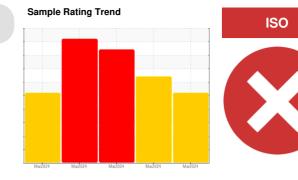


PROBLEM SUMMARY

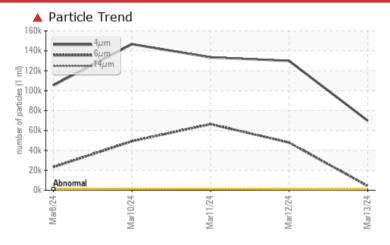
429845

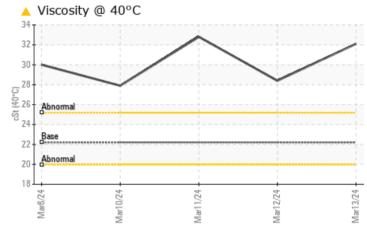
Component **Hydraulic System**

PETRO CANADA HYDREX MV 22 (--- LTR)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status				SEVERE	SEVERE	SEVERE	
Particles >4µm		ASTM D7647	>1300	▲ 69892	1 29937	1 33397	
Particles >6µm		ASTM D7647	>320	4319	47883	▲ 66386	
Oil Cleanliness		ISO 4406 (c)	>17/15/13	23/19/14	2 4/23/16	4 24/23/17	
Visc @ 40°C	cSt	ASTM D7279(m)	22.2	32.1	<u>^</u> 28.4	▲ 32.8	
Viscosity Index (VI)	Scale	ASTM D2270*	156	107	<u>▲</u> 127	135	

Customer Id: BLU410MIS **Sample No.:** PC0081135 Lab Number: 02623724 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Action **Status** Date Done By Description ? Change Filter We recommend you service the filters on this component. Resample ? Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type ? Information Required and micron rating with next sample. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you **Check Breathers** ? service/replace the breather. Check Seals Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

12 Mar 2024 Diag:

ISO





11 Mar 2024 Diag:

ISO





10 Mar 2024 Diag: Kevin Marson

ISO



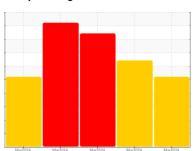
We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Sample Rating Trend







Machine Id 429845

Component

Hydraulic System

PETRO CANADA HYDREX MV 22 (--- LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		Mar2024	Mar2024	Mar2024 Mar2024	Mar2024	
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081135	PC0081140	PC0081138
Sample Date		Client Info		13 Mar 2024	12 Mar 2024	11 Mar 2024
Machine Age	yrs	Client Info		6	6	6
Oil Age	yrs	Client Info		6	6	6
Oil Changed	j.0	Client Info		Changed	Changed	Changed
Sample Status				SEVERE	SEVERE	SEVERE
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron		ASTM D5185(m)	>20	5	19	<u>^</u> 20
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)	<i>></i> 20	0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)	. = 0	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	2	47	2 7
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	4	3	1
Manganese	ppm	ASTM D5185(m)	1	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	13	9	7
Calcium	ppm	ASTM D5185(m)	50	70	73	58
Phosphorus	ppm	ASTM D5185(m)	330	307	216	453
Zinc	ppm	ASTM D5185(m)	430	391	136	365
Sulfur	ppm	ASTM D5185(m)	760	665	551	3545
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	8	7
Sodium	ppm	ASTM D5185(m)		<1	2	2
Potassium	ppm	ASTM D5185(m)	>20	0	0	0
FLUID CLEAN	LINESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>1300	▲ 69892	129937	1 33397
Particles >6μm		ASTM D7647	>320	4319	▲ 47883	▲ 66386
Particles >14μm		ASTM D7647	>80	127	△ 601	1 079
Particles >21µm		ASTM D7647	>20	37	<u> 111</u>	△ 98
Particles >38µm		ASTM D7647	>4	1	5	3
Particles >71μm		ASTM D7647	>3	0	0	0
0'1 01"		100 4400 ()	47/45/40	A 00/40/45	A 04/00/45	A 04/00/4=

ISO 4406 (c) >17/15/13 **23/19/14**

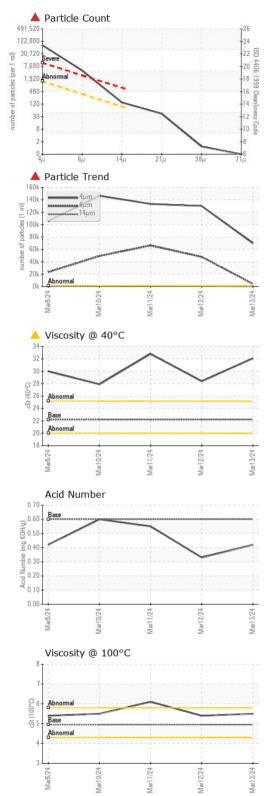
Oil Cleanliness

4 24/23/16

4 24/23/17



OIL ANALYSIS REPORT



FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.42	0.33	0.55
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	22.2	32.1	28.4	▲ 32.8
Visc @ 100°C	cSt	ASTM D7279(m)	4.95	5.5	5.4	<u></u> ▲ 6.1
Viscosity Index (VI)	Scale	ASTM D2270*	156	107	▲ 127	135
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Color						
Bottom						



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0081135

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Lab Number : 02623724 Unique Number : 5748843 Test Package : IND 2 (Additional Tests: KV100, VI)

Received **Tested** Diagnosed

: 21 Mar 2024 : 22 Mar 2024 : 22 Mar 2024 - Kevin Marson

Blue Giant Equipment Corporation 410 Admiral Boulevard Mississauga, ON CA L5T 2N6 Contact: R Harwart

rharwart@bluegiant.com T: F: (905)457-2313

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.