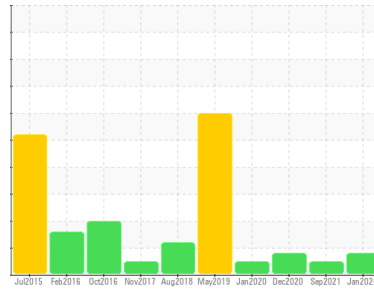


# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**VOLVO A25D 7706 (S/N A25DV15577)**  
Component  
**Hydraulic System**  
Fluid  
**VOLVO SUPER HYDRAULIC OIL 46 (180 LTR)**

## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

Chromium ppm levels are abnormal. Ring wear is indicated.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PC0022921</b>	PC0010385	PC0022923
Sample Date	Client Info	<b>08 Jan 2024</b>	07 Sep 2021	08 Dec 2020
Machine Age	hrs	<b>16946</b>	14295	13312
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>Not Chngd</b>	Changed	Not Chngd
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >50	<b>15</b>	11	9
Chromium	ppm ASTM D5185(m) >20	<b>▲ 21</b>	17	15
Nickel	ppm ASTM D5185(m) >10	<b>0</b>	<1	<1
Titanium	ppm ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm ASTM D5185(m)	<b>0</b>	<1	<1
Aluminum	ppm ASTM D5185(m) >20	<b>1</b>	<1	<1
Lead	ppm ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Copper	ppm ASTM D5185(m) >150	<b>5</b>	5	5
Tin	ppm ASTM D5185(m) >20	<b>0</b>	<1	0
Antimony	ppm ASTM D5185(m)	<b>0</b>	0	<1
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 14	<b>&lt;1</b>	1	<1
Barium	ppm ASTM D5185(m) 0.0	<b>0</b>	0	<1
Molybdenum	ppm ASTM D5185(m) 0.0	<b>&lt;1</b>	1	1
Manganese	ppm ASTM D5185(m) 0.0	<b>0</b>	<1	<1
Magnesium	ppm ASTM D5185(m) 2.6	<b>17</b>	17	17
Calcium	ppm ASTM D5185(m) 49	<b>137</b>	137	138
Phosphorus	ppm ASTM D5185(m) 354	<b>317</b>	337	305
Zinc	ppm ASTM D5185(m) 419	<b>392</b>	397	407
Sulfur	ppm ASTM D5185(m) 3719	<b>1408</b>	1443	1453
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

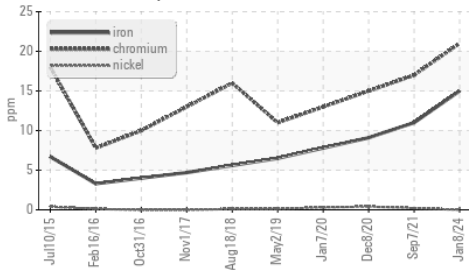
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	<b>5</b>	6	6
Sodium	ppm ASTM D5185(m)	<b>5</b>	5	6
Potassium	ppm ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1

## FLUID CLEANLINESS

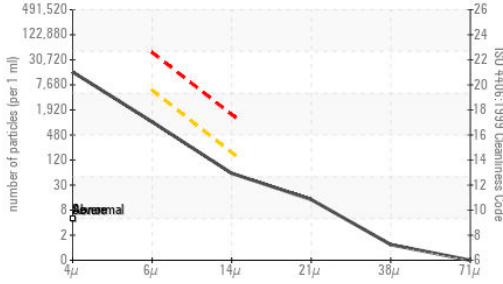
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>13637</b>	5920	12802
Particles >6µm	ASTM D7647 >5000	<b>870</b>	1022	2869
Particles >14µm	ASTM D7647 >160	<b>51</b>	78	▲ 178
Particles >21µm	ASTM D7647 >40	<b>12</b>	20	41
Particles >38µm	ASTM D7647 >10	<b>1</b>	2	3
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/19/14	<b>21/17/13</b>	20/17/13	▲ 21/19/15

# OIL ANALYSIS REPORT

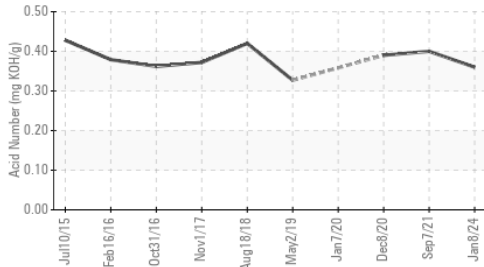
## ▲ Ferrous Alloys



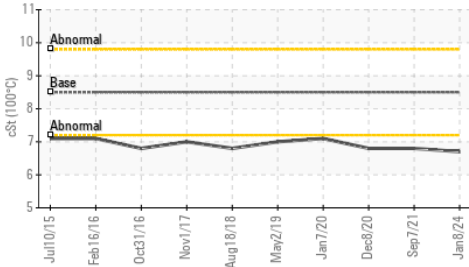
## Particle Count



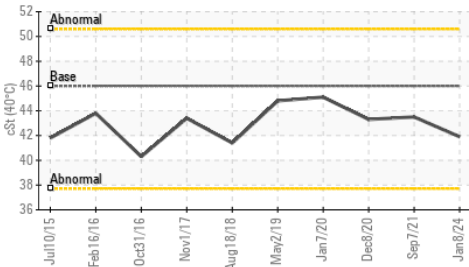
## Acid Number



## Viscosity @ 100°C



## Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.36</b>	0.40	0.39

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	<b>41.9</b>	43.5	43.3
Visc @ 100°C	cSt	ASTM D7279(m)	8.5	<b>6.7</b>	6.8	6.8
Viscosity Index (VI)	Scale	ASTM D2270*	163	<b>113</b>	111	▲ 112

## SAMPLE IMAGES



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0022921  
**Lab Number** : 02616261  
**Unique Number** : 5733371  
**Test Package** : IND 2 ( Additional Tests: KV100, VI )

**TRUCK AND EQUIPMENT SOLUTION**  
 2 BERTRAM INDUSTRIAL PKWY.  
 MIDHURST, ON  
 CA L9X 1L2  
 Contact: Julie Holden  
 parts@tesbarrie.com  
 T: (705)792-7620  
 F: (705)725-5425

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.