

# **OIL ANALYSIS REPORT**

Sample Rating Trend



EX0356

Component Center Swing Drive

Fluid PETRO CANADA TRAXON XL SYN BLEND 80W140 (7 LTR)

## DIAGNOSIS

#### Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

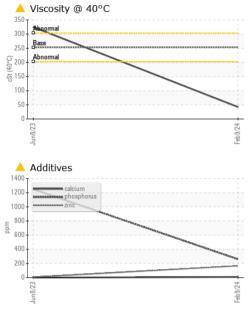
#### Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0092328	GFL0056445	
Sample Date		Client Info		09 Feb 2024	08 Jun 2023	
Machine Age	hrs	Client Info		5123	3797	
Oil Age	hrs	Client Info		1326	2000	
Oil Changed		Client Info		Not Changd	Changed	
Sample Status				ABNORMAL	NORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>400	18	247	
Chromium	ppm	ASTM D5185(m)	>10	0	3	
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	
Lead	ppm	ASTM D5185(m)	>50	0	<1	
Copper	ppm	ASTM D5185(m)	>200	1	7	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	2	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	246	<b>2</b>	198	
Barium	ppm	ASTM D5185(m)	1	0	0	
Molybdenum	ppm	ASTM D5185(m)		0	<1	
Manganese	ppm	ASTM D5185(m)		0	3	
Magnesium	ppm	ASTM D5185(m)	1	4	<1	
Calcium	ppm	ASTM D5185(m)	2	9	0	
Phosphorus	ppm	ASTM D5185(m)	976	<b>259</b>	1248	
Zinc	ppm	ASTM D5185(m)	3	<b>165</b>	6	
Sulfur	ppm	ASTM D5185(m)	15600	<b>6726</b>	22573	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	2	10	
Sodium	ppm	ASTM D5185(m)		<1	0	
Potassium	ppm	ASTM D5185(m)	>20	1	0	



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
	Precipitate	scalar	Visual*	NONE	NONE	NONE	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
	Free Water	scalar	Visual*		NEG	NEG	
	FLUID PROP	ERTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	253.0	42.3	325	
	SAMPLE IMA	GES	method	limit/base	current	history1	history2
	Color						no image
	Bottom						no image
	GRAPHS						
	Iron (ppm)				Lead (ppm)		
	1000 Severe			200	Severe		
	500 - Abnormal			톱 100	Abnormal		
	0			0			
	Jun8/23			Feb 9/24	Jun8/23		
				LL.			
	Aluminum (ppm	)		30	Chromium (p	pm)	
				E 20			
	Severe						
	Severe			<sup>20</sup> 10	Abnormal		
0.000	Severe 50 Abnormal			0			
	E 50 Abnormal			0			
	Md 50 Abnormal 0 EZ789 F				Jun8/23		
	Severe 50 Abnormal			0	Silicon (ppm)		
	Copper (ppm)			0 150	Silicon (ppm)		
	Copper (ppm)			Feb9/24	Silicon (ppm)		
	Copper (ppm)			0 bind to the second state of the second state	Silicon (ppm)		
	Copper (ppm)			0 470693 150 <u>E</u> 100	Silicon (ppm)		
bpm	Copper (ppm)			0 bind to the second state of the second state	Silicon (ppm)		
	Copper (ppm)	2		0 bind to the second state of the second state	Silicon (ppm)		
	Copper (ppm)			1500	Silicon (ppm)		
	Copper (ppm)	2		Feb9/24 0 1200 0 0 0 0	Silicon (ppm)		
	Abnormal Copper (ppm) Copper (ppm) Severe Abnormal O Severe Severe Abnormal O Severe			1500 1500 1500 1500 1500 1500 1500 1500 0 1500 0 0 0	Silicon (ppm)		
	Copper (ppm)			1500 1500 1500 1500 1500 1500 1500 1500 1500	Silicon (ppm)		

To discuss this sample re Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CALA

ISO 17025:2017 Accredited Laboratory

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