

# **OIL ANALYSIS REPORT**

#### Machine Id MASH MIXER AGITATOR (S/I Component

Gearbox

#### Fluic PETRO CANADA ULTIMA EP 320 (15 GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

Viscosity of sample indicates oil is within ISO 220 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

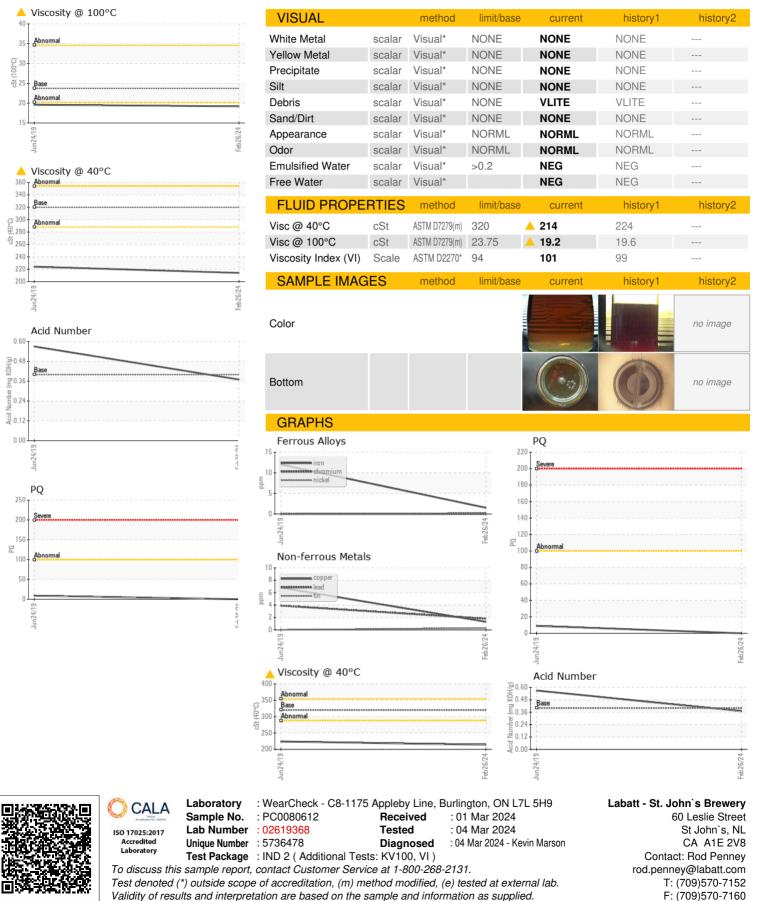
S/N 56636	\					
3/14 30030	)					
			Jun2019	Feb2024		
SAMPLE INFOR		method	limit/base	ourropt	history1	history2
			inniv base	current	history1	nistory2
Sample Number		Client Info		PC0080612	PC367941	
Sample Date		Client Info		26 Feb 2024	24 Jun 2019	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ATTENTION	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	9	
Iron	ppm	ASTM D5185(m)	>200	2	12	
Chromium	ppm	ASTM D5185(m)	>15	0	0	
Nickel	ppm	ASTM D5185(m)	>15	<1	0	
Titanium	ppm	ASTM D5185(m)		0	2	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	9	95	
Lead	ppm	ASTM D5185(m)	>100	2	4	
Copper	ppm	ASTM D5185(m)	>200	1	7	
Tin	ppm	. ,	>25	<1	0	
Antimony	ppm	ASTM D5185(m)	>5	0	<1	
Vanadium	ppm	ASTM D5185(m)	20	0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium		ASTM D5185(m)		0	0	
	ppm	ASTIN D3103(III)		U	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		57	46	
Barium	ppm	ASTM D5185(m)	0	0	<1	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)		0	<1	
Magnesium	ppm	ASTM D5185(m)	0	<1	2	
Calcium	ppm	ASTM D5185(m)		6	60	
Phosphorus	ppm	ASTM D5185(m)	250	256	252	
Zinc	ppm	ASTM D5185(m)	0	9	71	
Sulfur	ppm	ASTM D5185(m)	5400	5985	6503	
Lithium	ppm	ASTM D5185(m)		<1	2	
CONTAMINAN		method	limit/base	current		history
	13				history1	history2
Silicon	ppm	ASTM D5185(m)	>50	8	18	
Sodium	ppm	ASTM D5185(m)		0	<1	
Potassium	ppm	ASTM D5185(m)	>20	<1	3	
FLUID DEGRA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.4	0.37	0.570	

Sample Rating Trend

VISCOSITY



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Contact/Location: Rod Penney - LABSTJ