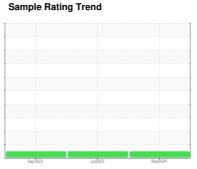


OIL ANALYSIS REPORT

DT



NORMAL



PD874

Component **Hydraulic System**

PETRO CANADA ENVIRON MV 46 (--- GAL)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

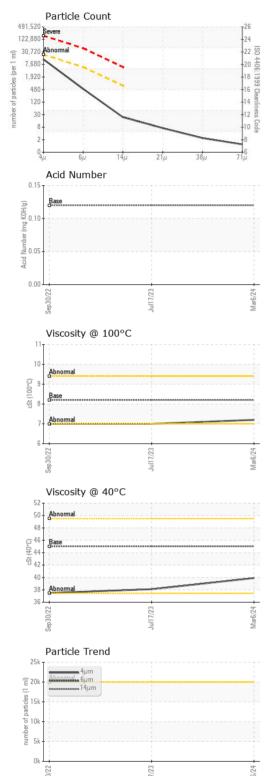
Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| .) | | | | | | |
|-----------------|--------|---------------|------------|---------------|-------------------|-----------------|
| | AATION | Ser | 1: | Jul2023 Mar20 | la i a ta un ed | la i a ta m . O |
| SAMPLE INFORM | MATION | | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | PC0080581 | PC0078554 | PC0065343 |
| Sample Date | | Client Info | | 06 Mar 2024 | 17 Jul 2023 | 30 Sep 2022 |
| Machine Age | hrs | Client Info | | 6101 | 0 | 5708 |
| Oil Age | hrs | Client Info | | 0 | 0 | 250 |
| Oil Changed | | Client Info | | Changed | Changed | Not Changd |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METAL | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >20 | 4 | 5 | 4 |
| Chromium | ppm | ASTM D5185(m) | >10 | <1 | 2 | <1 |
| Nickel | ppm | ASTM D5185(m) | >10 | <1 | <1 | 0 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) | >10 | <1 | <1 | <1 |
| Lead | ppm | ASTM D5185(m) | >10 | <1 | <1 | 0 |
| Copper | ppm | ASTM D5185(m) | >75 | 2 | 3 | 3 |
| Tin | ppm | ASTM D5185(m) | >10 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 0 | <1 | 1 | 2 |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 0 | 3 | 5 | 7 |
| Calcium | ppm | ASTM D5185(m) | 0 | 35 | 64 | 78 |
| Phosphorus | ppm | ASTM D5185(m) | 650 | 518 | 451 | 423 |
| Zinc | ppm | ASTM D5185(m) | 0 | 88 | 149 | 174 |
| Sulfur | ppm | ASTM D5185(m) | 1420 | 1647 | 1634 | 1698 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >20 | <1 | <1 | 1 |
| Sodium | ppm | ASTM D5185(m) | | 0 | <1 | <1 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |
| FLUID CLEANL | INESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >20000 | 11904 | | |
| Particles >6µm | | ASTM D7647 | >5000 | 458 | | |
| Particles >14µm | | ASTM D7647 | >640 | 20 | | |
| Particles >21µm | | ASTM D7647 | >160 | 6 | | |
| Particles >38µm | | ASTM D7647 | >40 | 2 | | |
| Particles >71µm | | ASTM D7647 | >10 | 1 | | |
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | 21/16/11 | | |
| 5.50.00\ Dov. 1 | | ` ' | | Comto | at/Lagation, Dill | Aston CELOO |



OIL ANALYSIS REPORT



| ELLUD DECEM | ATION | | | | | |
|-------------------------|----------|---------------|------------|---------|----------|----------|
| FLUID DEGRAD | DATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.12 | 0.11 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |
| FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 45.0 | 39.9 | 38.1 | 37.5 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 8.2 | 7.2 | 7 | 7 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 158 | 145 | 146 | 150 |
| SAMPLE IMAG | iES | method | limit/base | current | history1 | history2 |
| Color | | | | | | |
| Bottom | | | | (C) | | |



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: PC0080581

Lab Number : 02621496 Unique Number : 5746615

Test Package: IND 2 (Additional Tests: KV100, TAN Man, VI)

Validity of results and interpretation are based on the sample and information as supplied.

Received **Tested**

Diagnosed

: 12 Mar 2024 : 14 Mar 2024

: 14 Mar 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Green Infrastructure and Partners Inc (GIPI) - 286 - Shoring & Foundations

151 Ram Forest Rd, Stouffville, ON CA L4A 2G8

Contact: Bill Acton bacton@gipi.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

T: F: