

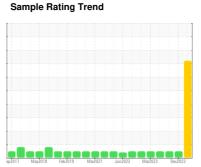
OIL ANALYSIS REPORT



Machine Id 4490 Component

Diesel Engine

PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)





DIAGNOSIS

Recommendation

We advise that you check for the source of the coolant leak. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

Test for glycol is positive. There is a high concentration of glycol present in the oil.

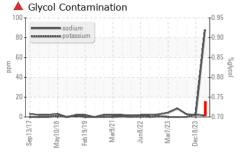
Fluid Condition

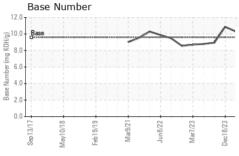
The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

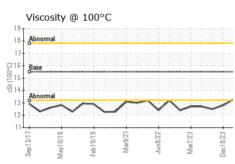
SYN BLEND 15W40	(GAL)	ep2017 Ma	ay2018 Feb2019 M	ar2021 Jun2022 Mar2023	Dec2023	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0112415	GFL0099530	GFL0084358
Sample Date		Client Info		17 Feb 2024	18 Dec 2023	24 Aug 2023
Machine Age	kms	Client Info		1127673	1120848	1109579
Oil Age	kms	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				SEVERE	NORMAL	NORMAL
CONTAMINAT	TON	method	limit/base	current	history1	history2
Fuel		WC Method	>6.0	<1.0	2.8	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	_S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	7	3	3
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>2	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	1	2	<1
Lead	ppm	ASTM D5185(m)	>40	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>330	4	<1	<1
Tin	ppm	ASTM D5185(m)	>15	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	1	4	4	2
Barium	ppm	ASTM D5185(m)	1	0	0	0
Molybdenum	ppm	ASTM D5185(m)	60	55	56	53
Manganese	ppm	ASTM D5185(m)	1	0	0	<1
Magnesium	ppm	ASTM D5185(m)	1010	807	918	913
Calcium	ppm	ASTM D5185(m)	1070	943	1047	972
Phosphorus	ppm	ASTM D5185(m)	1150	929	986	991
Zinc	ppm	ASTM D5185(m)	1270	1120	1126	1103
Sulfur	ppm	ASTM D5185(m)	2060	2575	2674	2466
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	5	4	5
Sodium	ppm	ASTM D5185(m)		<u>88</u>	2	3
Potassium	ppm	ASTM D5185(m)	>20	1	2	0
Glycol	%	ASTM D7922*		▲ 0.739	NEG	NEG
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0	0	0
Nitration	Abs/cm	ASTM D7624*	>20	5.8	5.7	5.7
Sulfation	Abs/.1mm	ASTM D7415*	>30	17.1	18.6	20.2



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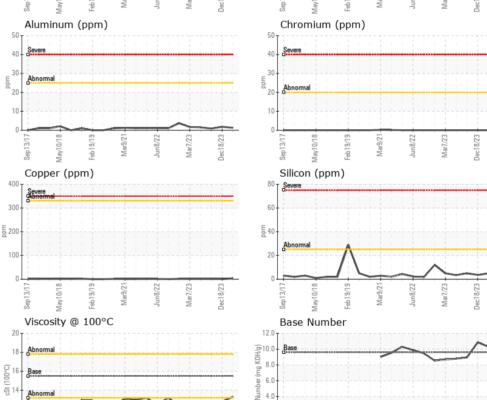






FLUID DEGRAD	OATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	13.9	15.0	15.4
Base Number (BN)	mg KOH/g	ASTM D2896*	9.6	10.30	10.86	8.95
VISUAL		method	limit/base	current	history1	history2
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D7279(m)	15.5	13.3	12.8	12.5
GRAPHS						
Iron (ppm)			100	Lead (ppm)		
T						
Severe			100	Course		
U + 0			80	Course		
Abnormal			80 60	Severe		
0 + Abnormal			80 60 E	Abnormal		
0 + Abnormal			80 60	Abnormal		
0 - Abnormal	ar9/21	n8/22 m7/23	60 Ed. 40 20	Abnormal	19/19	a7/23
Sep 13/17 May 10/18 Feb 19/19	Mar9/21	Jun8/22 Mæ7/23	80 60 40 20	Abnormal 91/01/6W	Feb19/19	Mar7/23
0 - Abnormal	Ma9/21	Jun8/22 Mar7/23	60 Ed. 40 20	Abnormal LIVE 1 day Chromium (p	ш.	Mar7/23 Dec18/23







CALA ISO 17025:2017 Accredited Laboratory

Report Id: GFL550 [WCAMIS] 02618556 (Generated: 02/28/2024 16:35:09) Rev: 1

Laboratory

Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 550 - Rocky View County Lab Number : 02618556

: GFL0112415

Received Unique Number : 5735666

: 28 Feb 2024 **Tested** Diagnosed Test Package : MOB 2 (Additional Tests: Glycol)

: 28 Feb 2024

Dec18/23

: 28 Feb 2024 - Wes Davis

0.0

220 Carmek Blvd Rocky View County, AB **CA T1X 1X1**

Contact: GFL Calgary calgarymaintenance@gflenv.com T:

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

F: (403)369-6163

Submitted By: GFL Calgary

Validity of results and interpretation are based on the sample and information as supplied.