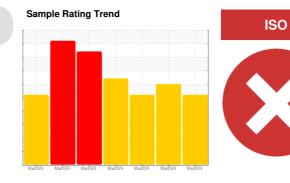


PROBLEM SUMMARY

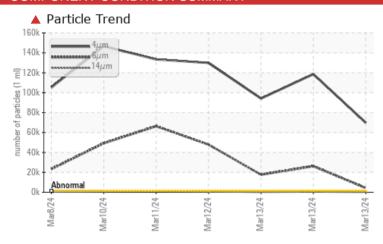
429845

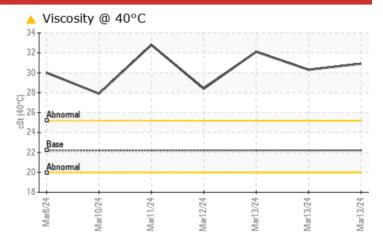
Component **Hydraulic System**

PETRO CANADA HYDREX MV 22 (--- LTR)



COMPONENT CONDITION SUMMARY





RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	SEVERE	SEVERE		
Particles >4µm		ASTM D7647	>1300	4 94111	▲ 118642	▲ 69892		
Particles >6µm		ASTM D7647	>320	17647	26278	4 319		
Particles >14µm		ASTM D7647	>80	<u> </u>	440	127		
Oil Cleanliness		ISO 4406 (c)	>17/15/13	24/21/15	2 4/22/16	2 3/19/14		
Visc @ 40°C	cSt	ASTM D7279(m)	22.2	△ 30.9	▲ 30.3	<u>▲</u> 32.1		
Viscosity Index (VI)	Scale	ASTM D2270*	156	109	<u> </u>	<u> </u>		

Customer Id: BLU410MIS Sample No.: PC0081141 Lab Number: 02623726 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS Action **Status** Date Done By Description Change Filter ? We recommend you service the filters on this component. Resample ? Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type ? Information Required and micron rating with next sample. The air breather requires service. If unrated, we recommend that you replace with a **Check Breathers** ? suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather Check Seals Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

ISO



13 Mar 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



100



13 Mar 2024 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



12 Mar 2024 Diag:

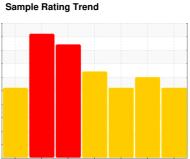
ISO







OIL ANALYSIS REPORT



Machine Id 429845

Component

Hydraulic System

PETRO CANADA HYDREX MV 22 (--- LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		Mar2024	Mar2024 Mar2024	Mar2024 Mar2024 Mar2024	Mar2024	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081141	PC0081137	PC0081135
Sample Date		Client Info		13 Mar 2024	13 Mar 2024	13 Mar 2024
Machine Age	yrs	Client Info		6	6	6
Oil Age	yrs	Client Info		6	6	6
Oil Changed	,	Client Info		Changed	Changed	Changed
Sample Status				SEVERE	SEVERE	SEVERE
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron		ASTM D5185(m)	>20	13	28	5
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)	>20	0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)	720	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	1	<1	2
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	3	2	4
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	10	14	13
Calcium	ppm	ASTM D5185(m)	50	65	73	70
Phosphorus	ppm	ASTM D5185(m)	330	312	318	307
Zinc	ppm	ASTM D5185(m)	430	392	401	391
Sulfur	ppm	ASTM D5185(m)	760	718	753	665
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	4	2	0
Sodium	ppm	ASTM D5185(m)		<1	1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
FLUID CLEANI	LINESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	4 94111	▲ 118642	▲ 69892
Particles >6μm		ASTM D7647	>320	17647	▲ 26278	4 319
Particles >14µm		ASTM D7647	>80	181	<u>440</u>	127
Particles >21µm		ASTM D7647	>20	3 1	4 92	37
Particles >38µm		ASTM D7647	>4	1	4	1
Particles >71µm		ASTM D7647	>3	0	0	0

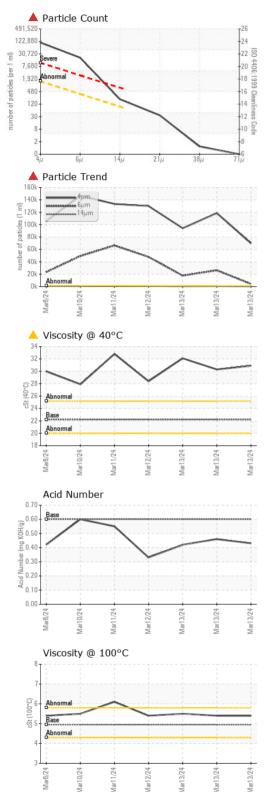
ISO 4406 (c) >17/15/13 **424/21/15**

Oil Cleanliness

23/19/14



OIL ANALYSIS REPORT



FLUID DEGRAD	NOITAC	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.43	0.46	0.42
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	22.2	30.9	▲ 30.3	▲ 32.1
Visc @ 100°C	cSt	ASTM D7279(m)	4.95	5.4	5.4	5.5
Viscosity Index (VI)	Scale	ASTM D2270*	156	<u> </u>	△ 113	△ 107
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color				01141		
Bottom						



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number : 02623726

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0081141

Unique Number : 5748845

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Received **Tested** Diagnosed

: 21 Mar 2024 : 22 Mar 2024

: 22 Mar 2024 - Kevin Marson

410 Admiral Boulevard Mississauga, ON **CA L5T 2N6** Contact: Hugo Cristovao hcristovao@bluegiant.com T: (905)457-3900

Blue Giant Equipment Corporation

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Test Package : IND 2 (Additional Tests: KV100, VI)

F: (905)457-2313