

OIL ANALYSIS REPORT

Sample Rating Trend



Puma 165

Component

Front Diesel Engine

PETRO CANADA DURON HP 15W40 (20 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

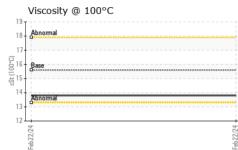
Fluid Condition

The condition of the oil is acceptable for the time in service.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|---------------|----------|---------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | GFL0113299 | | |
| Sample Date | | Client Info | | 22 Feb 2024 | | |
| Machine Age | hrs | Client Info | | 11666 | | |
| Oil Age | hrs | Client Info | | 500 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | NORMAL | | |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >5 | <1.0 | | |
| Water | | WC Method | >0.2 | NEG | | |
| Glycol | | WC Method | | NEG | | |
| WEAR METAL | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >100 | 23 | | |
| Chromium | ppm | ASTM D5185(m) | >20 | <1 | | |
| Nickel | ppm | ASTM D5185(m) | >4 | 0 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | >3 | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >20 | <1 | | |
| Lead | ppm | ASTM D5185(m) | >40 | 0 | | |
| Copper | ppm | ASTM D5185(m) | >330 | <1 | | |
| Tin | ppm | ASTM D5185(m) | >15 | 0 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 0 | 7 | | |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | | |
| Molybdenum | ppm | ASTM D5185(m) | 60 | 58 | | |
| Manganese | ppm | ASTM D5185(m) | 0 | 0 | | |
| Magnesium | ppm | ASTM D5185(m) | 1010 | 861 | | |
| Calcium | ppm | ASTM D5185(m) | 1070 | 1278 | | |
| Phosphorus | ppm | ASTM D5185(m) | 1150 | 992 | | |
| Zinc | ppm | ASTM D5185(m) | 1270 | 1206 | | |
| Sulfur | ppm | ASTM D5185(m) | 2060 | 2565 | | |
| Lithium | ppm | ASTM D5185(m) | | <1 | | |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >25 | 6 | | |
| Sodium | ppm | ASTM D5185(m) | | 2 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | | |
| INFRA-RED | | method | limit/base | current | history1 | history2 |
| Soot % | % | ASTM D7844* | >3 | 0.1 | | |
| Nitration | Abs/cm | ASTM D7624* | >20 | 7.2 | | |
| Sulfation | Abs/.1mm | ASTM D7415* | >30 | 18.9 | | |



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| | DATION | method | limit/base | | history1 | history2 |
|---------------|---|---|--|--|---|---|
| Oxidation | | ASTM D7414* | >25 | 14.5 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | NONE | | |
| Yellow Metal | scalar | Visual* | NONE | NONE | | |
| Precipitate | scalar | Visual* | NONE | NONE | | |
| Silt | scalar | Visual* | NONE | NONE | | |
| Debris | scalar | Visual* | NONE | NONE | | |
| Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| Appearance | scalar | Visual* | NORML | NORML | | |
| Odor | scalar | Visual* | | | | |
| | scalar | | >0.2 | | | |
| Free Water | scalar | Visual* | | NEG | | |
| FLUID PROPE | ERTIES | method | limit/base | current | history1 | history2 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 15.6 | 13.8 | | |
| | | | | | | |
| | | | 100 | Lead (ppm) | | |
| 200 Severe | | | 80 | Severe | | |
| - 1 | | | = ⁶⁰ | | | |
| | | | 10 | Abnormal | | |
| | | | | | | |
| | | | . 0 | 22/24 | | |
| — | | | Feb | | | |
| | | | 50 | | pm) | |
| 40 Severe | | | 40 | Severe | | |
| E 30 | | | ==== ³⁰ | | | |
| | | | | - Apnormal | | |
| 0 | | | | | | |
| 22/24 | | | 22/24 | 22/24 | | |
| | | | Feb | | | |
| | | | | | | |
| Apromat | | | | | | |
| | | | | | | |
| - | | | | Abnormal | | |
| 0 | | | 0 | | | |
| 22/24 - | | | 2/24 | 22/24 - | | |
| Feb2 | | | Feb2 | Feb2 | | |
| | С | | | Soot % | | |
| | | | 6.0 | Severe | | |
| | | | _{وه} 4.0 | Abnormal | | |
| 2 16 - Base | | | ⁵ 2.0 | | | |
| 14 * Abnormal | | | | | | |
| 12 + + | | | 0.0 | 24 | | |
| | | | Feb 22/24 | Feb 22/24 | | |
| | Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROPE Visc @ 100°C GRAPHS Iron (ppm) Copper (ppm) | Precipitate scalar Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar FLUID PROPERTIES Visc @ 100°C cSt GRAPHS Iron (ppm) Severe Abnormal Copper (ppm) Copper (ppm) Copper (ppm) Copper (ppm) Copper (ppm) | Precipitate scalar Visual* Silt scalar Visual* Debris scalar Visual* Sand/Dirt scalar Visual* Appearance scalar Visual* Codor scalar Visual* Emulsified Water scalar Visual* Free Water scalar Visual* Free Water scalar Visual* FLUID PROPERTIES method Visc @ 100°C cSt ASTM D7279(m) GRAPHS Iron (ppm) Severe Abnormal Copper (ppm) Copper (ppm) Viscosity @ 100°C Abnormal | Precipitate scalar Visual* NONE Silt scalar Visual* NONE Debris scalar Visual* NONE Sand/Dirt scalar Visual* NONE Appearance scalar Visual* NORML Odor scalar Visual* NORML Emulsified Water scalar Visual* NORML Emulsified Water scalar Visual* O.2 Free Water scalar Visual* O.2 Free Water scalar Visual* Sol.2 Free Water scalar Visual* Sol.2 Free Water scalar Visual* Sol.2 Free Water scalar Visual* Sol.2 Aluminum (ppm) Solution (ppm | Precipitate scalar Visual* NONE NONE Silt scalar Visual* NONE NONE Debris scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE NONE Appearance scalar Visual* NORML NORML Odor scalar Visual* NORML NORML Odor scalar Visual* NORML NORML Pree Water scalar Visual* >0.2 NEG FLUID PROPERTIES method limit/base current Visc @ 100°C cSt ASTM D7279(m) 15.6 13.8 GRAPHS Iron (ppm) Aluminum (ppm) Copper (ppm) Copper (ppm) Copper (ppm) Copper (ppm) Normal Silicon (ppm) Viscosity @ 100°C Viscosity @ 100°C Normal Normal Solicon (ppm) | Precipitate scalar Visual* NONE NONE Sitt scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE NONE Appearance scalar Visual* NORML NORML Emulsified Water scalar Visual* NORML NORML Free Water scalar Visual* NEG FLUID PROPERTIES method imit/base current history1 Visc @ 100°C cSt ASTM D7279(m) 15.6 13.8 GRAPHS Iron (ppm) Aluminum (ppm) |

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To discuss this san Test denoted (*) ou Validity of results and interpretation are based on the sample and information as supplied.

Submitted By: Charles Bergeron

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