

Machine Id  
**SKIM HPU PC12**  
Component  
**Hydraulic System**  
Fluid  
**{not provided} (--- GAL)**

**DIAGNOSIS**

**Recommendation**

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. The oil is near the end of its useful service life, recommend schedule an oil change. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

**Wear**

All component wear rates are normal.

**Contamination**

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**

The AN level is above the recommended limit. The oil is no longer serviceable.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PC</b>	---	---
Sample Date	Client Info			<b>15 Feb 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	---	---

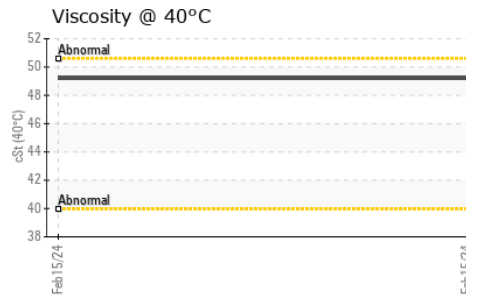
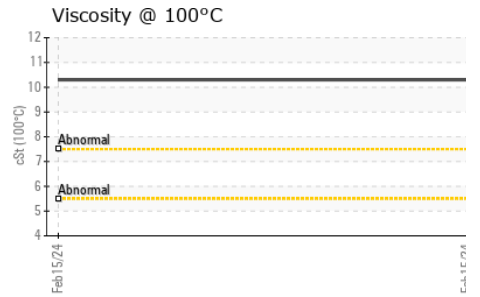
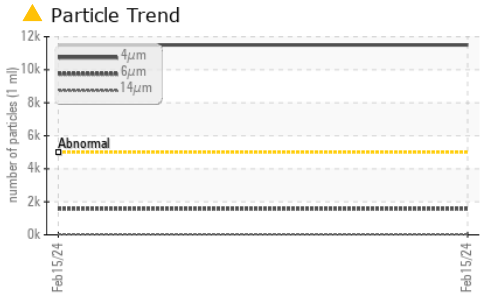
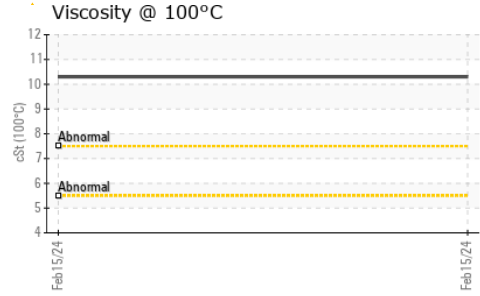
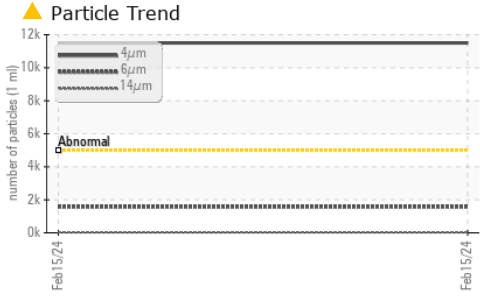
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>2</b>	---	---
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Phosphorus	ppm	ASTM D5185(m)		<b>140</b>	---	---
Zinc	ppm	ASTM D5185(m)		<b>10</b>	---	---
Sulfur	ppm	ASTM D5185(m)		<b>1103</b>	---	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185(m)	>20	<b>2</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 11500</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 1577</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>35</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>9</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>1</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 21/18/12</b>	---	---

# OIL ANALYSIS REPORT



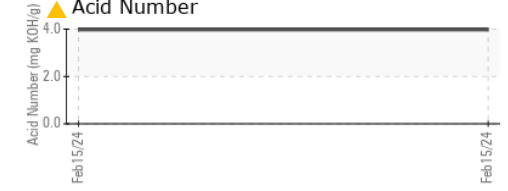
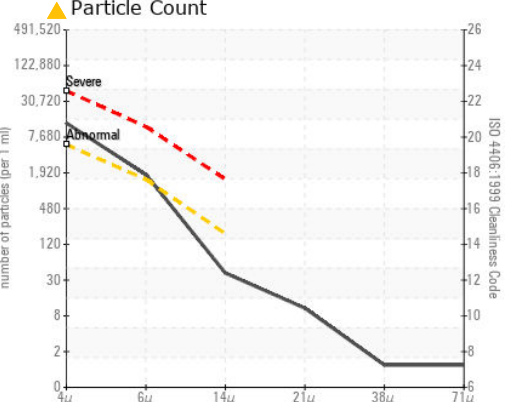
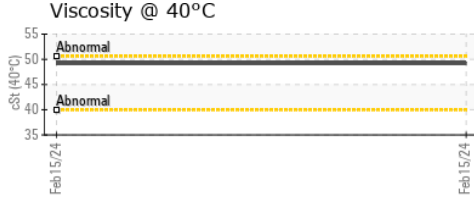
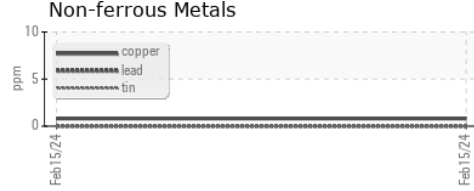
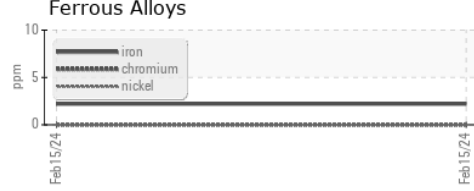
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>▲ 3.98</b>	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>VLITE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	---	---
Free Water	scalar	Visual*		<b>NEG</b>	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		<b>49.2</b>	---	---
Visc @ 100°C	cSt	ASTM D7279(m)		<b>10.3</b>	---	---
Viscosity Index (VI)	Scale	ASTM D2270*		<b>204</b>	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Petro-Canada Technical/Behshad Sabah**  
**Sample No.** : PC **Received** : 16 Feb 2024  
**Lab Number** : 02616233 **Tested** : 21 Feb 2024  
**Unique Number** : 5733343 **Diagnosed** : 21 Feb 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: KV100, TAN MAN, VI )  
 To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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