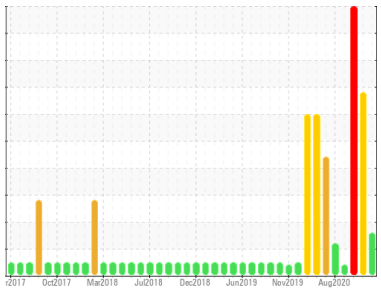
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Gas Compression
Machine Id
Compressor (HP2) - Lubrication System (S/N Sample Tag XX-23004-S1)
Component
Lube System
Fluid
PETRO CANADA TURBOFLO XL32 (10350 LTR)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC**	PC0076384	PC
Sample Date		Client Info		**08 Feb 2024**	05 Jan 2024	02 Mar 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**0**	<1	0
Chromium	ppm	ASTM D5185(m)	>10	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>10	**0**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>10	**<1**	<1	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Tin	ppm	ASTM D5185(m)	>10	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**0**	0	<1
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**<1**	0	0
Calcium	ppm	ASTM D5185(m)	0	**8**	<1	<1
Phosphorus	ppm	ASTM D5185(m)	5	**3**	2	98
Zinc	ppm	ASTM D5185(m)	0	**2**	<1	<1
Sulfur	ppm	ASTM D5185(m)	750	**692**	674	187
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	4	1
Sodium	ppm	ASTM D5185(m)		**0**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**3526**	94384	8386
Particles >6µm		ASTM D7647	>320	▲ **1147**	⬢ 19560	⬢ 2623
Particles >14µm		ASTM D7647	>40	▲ **103**	⬢ 612	⬢ 389
Particles >21µm		ASTM D7647	>10	▲ **24**	⬢ 108	⬢ 108
Particles >38µm		ASTM D7647	>3	**3**	5	▲ 8
Particles >71µm		ASTM D7647	>3	**1**	1	0
Oil Cleanliness		ISO 4406 (c)	>--/15/12	▲ **19/17/14**	⬢ 24/21/16	⬢ 20/19/16

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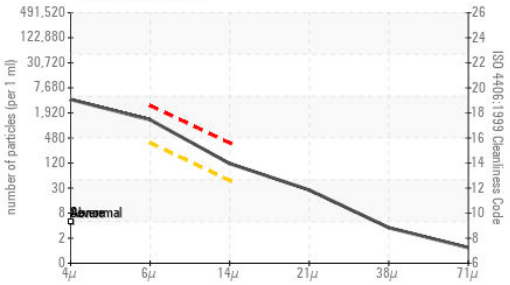
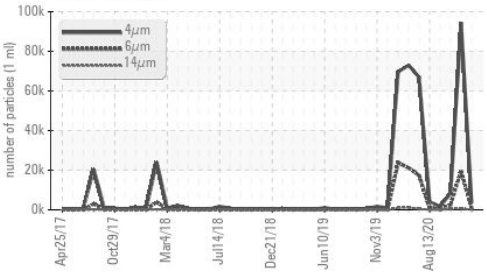
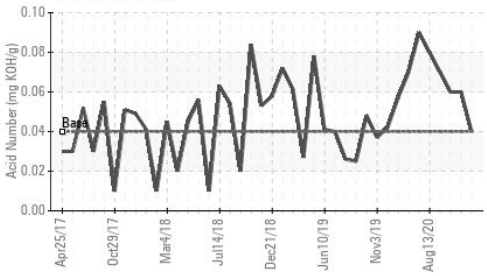
Particle Count



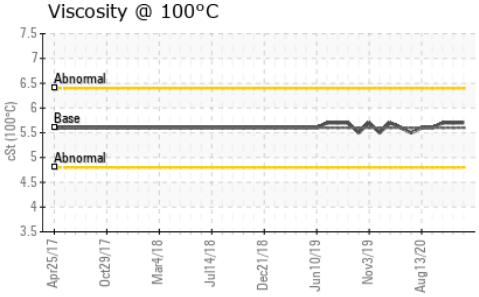
Particle Trend



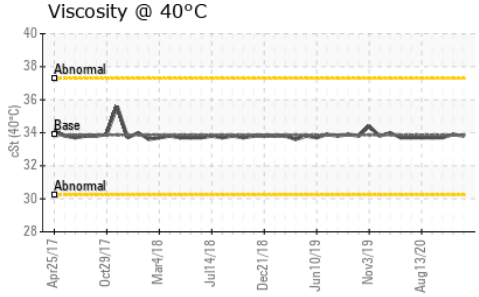
Acid Number



Viscosity @ 100°C



Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	**0.04**	0.06	0.06

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	.2%	▲ .2%
Free Water	scalar	Visual*		**NEG**	NEG	⬢ 1%

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	33.86	**33.8**	33.9	33.7
Visc @ 100°C	cSt	ASTM D7279(m)	5.60	**5.7**	5.7	5.7
Viscosity Index (VI)	Scale	ASTM D2270*	101	**108**	107	108

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC
Lab Number : 02615032
Unique Number : 5724127
Test Package : MAR 2 (Additional Tests: KV100, TAN Man, VI)
Received : 12 Feb 2024
Tested : 13 Feb 2024
Diagnosed : 13 Feb 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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