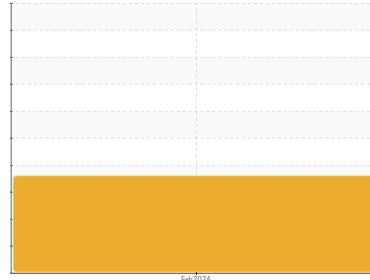




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**EX0040**

Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX AW 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

### Wear

Chromium and iron ppm levels are abnormal. Ring wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1 | history2 |
|---------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | <b>GFL0113152</b>  | ---      | ---      |
| Sample Date   | Client Info | <b>22 Feb 2024</b> | ---      | ---      |
| Machine Age   | hrs         | <b>4876</b>        | ---      | ---      |
| Oil Age       | hrs         | <b>0</b>           | ---      | ---      |
| Oil Changed   | Client Info | <b>Changed</b>     | ---      | ---      |
| Sample Status |             | <b>ABNORMAL</b>    | ---      | ---      |

## CONTAMINATION

| method | limit/base | current        | history1 | history2 |
|--------|------------|----------------|----------|----------|
| Water  | WC Method  | <b>&gt;0.1</b> | ---      | ---      |

## WEAR METALS

| method    | limit/base  | current           | history1     | history2 |
|-----------|-------------|-------------------|--------------|----------|
| PQ        | ASTM D8184* | <b>0</b>          | ---          | ---      |
| Iron      | ppm         | ASTM D5185(m) >20 | <b>▲ 38</b>  | ---      |
| Chromium  | ppm         | ASTM D5185(m) >10 | <b>▲ 14</b>  | ---      |
| Nickel    | ppm         | ASTM D5185(m) >10 | <b>&lt;1</b> | ---      |
| Titanium  | ppm         | ASTM D5185(m)     | <b>0</b>     | ---      |
| Silver    | ppm         | ASTM D5185(m)     | <b>0</b>     | ---      |
| Aluminum  | ppm         | ASTM D5185(m) >10 | <b>2</b>     | ---      |
| Lead      | ppm         | ASTM D5185(m) >10 | <b>&lt;1</b> | ---      |
| Copper    | ppm         | ASTM D5185(m) >75 | <b>7</b>     | ---      |
| Tin       | ppm         | ASTM D5185(m) >10 | <b>0</b>     | ---      |
| Antimony  | ppm         | ASTM D5185(m)     | <b>0</b>     | ---      |
| Vanadium  | ppm         | ASTM D5185(m)     | <b>0</b>     | ---      |
| Beryllium | ppm         | ASTM D5185(m)     | <b>0</b>     | ---      |
| Cadmium   | ppm         | ASTM D5185(m)     | <b>0</b>     | ---      |

## ADDITIVES

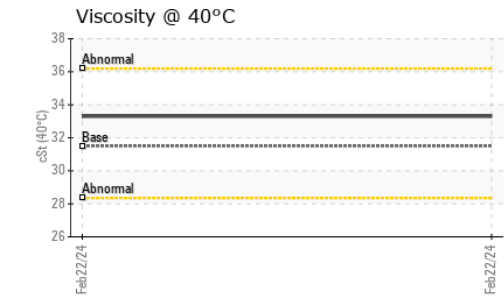
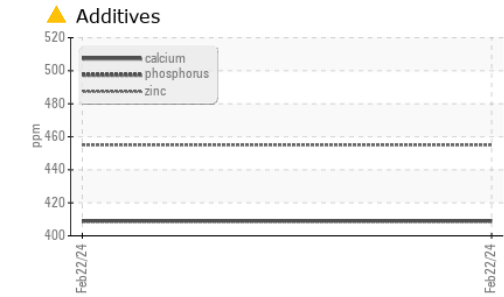
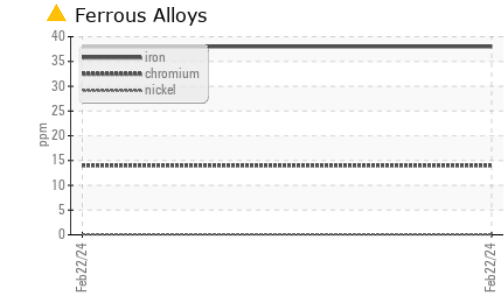
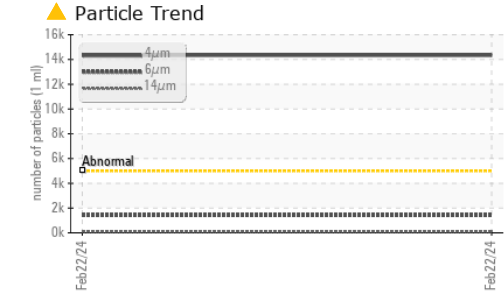
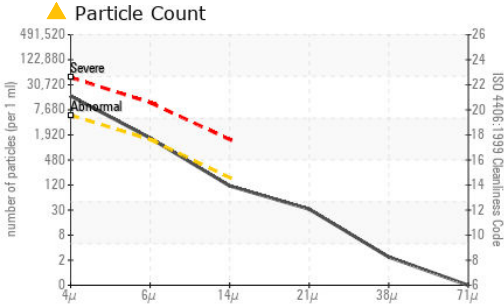
| method     | limit/base | current           | history1      | history2 |
|------------|------------|-------------------|---------------|----------|
| Boron      | ppm        | ASTM D5185(m) 0   | <b>8</b>      | ---      |
| Barium     | ppm        | ASTM D5185(m) 0   | <b>&lt;1</b>  | ---      |
| Molybdenum | ppm        | ASTM D5185(m) 0   | <b>0</b>      | ---      |
| Manganese  | ppm        | ASTM D5185(m) 0   | <b>0</b>      | ---      |
| Magnesium  | ppm        | ASTM D5185(m) 0   | <b>6</b>      | ---      |
| Calcium    | ppm        | ASTM D5185(m) 50  | <b>▲ 409</b>  | ---      |
| Phosphorus | ppm        | ASTM D5185(m) 330 | <b>409</b>    | ---      |
| Zinc       | ppm        | ASTM D5185(m) 430 | <b>455</b>    | ---      |
| Sulfur     | ppm        | ASTM D5185(m) 760 | <b>▲ 2516</b> | ---      |
| Lithium    | ppm        | ASTM D5185(m)     | <b>&lt;1</b>  | ---      |

## CONTAMINANTS

| method    | limit/base | current           | history1 | history2 |
|-----------|------------|-------------------|----------|----------|
| Silicon   | ppm        | ASTM D5185(m) >20 | <b>7</b> | ---      |
| Sodium    | ppm        | ASTM D5185(m)     | <b>1</b> | ---      |
| Potassium | ppm        | ASTM D5185(m) >20 | <b>2</b> | ---      |



# OIL ANALYSIS REPORT



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : GFL0113152  
**Lab Number** : 02618418  
**Unique Number** : 5735528  
**Test Package** : MOB 1 ( Additional Tests: PQ, PrtCount )

**GFL Environmental - 582 - Nanaimo**  
 3469 Aqua Terra Rd.,  
 Cassidy, BC  
 CA V0R 1H0  
 Contact: Jonathan Hebden  
 jhebden@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

| FLUID CLEANLINESS | method       | limit/base | current    | history1 | history2 |
|-------------------|--------------|------------|------------|----------|----------|
| Particles >4µm    | ASTM D7647   | >5000      | ▲ 14339    | ---      | ---      |
| Particles >6µm    | ASTM D7647   | >1300      | ▲ 1412     | ---      | ---      |
| Particles >14µm   | ASTM D7647   | >160       | 101        | ---      | ---      |
| Particles >21µm   | ASTM D7647   | >40        | 28         | ---      | ---      |
| Particles >38µm   | ASTM D7647   | >10        | 2          | ---      | ---      |
| Particles >71µm   | ASTM D7647   | >3         | 0          | ---      | ---      |
| Oil Cleanliness   | ISO 4406 (c) | >19/17/14  | ▲ 21/18/14 | ---      | ---      |

| VISUAL           | method | limit/base | current | history1 | history2 |     |
|------------------|--------|------------|---------|----------|----------|-----|
| White Metal      | scalar | Visual*    | NONE    | NONE     | ---      | --- |
| Yellow Metal     | scalar | Visual*    | NONE    | NONE     | ---      | --- |
| Precipitate      | scalar | Visual*    | NONE    | NONE     | ---      | --- |
| Silt             | scalar | Visual*    | NONE    | NONE     | ---      | --- |
| Debris           | scalar | Visual*    | NONE    | NONE     | ---      | --- |
| Sand/Dirt        | scalar | Visual*    | NONE    | NONE     | ---      | --- |
| Appearance       | scalar | Visual*    | NORML   | NORML    | ---      | --- |
| Odor             | scalar | Visual*    | NORML   | NORML    | ---      | --- |
| Emulsified Water | scalar | Visual*    | >0.1    | NEG      | ---      | --- |
| Free Water       | scalar | Visual*    |         | NEG      | ---      | --- |

| FLUID PROPERTIES | method | limit/base    | current | history1 | history2 |     |
|------------------|--------|---------------|---------|----------|----------|-----|
| Visc @ 40°C      | cSt    | ASTM D7279(m) | 31.5    | 33.3     | ---      | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color         |        |            |         | no image | no image |
| Bottom        |        |            |         | no image | no image |

