



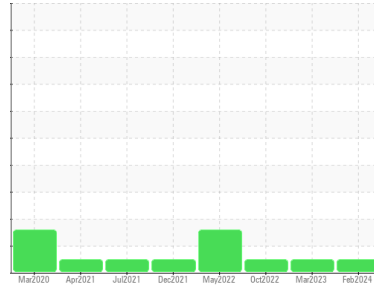
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**OR346**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA HYDREX AW 46 (180 LTR)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>GFL0092309</b>  | GFL0030416  | GFL0056439  |
| Sample Date   | Client Info |             | <b>09 Feb 2024</b> | 09 Mar 2023 | 27 Oct 2022 |
| Machine Age   | hrs         | Client Info | <b>25326</b>       | 25326       | 24719       |
| Oil Age       | hrs         | Client Info | <b>22793</b>       | 1253        | 646         |
| Oil Changed   | Client Info |             | <b>Not Changed</b> | Not Changed | Not Changed |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## CONTAMINATION

|       | method    | limit/base | current    | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.075     | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

|           | method | limit/base        | current      | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Iron      | ppm    | ASTM D5185(m) >71 | <b>5</b>     | 5        | 2        |
| Chromium  | ppm    | ASTM D5185(m) >11 | <b>1</b>     | <1       | <1       |
| Nickel    | ppm    | ASTM D5185(m) >6  | <b>&lt;1</b> | <1       | 0        |
| Titanium  | ppm    | ASTM D5185(m)     | <b>0</b>     | <1       | 0        |
| Silver    | ppm    | ASTM D5185(m)     | <b>0</b>     | 0        | 0        |
| Aluminum  | ppm    | ASTM D5185(m) >11 | <b>1</b>     | <1       | <1       |
| Lead      | ppm    | ASTM D5185(m) >13 | <b>0</b>     | 0        | <1       |
| Copper    | ppm    | ASTM D5185(m) >21 | <b>&lt;1</b> | <1       | <1       |
| Tin       | ppm    | ASTM D5185(m) >5  | <b>0</b>     | 0        | 0        |
| Antimony  | ppm    | ASTM D5185(m)     | <b>0</b>     | <1       | <1       |
| Vanadium  | ppm    | ASTM D5185(m)     | <b>0</b>     | 0        | 0        |
| Beryllium | ppm    | ASTM D5185(m)     | <b>0</b>     | 0        | 0        |
| Cadmium   | ppm    | ASTM D5185(m)     | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base        | current      | history1 | history2 |
|------------|--------|-------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185(m) 0   | <b>&lt;1</b> | <1       | 1        |
| Barium     | ppm    | ASTM D5185(m) 0   | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185(m) 0   | <b>0</b>     | <1       | <1       |
| Manganese  | ppm    | ASTM D5185(m) 0   | <b>0</b>     | 0        | 0        |
| Magnesium  | ppm    | ASTM D5185(m) 0   | <b>7</b>     | 6        | 4        |
| Calcium    | ppm    | ASTM D5185(m) 50  | <b>112</b>   | 140      | 134      |
| Phosphorus | ppm    | ASTM D5185(m) 330 | <b>609</b>   | 675      | 664      |
| Zinc       | ppm    | ASTM D5185(m) 430 | <b>769</b>   | 784      | 781      |
| Sulfur     | ppm    | ASTM D5185(m) 760 | <b>1500</b>  | 1484     | 1490     |
| Lithium    | ppm    | ASTM D5185(m)     | <b>&lt;1</b> | <1       | <1       |

## CONTAMINANTS

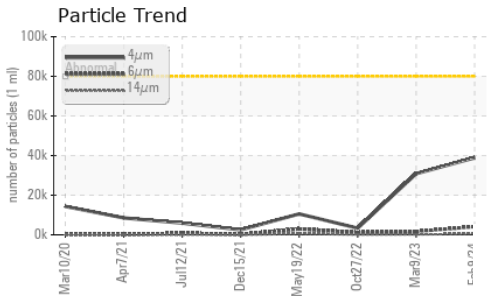
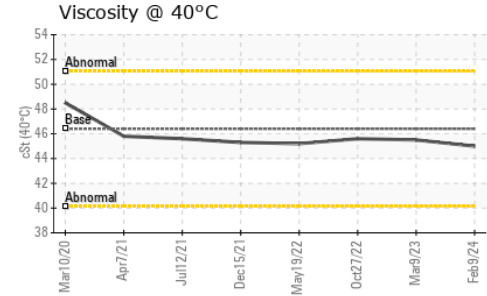
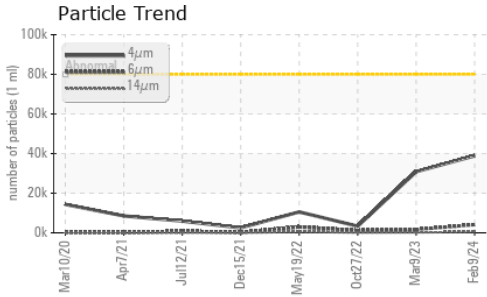
|           | method | limit/base        | current  | history1 | history2 |
|-----------|--------|-------------------|----------|----------|----------|
| Silicon   | ppm    | ASTM D5185(m) >24 | <b>2</b> | 2        | <1       |
| Sodium    | ppm    | ASTM D5185(m) >21 | <b>1</b> | 1        | 1        |
| Potassium | ppm    | ASTM D5185(m) >20 | <b>1</b> | <1       | <1       |

## FLUID CLEANLINESS

|                 | method       | limit/base | current         | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >80000     | <b>38886</b>    | 30862    | 3346     |
| Particles >6µm  | ASTM D7647   | >5000      | <b>4127</b>     | 1658     | 1171     |
| Particles >14µm | ASTM D7647   | >640       | <b>405</b>      | 207      | 122      |
| Particles >21µm | ASTM D7647   | >160       | <b>100</b>      | 75       | 36       |
| Particles >38µm | ASTM D7647   | >40        | <b>7</b>        | 3        | 2        |
| Particles >71µm | ASTM D7647   | >10        | <b>1</b>        | 0        | 1        |
| Oil Cleanliness | ISO 4406 (c) | >23/19/16  | <b>22/19/16</b> | 22/18/15 | 19/17/14 |



# OIL ANALYSIS REPORT

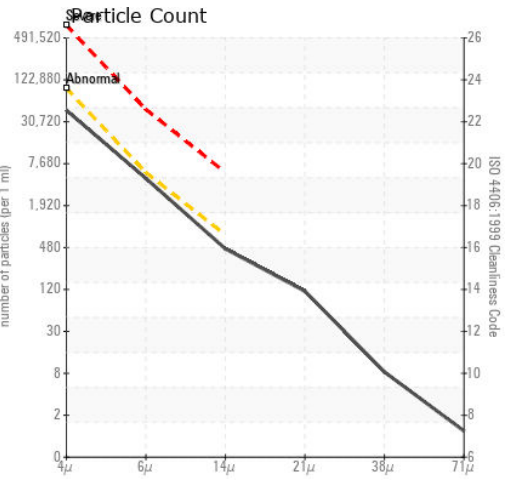
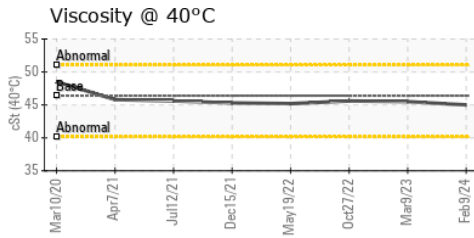
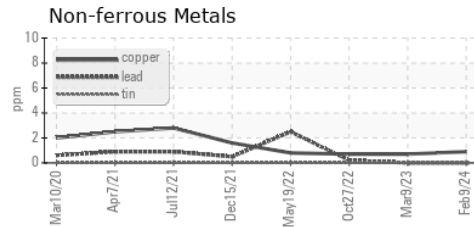
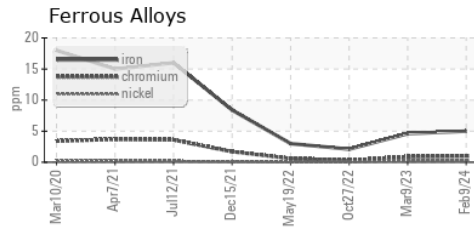


| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | Visual*    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Silt             | scalar | Visual*    | NONE    | NONE     | NONE     |
| Debris           | scalar | Visual*    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual*    | NONE    | NONE     | NONE     |
| Appearance       | scalar | Visual*    | NORML   | NORML    | NORML    |
| Odor             | scalar | Visual*    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | Visual*    | >0.075  | NEG      | NEG      |
| Free Water       | scalar | Visual*    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base    | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D7279(m) | 46.4    | 45.0     | 45.5     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color         |        |            |         |          |          |
| Bottom        |        |            |         |          |          |

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : GFL0092309  
**Lab Number** : 02615394  
**Unique Number** : 5724489  
**Test Package** : MOB 1 ( Additional Tests: PrtCount )

**GFL Environmental - 720 - Lafleche - Landfill**  
 17125 Lafleche Road,  
 Moose Creek, ON  
 CA K0C 1W0  
 Contact: Charles Bergeron  
 cbergeron@gflenv.com  
 T: (613)538-4853  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.