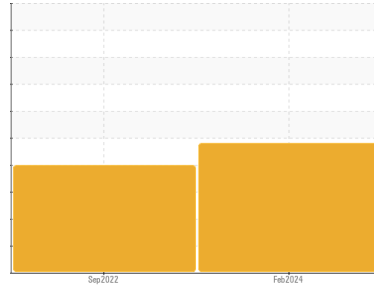


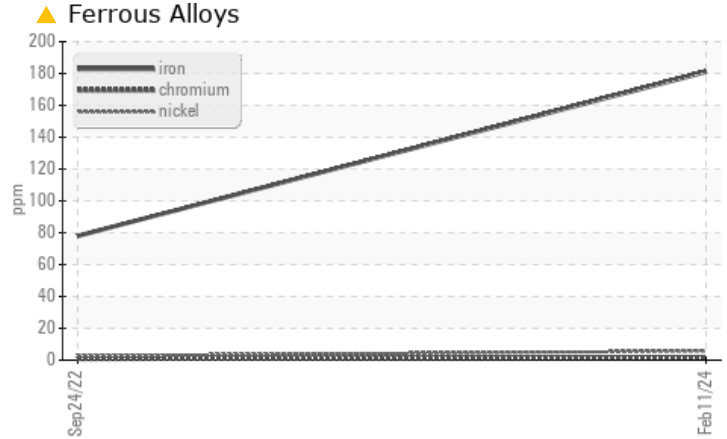
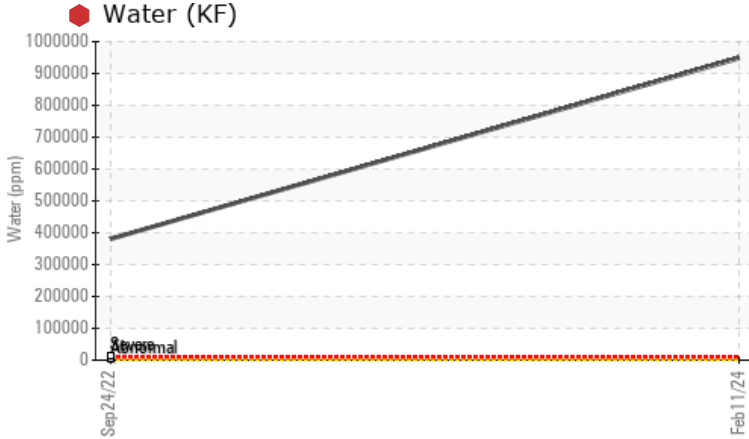


Machine Id
SEAMER IN-MOTION TIMER

Component
Gearbox
Fluid
{not provided} (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | SEVERE | SEVERE | --- |
|------------------|--------|---------------|-------|----------|----------|-----|
| Iron | ppm | ASTM D5185(m) | >200 | ▲ 181 | 78 | --- |
| Water | % | ASTM D6304* | >0.2 | ● 94.82 | 38.06 | --- |
| ppm Water | ppm | ASTM D6304* | >2000 | ● 948276 | 380651.7 | --- |
| Appearance | scalar | Visual* | NORML | ▲ WGOIL | ▲ MILKY | --- |
| Emulsified Water | scalar | Visual* | >0.2 | ▲ 1% | ▲ 1% | --- |

Customer Id: LABSTJ
Sample No.: PC0080610
Lab Number: 02615151
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|----------------------|--------|------|---------|---|
| Change Fluid | --- | --- | ? | We recommend that you drain the oil from the component if this has not already been done. |
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |
| Alert | --- | --- | ? | Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. |
| Information Required | --- | --- | ? | Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. |
| Check Water Access | --- | --- | ? | We advise that you check for the source of water entry. |
| Check Seals | --- | --- | ? | Check seals and/or filters for points of contaminant entry. |

HISTORICAL DIAGNOSIS

WATER

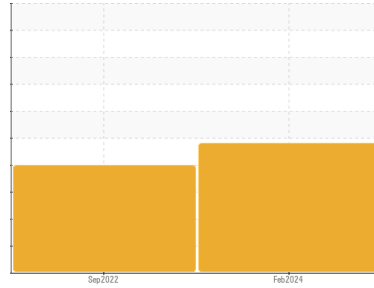


24 Sep 2022 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high concentration of water present in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

view report





Machine Id
SEAMER IN-MOTION TIMER

Component
Gearbox
Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

Iron ppm levels are marginal. All other component wear rates are normal.

Contamination

There is a high concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info | | PC0080610 | PC0052864 | --- |
| Sample Date | Client Info | | 11 Feb 2024 | 24 Sep 2022 | --- |
| Machine Age | hrs | Client Info | 0 | 0 | --- |
| Oil Age | hrs | Client Info | 0 | 0 | --- |
| Oil Changed | Client Info | | N/A | N/A | --- |
| Sample Status | | | SEVERE | SEVERE | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|-------------|--------------------|--------------|----------|----------|
| PQ | ASTM D8184* | | 14 | 10 | --- |
| Iron | ppm | ASTM D5185(m) >200 | ▲ 181 | 78 | --- |
| Chromium | ppm | ASTM D5185(m) >15 | 2 | <1 | --- |
| Nickel | ppm | ASTM D5185(m) >15 | 6 | 3 | --- |
| Titanium | ppm | ASTM D5185(m) | 0 | <1 | --- |
| Silver | ppm | ASTM D5185(m) | 0 | <1 | --- |
| Aluminum | ppm | ASTM D5185(m) >25 | 2 | 6 | --- |
| Lead | ppm | ASTM D5185(m) >100 | <1 | <1 | --- |
| Copper | ppm | ASTM D5185(m) >200 | 5 | 5 | --- |
| Tin | ppm | ASTM D5185(m) >25 | 0 | <1 | --- |
| Antimony | ppm | ASTM D5185(m) >5 | 0 | 0 | --- |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | --- |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | --- |
| Cadmium | ppm | ASTM D5185(m) | 0 | <1 | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|---------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) | 15 | 63 | --- |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | --- |
| Molybdenum | ppm | ASTM D5185(m) | 0 | <1 | --- |
| Manganese | ppm | ASTM D5185(m) | <1 | <1 | --- |
| Magnesium | ppm | ASTM D5185(m) | 2 | 1 | --- |
| Calcium | ppm | ASTM D5185(m) | 13 | 8 | --- |
| Phosphorus | ppm | ASTM D5185(m) | 959 | 671 | --- |
| Zinc | ppm | ASTM D5185(m) | 8 | 8 | --- |
| Sulfur | ppm | ASTM D5185(m) | 18930 | 13099 | --- |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | --- |

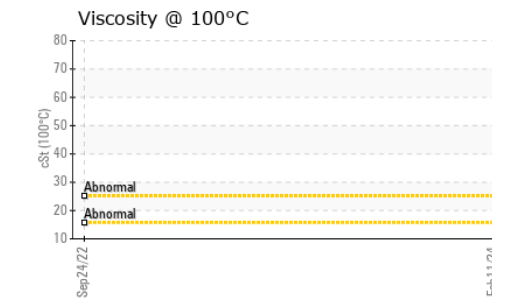
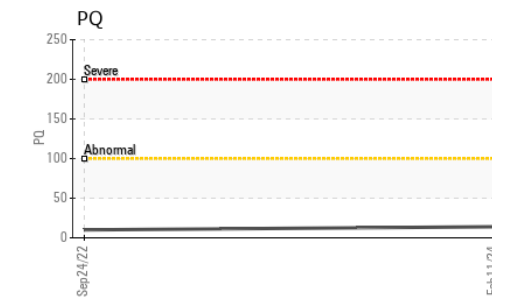
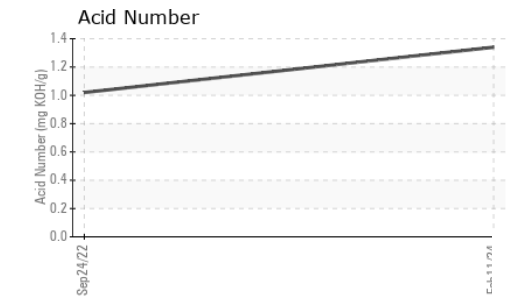
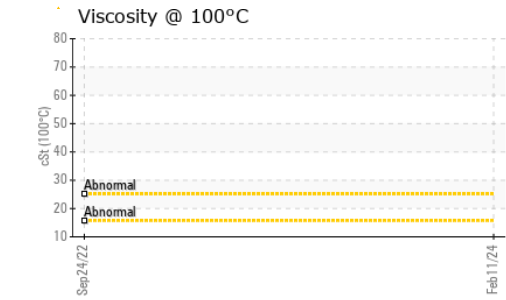
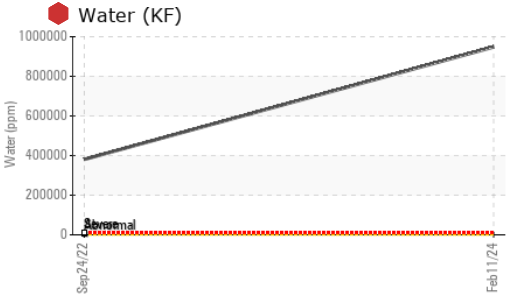
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|-----------------|------------|----------|
| Silicon | ppm | ASTM D5185(m) >50 | 4 | 9 | --- |
| Sodium | ppm | ASTM D5185(m) | <1 | 7 | --- |
| Potassium | ppm | ASTM D5185(m) >20 | <1 | 4 | --- |
| Water | % | ASTM D6304* >0.2 | ● 94.82 | ● 38.06 | --- |
| ppm Water | ppm | ASTM D6304* >2000 | ● 948276 | ● 380651.7 | --- |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 1.34 | 1.02 | --- |

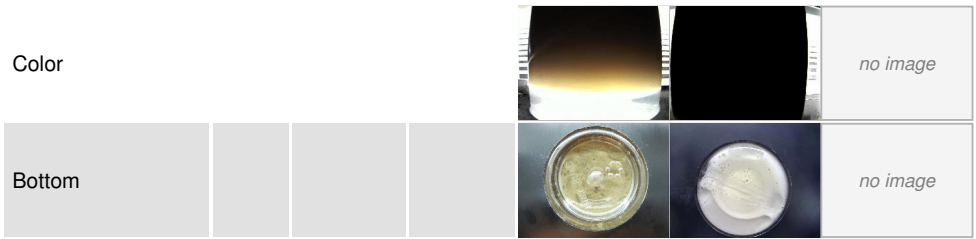
OIL ANALYSIS REPORT



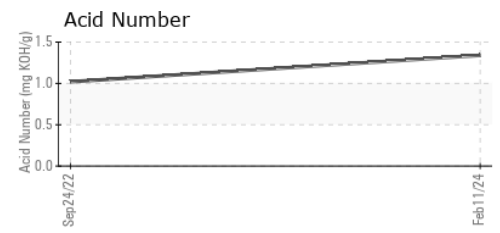
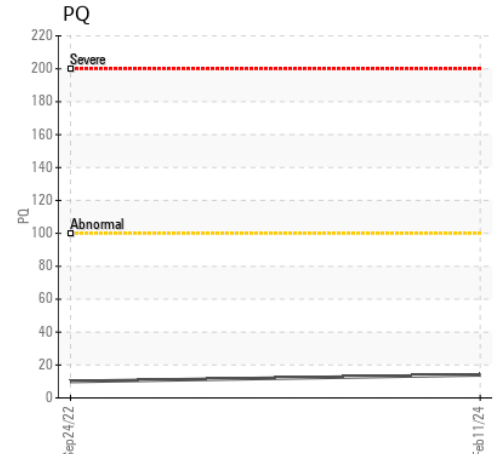
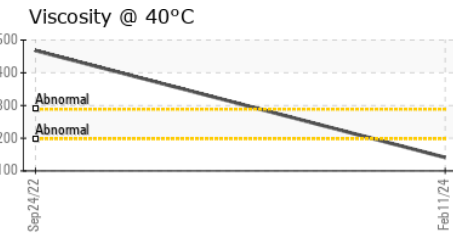
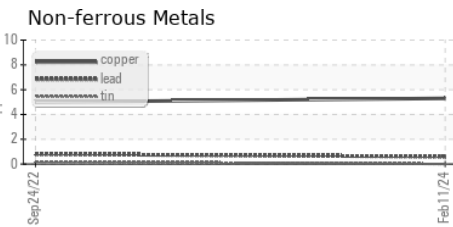
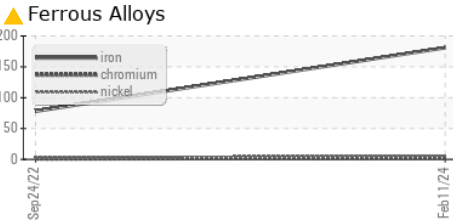
| PARAMETER | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- |
| Appearance | scalar | Visual* | NORML | ▲ WGOIL | ▲ MILKY |
| Odor | scalar | Visual* | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | >0.2 | ▲ 1% | ▲ 1% |
| Free Water | scalar | Visual* | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|----------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 141 | 468 | --- |
| Visc @ 100°C | cSt | ASTM D7279(m) | --- | 75.4 | --- |
| Viscosity Index (VI) | Scale | ASTM D2270* | --- | 242 | --- |

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0080610 **Received** : 12 Feb 2024
Lab Number : 02615151 **Tested** : 15 Feb 2024
Unique Number : 5724246 **Diagnosed** : 15 Feb 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

Labatt - St. John's Brewery
 80 Leslie Street
 St John's, NL
 CA A1E 2V8
 Contact: Rod Penney
 rod.penney@labatt.com
 T: (709)570-7152
 F: (709)570-7160

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.