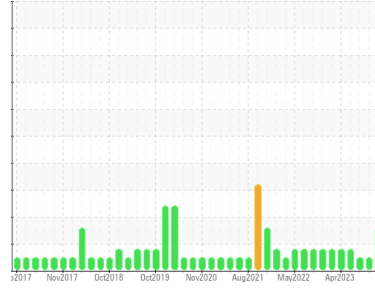


Area
TEAM 1
Machine Id
136288 Load Burner Outboard
Component
Bearing
Fluid
PETRO CANADA TURBOFLO R&O 68 (1 QTS)



DIAGNOSIS

Recommendation
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear
Lead ppm levels are abnormal. Copper ppm levels are noted. A sharp increase in the lead level is noted. Bearing wear is indicated.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0078795	PC0078796	PC0069865
Sample Date	Client Info	20 Jan 2024	20 Jan 2024	06 Oct 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	3	<1	<1
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m) >20	<1	<1	0
Lead	ppm	ASTM D5185(m) >20	▲ 40	17	17
Copper	ppm	ASTM D5185(m) >20	● 14	3	4
Tin	ppm	ASTM D5185(m) >20	2	1	<1
Antimony	ppm	ASTM D5185(m)	2	0	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	0	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	<1	<1	0
Calcium	ppm	ASTM D5185(m) 0	2	<1	<1
Phosphorus	ppm	ASTM D5185(m) 4	12	13	14
Zinc	ppm	ASTM D5185(m) 0	16	8	8
Sulfur	ppm	ASTM D5185(m)	194	215	168
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

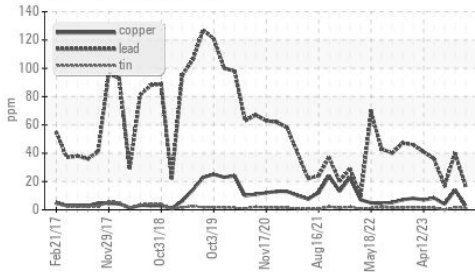
CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >15	<1	<1	<1
Sodium	ppm	ASTM D5185(m)	3	<1	1
Potassium	ppm	ASTM D5185(m) >20	<1	<1	0
Water	%	ASTM D6304* >2	0.067	---	---
ppm Water	ppm	ASTM D6304*	672	---	---

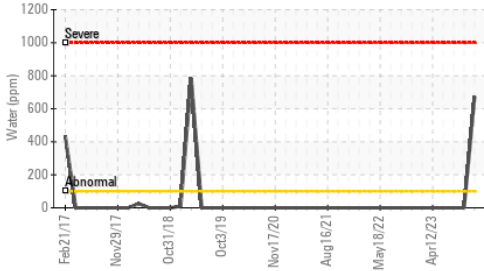
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974* 0.11	0.03	0.04	0.09

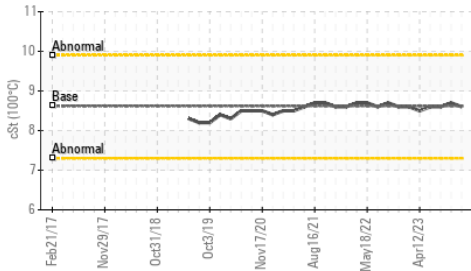
▲ Non-ferrous Metals



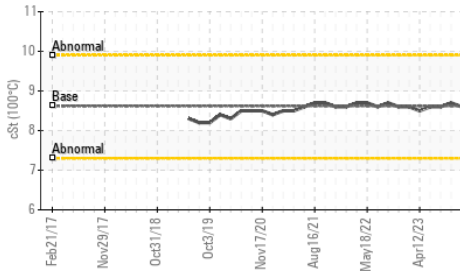
Water (KF)



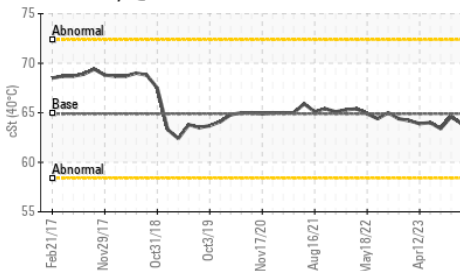
Viscosity @ 100°C



Viscosity @ 100°C



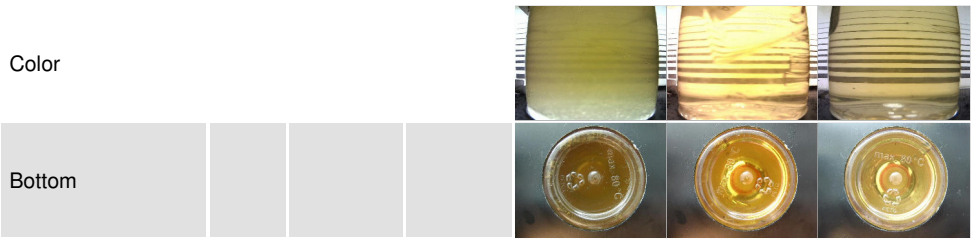
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

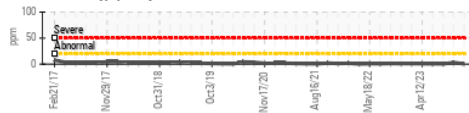
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	64.9	63.9	64.6
Visc @ 100°C	cSt	ASTM D7279(m)	8.62	8.6	8.7
Viscosity Index (VI)	Scale	ASTM D2270*	104	106	107

SAMPLE IMAGES

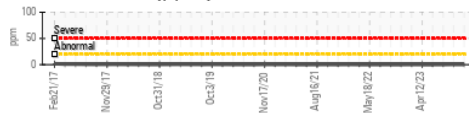


GRAPHS

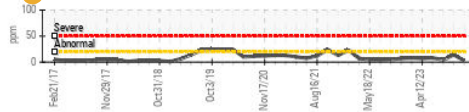
Iron (ppm)



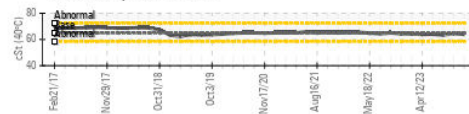
Aluminum (ppm)



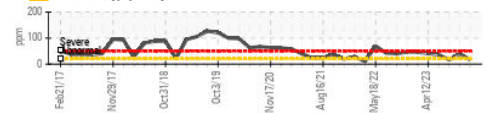
● Copper (ppm)



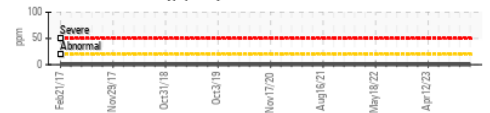
Viscosity @ 40°C



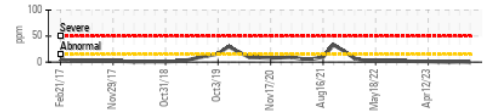
▲ Lead (ppm)



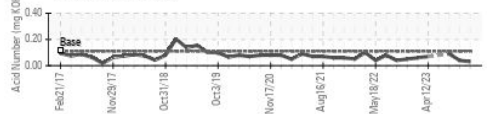
Chromium (ppm)



Silicon (ppm)



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0078795 **Received** : 01 Mar 2024
Lab Number : 02619291 **Tested** : 02 Mar 2024
Unique Number : 5736401 **Diagnosed** : 04 Mar 2024 - Kevin Marson
Test Package : MOB 2 (Additional Tests: KF, KV100, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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