

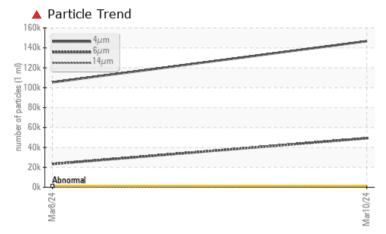


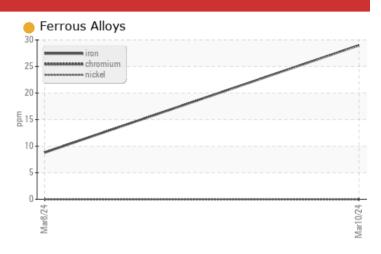
# Sample Rating Trend

Machine Id 429845

Component Hydraulic System Fluid PETRO CANADA HYDREX MV 22 (--- LTR)

# COMPONENT CONDITION SUMMARY





## RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE			
Particles >4µm	ASTM D7647	>1300	<b>146692</b>	105389			
Particles >6µm	ASTM D7647	>320	<b>49257</b>	<b>a</b> 23345			
Particles >14µm	ASTM D7647	>80	<b>4</b> 928	<b>4</b> 13			
Particles >21µm	ASTM D7647	>20	<b>173</b>	<b>6</b> 1			
Particles >38µm	ASTM D7647	>4	<u> </u>	2			
Oil Cleanliness	ISO 4406 (c)	>17/15/13	<b>4</b> 24/23/17	▲ 24/22/16			

Customer Id: BLU410MIS Sample No.: PC0081143 Lab Number: 02623729 Test Package: IND 2



To manage this report scan the QR code

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RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Resample	MISSED	Mar 22 2024	?	Resample in 30-45 days to monitor this situation.		
Information Required	MISSED	Mar 22 2024	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers	MISSED	Mar 22 2024	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access	MISSED	Mar 22 2024	?	We advise that you check all areas where contaminants can enter the system.		
Check Fluid Source	MISSED	Mar 22 2024	?	Confirm the source of the lubricant being utilized for top-up/fill.		

# HISTORICAL DIAGNOSIS

08 Mar 2024 Diag:







# **OIL ANALYSIS REPORT**

Sample Rating Trend

ISO

X

#### Machine Id **429845** Component Hydraulic System Fluid PETRO CANADA HYDREX MV 22 (--- LTR)

#### DIAGNOSIS

#### A Recommendation

We advise that you check all areas where contaminants can enter the system. The oil change at the time of sampling has been noted. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### 🛑 Wear

Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.

#### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

			Mar2024	Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081143	PC0081136	
Sample Date		Client Info		10 Mar 2024	08 Mar 2024	
Machine Age	yrs	Client Info		6	6	
Oil Age	yrs	Client Info		6	6	
Oil Changed		Client Info		Changed	Changed	
Sample Status				SEVERE	SEVERE	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>20	<mark>)</mark> 29	9	
Chromium	ppm	ASTM D5185(m)	>20	0	0	
Nickel	ppm	ASTM D5185(m)	>20	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>20	0	0	
Lead	ppm	ASTM D5185(m)	>20	0	0	
Copper	ppm	ASTM D5185(m)	>20	<1	<1	
Tin	ppm	ASTM D5185(m)	>20	0	0	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	13	<1	
Barium	ppm	ASTM D5185(m)	0	0	0	
Molybdenum	ppm	ASTM D5185(m)	0	0	4	
Manganese	ppm	ASTM D5185(m)	1	0	0	
Magnesium	ppm	ASTM D5185(m)	0	6	10	
Calcium	ppm	ASTM D5185(m)	50	52	71	
Phosphorus	ppm	ASTM D5185(m)	330	394	313	
Zinc	ppm	ASTM D5185(m)	430	385	401	
Sulfur	ppm	ASTM D5185(m)	760	<mark> </mark> 2394	714	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	9	2	
Sodium	ppm	ASTM D5185(m)		3	<1	
Potassium	ppm	ASTM D5185(m)	>20	<1	0	



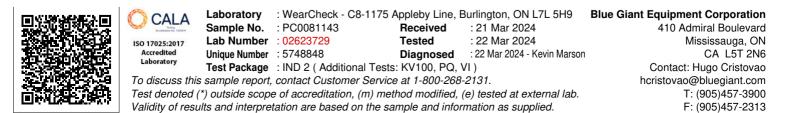
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InrR/74

# **OIL ANALYSIS REPORT**

DIAGNOSTICS	
A Particle Count	FLUID CLEANL
122,880 a 30,720 r,680 a 1,920 abnormal	<sup>24</sup> Particles >4μm <sup>22 26</sup> Particles >6μm <sup>20 46</sup> Particles >14μm
E 30,720 Eevere 1,920 Abnormal 1,920 480 1,920 480	16 00 Particles >21μm   14 14 Particles >38μm   10 00 Particles >71μm   10 00 Oil Cleanliness
$0 \frac{1}{4\mu} \frac{1}{6\mu} \frac{1}{14\mu} \frac{1}{21\mu}$	<sup>38μ</sup> <sup>71μ</sup> FLUID DEGRAD
Particle Trend	Acid Number (AN)
140k 4μm Ξ 120k 14μm	VISUAL
Balt Abnormal	White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor
25 20 20	Emulsified Water Free Water
Acid Number	FLUID PROPE Visc @ 40°C Visc @ 100°C Viscosity Index (VI) SAMPLE IMAC
0.70 0.60 0.50 0.50 0.40	Color
W E 0.40	Bottom
Mar8/24 + 100.0	Mari 0/24 +
Viscosity @ 100°C	
6 - Abnomal 	

FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	<b>146692</b>	105389	
Particles >6µm		ASTM D7647	>320	<b>49257</b>	▲ 23345	
Particles >14µm		ASTM D7647	>80	<b>928</b>	<b>4</b> 13	
Particles >21µm		ASTM D7647	>20	<b>1</b> 73	<b>6</b> 1	
Particles >38µm		ASTM D7647	>4	🔺 11	2	
Particles >71µm		ASTM D7647	>3	1	1	
Oil Cleanliness		ISO 4406 (c)	>17/15/13	<b>4</b> 24/23/17	<b>4</b> /22/16	
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.60	0.42	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	22.2	27.9	<b>3</b> 0.0	
Visc @ 100°C	cSt	ASTM D7279(m)	4.95	5.5	5.4	
Viscosity Index (VI)	Scale	ASTM D2270*	156	138	<b>1</b> 15	
SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Color						no image



Mar10/24 -

no image