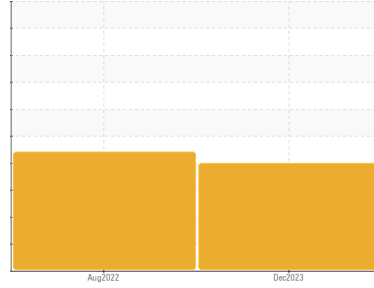


PROBLEM SUMMARY

Sample Rating Trend

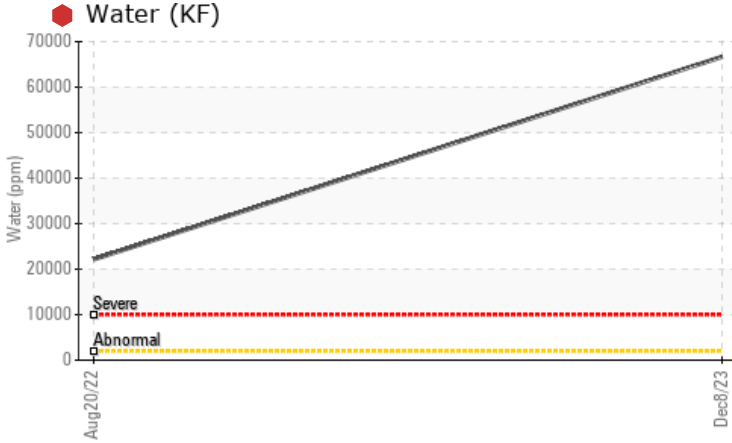


WATER



Machine Id
SEAMER
Component
1 Gearbox
Fluid
GEAR OIL SAE 90 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	---
Water	%	ASTM D6304*	>0.2	6.667	2.214	---
ppm Water	ppm	ASTM D6304*	>2000	66671	22142.4	---
Appearance	scalar	Visual*	NORML	WGOIL	MILKY	---
Emulsified Water	scalar	Visual*	>0.2	.2%	.2%	---

Customer Id: LABSTJ
Sample No.: PC0080618
Lab Number: 02615148
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Water Access	---	---	?	We advise that you check for the source of water entry.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

WATER

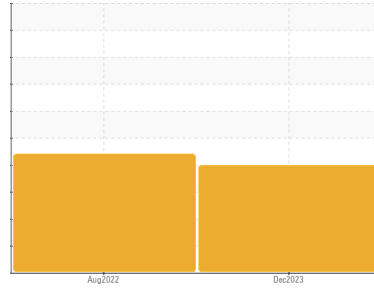


20 Aug 2022 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high concentration of water present in the oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

view report





Machine Id
SEAMER

Component
1 Gearbox

Fluid
GEAR OIL SAE 90 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0080618	PC0052868	---
Sample Date	Client Info	08 Dec 2023	20 Aug 2022	---
Machine Age	yrs Client Info	0	0	---
Oil Age	yrs Client Info	0	0	---
Oil Changed	Client Info	N/A	N/A	---
Sample Status		SEVERE	SEVERE	---

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	0	5	---
Iron	ppm ASTM D5185(m) >200	8	38	---
Chromium	ppm ASTM D5185(m) >15	0	<1	---
Nickel	ppm ASTM D5185(m) >15	<1	<1	---
Titanium	ppm ASTM D5185(m)	0	0	---
Silver	ppm ASTM D5185(m)	0	0	---
Aluminum	ppm ASTM D5185(m) >25	<1	1	---
Lead	ppm ASTM D5185(m) >100	<1	0	---
Copper	ppm ASTM D5185(m) >200	1	1	---
Tin	ppm ASTM D5185(m) >25	0	0	---
Antimony	ppm ASTM D5185(m) >5	0	0	---
Vanadium	ppm ASTM D5185(m)	0	0	---
Beryllium	ppm ASTM D5185(m)	0	0	---
Cadmium	ppm ASTM D5185(m)	0	0	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 400	141	26	---
Barium	ppm ASTM D5185(m) 200	0	0	---
Molybdenum	ppm ASTM D5185(m) 12	0	0	---
Manganese	ppm ASTM D5185(m)	0	<1	---
Magnesium	ppm ASTM D5185(m) 12	2	<1	---
Calcium	ppm ASTM D5185(m) 150	4	1	---
Phosphorus	ppm ASTM D5185(m) 1650	1024	258	---
Zinc	ppm ASTM D5185(m) 125	6	4	---
Sulfur	ppm ASTM D5185(m) 22500	18815	14457	---
Lithium	ppm ASTM D5185(m)	<1	<1	---

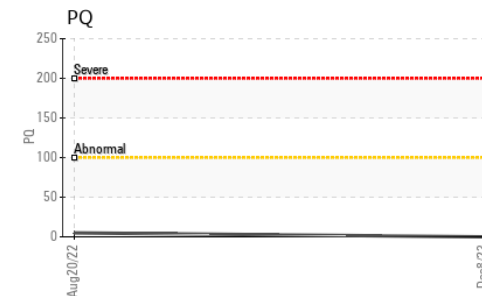
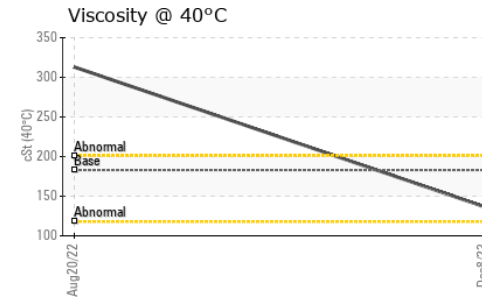
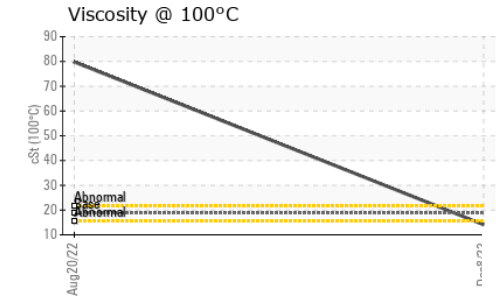
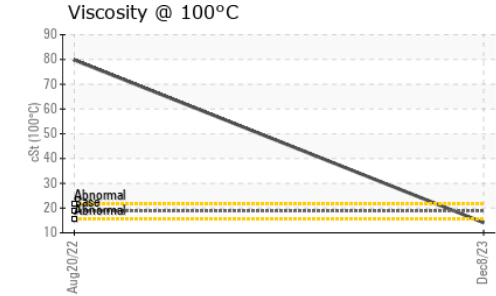
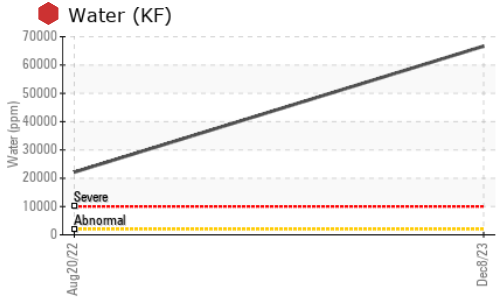
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >50	3	13	---
Sodium	ppm ASTM D5185(m)	<1	1	---
Potassium	ppm ASTM D5185(m) >20	<1	1	---
Water	% ASTM D6304* >0.2	6.667	2.214	---
ppm Water	ppm ASTM D6304* >2000	66671	22142.4	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974* 2.00	1.49	0.45	---

OIL ANALYSIS REPORT

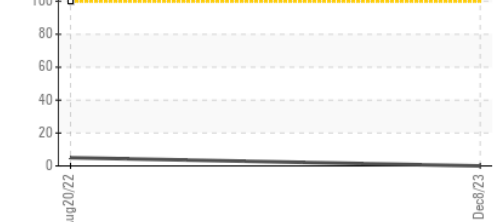
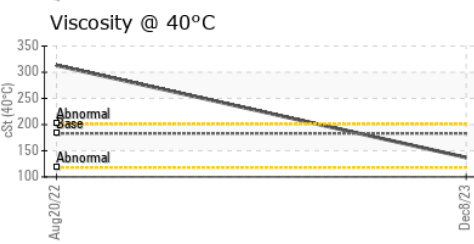
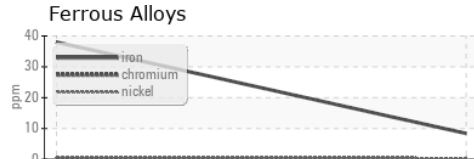


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	VLITE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	▲ WGOIL	▲ MILKY
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.2	▲ .2%	▲ .2%
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D279(m)	183	137	▲ 313
Visc @ 100°C	cSt	ASTM D279(m)	18.8	14.1	79.8
Viscosity Index (VI)	Scale	ASTM D2270*	115	99	323

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0080618 **Received** : 12 Feb 2024
Lab Number : 02615148 **Tested** : 15 Feb 2024
Unique Number : 5724243 **Diagnosed** : 15 Feb 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

Labatt - St. John's Brewery
 80 Leslie Street
 St John's, NL
 CA A1E 2V8
 Contact: Rod Penney
 rod.penney@labatt.com
 T: (709)570-7152
 F: (709)570-7160

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.