM

F: (709)724-2835