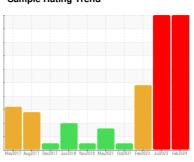


OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id 4582 Component

Diesel Engine

PETRO CANADA DURON HP 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of the coolant leak. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

Aluminum, iron and nickel ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated. Exhaust valve wear is indicated. Piston wear is indicated.

Contamination

Test for glycol is positive. There is a high concentration of glycol present in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

AL)		May2017 Aug	017 Dec2017 Jun2018 Nov2	2018 May2021 Oct2021 Feb2023 Jul2	023 Feb2024	
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0112389	GFL0084286	GFL0072832
Sample Date		Client Info		28 Feb 2024	12 Jul 2023	16 Feb 2023
Machine Age	kms	Client Info		0	28044	27909
Oil Age	kms	Client Info		10829	600	0
Oil Changed		Client Info		Changed	Changed	N/A
Sample Status				SEVERE	SEVERE	ABNORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	0.8	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*	>30	0	0	
Iron	ppm	ASTM D5185(m)	>110	136	2 26	38
Chromium	ppm	ASTM D5185(m)	>4	<1	2	2
Nickel	ppm	ASTM D5185(m)	>2	<u>^</u> 3	1 2	1
Titanium	ppm	ASTM D5185(m)		0	<1	<1
Silver	ppm	ASTM D5185(m)	>2	0	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	△ 36	8 3	4
Lead	ppm	ASTM D5185(m)	>45	4	16	2
Copper	ppm	ASTM D5185(m)	>85	36	▲ 128	1
Tin	ppm	ASTM D5185(m)	>4	<1	<1	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	8	36	8
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	60	58	67	60
Manganese	ppm	ASTM D5185(m)	0	2	6	<1
Magnesium	ppm	ASTM D5185(m)	1010	905	929	951
Calcium	ppm	ASTM D5185(m)	1070	1009	956	1111
Phosphorus	ppm	ASTM D5185(m)	1150	978	1035	1058
Zinc	ppm	ASTM D5185(m)	1270	1120	1171	1176
Sulfur	ppm	ASTM D5185(m)	2060	2605	2483	2571
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>30	14	14	11
Sodium	ppm	ASTM D5185(m)		<u>223</u>	895	28
Potassium	ppm	ASTM D5185(m)	>20	<u> </u>	▲ 578	<u> </u>
Glycol	%	ASTM D7922*		▲ 0.179	△ 0.05	△ 0.029
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.2	0.3	0.5
Nitration	Abs/cm	ASTM D7624*	>20	8.1	15.9	7.5
Sulfation	Abs/.1mm	ASTM D7415*	>30	18.9	19.7	21.6



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