

## **OIL ANALYSIS REPORT**

Sample Rating Trend



# Puma 165

Component

Front Diesel Engine

## PETRO CANADA DURON HP 15W40 (20 LTR)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

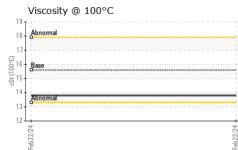
### Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0113299		
Sample Date		Client Info		22 Feb 2024		
Machine Age	hrs	Client Info		11666		
Oil Age	hrs	Client Info		500		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	23		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>4	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	>3	0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>40	0		
Copper	ppm	ASTM D5185(m)	>330	<1		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	7		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	60	58		
Manganese	ppm	ASTM D5185(m)	0	0		
Magnesium	ppm	ASTM D5185(m)	1010	861		
Calcium	ppm	ASTM D5185(m)	1070	1278		
Phosphorus	ppm	ASTM D5185(m)	1150	992		
Zinc	ppm	ASTM D5185(m)	1270	1206		
Sulfur	ppm	ASTM D5185(m)	2060	2565		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	6		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	0		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.1		
Nitration	Abs/cm	ASTM D7624*	>20	7.2		
Sulfation	Abs/.1mm	ASTM D7415*	>30	18.9		



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	DATION	method	limit/base		history1	history2
Oxidation		ASTM D7414*	>25	14.5		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*				
	scalar		>0.2			
Free Water	scalar	Visual*		NEG		
FLUID PROPE	ERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D7279(m)	15.6	13.8		
			100	Lead (ppm)		
200 Severe			80	Severe		
- 1			= <sup>60</sup>			
			10	Abnormal		
			. 0	22/24		
—			Feb			
			50		pm)	
40 Severe			40	Severe		
E 30			==== <sup>30</sup>			
				- Apnormal		
0						
22/24			22/24	22/24		
			Feb			
Apromat						
-				Abnormal		
0			0			
22/24 -			2/24	22/24 -		
Feb2			Feb2	Feb2		
	С			Soot %		
			6.0	Severe		
			<sub>وه</sub> 4.0	Abnormal		
2 16 - Base			<sup>5</sup> 2.0			
14 * Abnormal						
12 + +			0.0	24		
			Feb 22/24	Feb 22/24		
	Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROPE Visc @ 100°C GRAPHS Iron (ppm) Copper (ppm)	Precipitate scalar Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar FLUID PROPERTIES Visc @ 100°C cSt GRAPHS Iron (ppm) Severe Abnormal Copper (ppm) Copper (ppm) Copper (ppm) Copper (ppm) Copper (ppm)	Precipitate scalar Visual* Silt scalar Visual* Debris scalar Visual* Sand/Dirt scalar Visual* Appearance scalar Visual* Codor scalar Visual* Emulsified Water scalar Visual* Free Water scalar Visual* Free Water scalar Visual* FLUID PROPERTIES method Visc @ 100°C cSt ASTM D7279(m) GRAPHS Iron (ppm) Severe Abnormal Copper (ppm) Copper (ppm) Viscosity @ 100°C Abnormal	Precipitate scalar Visual* NONE Silt scalar Visual* NONE Debris scalar Visual* NONE Sand/Dirt scalar Visual* NONE Appearance scalar Visual* NORML Odor scalar Visual* NORML Emulsified Water scalar Visual* NORML Emulsified Water scalar Visual* O.2 Free Water scalar Visual* O.2 Free Water scalar Visual* Sol.2 Free Water scalar Visual* Sol.2 Free Water scalar Visual* Sol.2 Free Water scalar Visual* Sol.2 Aluminum (ppm) Solution (ppm	Precipitate scalar Visual* NONE NONE Silt scalar Visual* NONE NONE Debris scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE NONE Appearance scalar Visual* NORML NORML Odor scalar Visual* NORML NORML Odor scalar Visual* NORML NORML Pree Water scalar Visual* >0.2 NEG FLUID PROPERTIES method limit/base current Visc @ 100°C cSt ASTM D7279(m) 15.6 13.8 GRAPHS Iron (ppm) Aluminum (ppm) Copper (ppm) Copper (ppm) Copper (ppm) Copper (ppm) Normal Silicon (ppm) Viscosity @ 100°C Viscosity @ 100°C Normal Normal Solicon (ppm)	Precipitate scalar Visual* NONE NONE Sitt scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE NONE Appearance scalar Visual* NORML NORML Emulsified Water scalar Visual* NORML NORML Free Water scalar Visual* NEG FLUID PROPERTIES method imit/base current history1 Visc @ 100°C cSt ASTM D7279(m) 15.6 13.8 GRAPHS Iron (ppm)   Aluminum (ppm)  

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To discuss this san Test denoted (\*) ou Validity of results and interpretation are based on the sample and information as supplied.

Submitted By: Charles Bergeron

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