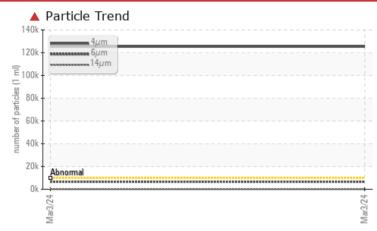


1901-5430-9408-DS

Component Compressor Fluid {not provided} (--- GAL)

DIAGNOSTICS

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status		SEVERE					
Particles >4µm	ASTM D7647 >	10000 🔺 125366					
Particles >6µm	ASTM D7647 >	2500 A 6626					
Oil Cleanliness	ISO 4406 (c) >	20/18/15 🔺 24/20/14					

Customer Id: INCVOS Sample No.: PC384082 Lab Number: 02620862 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u> Maž224

ISO

Sample Rating Trend

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id 1901-5430-9408-DS

Component Compressor Fluid {not provided} (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PC384082			
Sample Date		Client Info		03 Mar 2024			
Machine Age	days	Client Info		60			
Oil Age	days	Client Info		0			
Oil Changed		Client Info		N/A			
Sample Status				SEVERE			
WEAR METAL	S	method	limit/base	current	history1	history2	
PQ		ASTM D8184*		0			
Iron	ppm	ASTM D5185(m)	>50	7			
Chromium	ppm	ASTM D5185(m)	>10	0			
Nickel	ppm	ASTM D5185(m)		<1			
Titanium	ppm	ASTM D5185(m)		0			
Silver	ppm	ASTM D5185(m)		0			
Aluminum	ppm	ASTM D5185(m)	>25	6			
Lead	ppm	ASTM D5185(m)	>25	2			
Copper	ppm	ASTM D5185(m)	>50	2			
Tin	ppm	ASTM D5185(m)	>15	0			
Antimony	ppm	ASTM D5185(m)		0			
Vanadium	ppm	ASTM D5185(m)		0			
Beryllium	ppm	ASTM D5185(m)		0			
Cadmium	ppm	ASTM D5185(m)		0			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		0			
Barium	ppm	ASTM D5185(m)		0			
Molybdenum	ppm	ASTM D5185(m)		0			
Manganese	ppm	ASTM D5185(m)		0			
Magnesium	ppm	ASTM D5185(m)		<1			
Calcium	ppm	ASTM D5185(m)		<1			
Phosphorus	ppm	ASTM D5185(m)		95			
Zinc	ppm	ASTM D5185(m)		1			
Sulfur	ppm	ASTM D5185(m)		1932			
Lithium	ppm	ASTM D5185(m)		<1			
CONTAMINAN	ITS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>25	2			
Sodium	ppm	ASTM D5185(m)		0			
Potassium	ppm	ASTM D5185(m)	>20	<1			
Water	%	ASTM D6304*		0.003			
ppm Water	ppm	ASTM D6304*	>1000	27			
FLUID CLEANI	LINESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>10000	125366			
Particles >6µm		ASTM D7647	>2500	<u> </u>			
Particles >14µm		ASTM D7647	>320	96			
Particles >21µm		ASTM D7647	>80	17			
Particles >38µm		ASTM D7647	>20	1			
Particles >71µm		ASTM D7647	>4	0			
Oil Cleanliness 9:33:57) Rev: 1							



OIL ANALYSIS REPORT

140k -	Particle Trend	FLUID DEGRA		method	limit/base	current	history1	history2
120k -	-4μm 	Acid Number (AN)	mg KOH/g	ASTM D974*		0.36		
100k •		VISUAL		method	limit/base	current	history1	history2
60k-		White Metal	scalar	Visual*	NONE	NONE		
40k -		Yellow Metal	scalar	Visual*	NONE	NONE		
20k	Abnormal	Precipitate	scalar	Visual*	NONE	NONE		
UR	Mar3/24 Mar3/24	Silt	scalar	Visual*	NONE	NONE		
	Ma Ma	Debris	scalar	Visual*	NONE	NONE		
•	Water (KF)	Sand/Dirt	scalar	Visual*	NONE NORML	NONE		
2000	Severe	Appearance Odor	scalar scalar	Visual* Visual*	NORML	NORML		
0000-	0	Emulsified Water	scalar	Visual*	>0.1	NEG		
8000 - 6000 -		Free Water	scalar	Visual*		NEG		
4000-		FLUID PROPE	RTIES	method	limit/base	current	history1	history2
2000	Abnormal	Visc @ 40°C	cSt	ASTM D7279(m)		151		
01	24	Visc @ 100°C	cSt	ASTM D7279(m)		20.5		
	Mar3/24 Mar3/24	Viscosity Index (VI)	Scale	ASTM D2270*		158		
	PQ	SAMPLE IMAG	àES	method	limit/base	current	history1	history2
250	Severe	Color					no image	no image
150-	Abnormal	00.0						
100- 50-	D	Bottom					no image	no image
01	Mai3/24 +	GRAPHS						
25 -	Viscosity @ 100°C	Ferrous Alloys			491,520	Particle Count		T ²⁶
20-		E 5-			122,880	Severe		-24
3 15 -		3/24			30,720 (jac 1 m) 1,920	Abnorma		-20 406:1 -20 406:1 -18 599 -16 Cg
5-	Abnormal Abnormal	Mar3/24			<u>6</u>			-18 1999
0		Non-ferrous Metal	s		bd			3
0	Mar3/24 Mar3/24	E 5-			120 Laquing 30			-14 Iness
	M N	B: "			8 SU			-12 G
250 .	PQ	24 25			124			
	Severe	Mar3/24			7 Mar3/24			
200-	0	Viscosity @ 40°C			4 (B	μ 6μ 1 Acid Number	ίμ 21μ	38µ 71µ
150-	Abramal	200 150			040 44 05.0 Mumber (mg KOH(g) 00.0 Visite (mg KOH(g)			
100-	Abnormal	(150 9€ 100 55 50 ABR8mal			<u>ا</u> ھ 0.20			
50-		So - Abnemal			Man No 00			
0	24	Mar3/24			Mar3/24 - Aci	Mar3/24 -		Mar3/24 -
	лс.с	Mi			W	2		Ma
	Laboratory Sample No. Laboratory Sample No. Laboratory Unique Number Unique Number	: 5745981	Recei Teste Diagr	ved : 08 d : 11 losed : 11	3 Mar 2024 Mar 2024 Mar 2024 - Kevi	Voisey's Bay N n Marson	line Site, P.O. Box 700 C	Voisey`s Bay 1, Stn. C Happy Valley Goose Bay, NL CA A0P 1C0 Robert Feltham
	To discuss this sample report Test denoted (*) outside scop Validity of results and interpre	e of accreditation, (m) m	ice at 1-8 ethod mo	00-268-213 odified, (e) te	1. sted at exterr	al lab.		am@vale.com T: F: x: