

## **OIL ANALYSIS REPORT**

Sample Rating Trend

ISO

Machine Id Or1984

Component Hydraulic System

PETRO CANADA HYDREX AW 46 (--- LTR)

### DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The oil viscosity is higher than normal. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

NEA AW 40 ( L	,	<u>.</u>		Mar2024		
SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0113298		
Sample Date		Client Info		20 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS	S	method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>65	34		
Chromium	ppm	ASTM D5185(m)	>6	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>5	0		
_ead	ppm	ASTM D5185(m)	>45	0		
Copper	ppm	ASTM D5185(m)	>120	3		
Fin	ppm	ASTM D5185(m)	>4	0		
Antimony	ppm	ASTM D5185(m)		0		
/anadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
	ppm	( )	11 1. 11			
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<b>105</b>		
Barium	ppm	ASTM D5185(m)		0		
Nolybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)		0		
<i>l</i> agnesium	ppm	ASTM D5185(m)	0	12		
Calcium	ppm	ASTM D5185(m)	50	<mark>)</mark> 3364		
Phosphorus	ppm	ASTM D5185(m)	330	705		
Zinc	ppm	ASTM D5185(m)	400			
	ppin		430	61		
	ppm	ASTM D5185(m)	430 760	<ul><li>61</li><li>2692</li></ul>		
	ppm ppm	ASTM D5185(m)		2692		
ithium CONTAMINAN	ppm ppm	ASTM D5185(m) ASTM D5185(m)	760	2692 <1		
Lithium CONTAMINAN Silicon	ppm ppm TS	ASTM D5185(m) ASTM D5185(m) method	760 limit/base	2692 <1 current	 history1	 history2
Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm ppm TS ppm	ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	760 limit/base >25	<ul> <li>2692</li> <li>&lt;1</li> <li>current</li> <li>7</li> </ul>	 history1 	 history2
ithium CONTAMINAN Silicon Sodium	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	760 limit/base >25	2692 <1 current 7 2	 history1 	 history2 
ithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	760 limit/base >25 >20	2692 <1 <u>current</u> 7 2 <1	 history1  	 history2 
ithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	760 limit/base >25 >20 limit/base	<ul> <li>2692</li> <li>&lt;1</li> <li>current</li> <li>7</li> <li>2</li> <li>&lt;1</li> <li>current</li> </ul>	history1   history1	 history2   history2
CONTAMINAN CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >6µm	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647	760 limit/base >25 >20 limit/base >5000	<ul> <li>2692</li> <li>&lt;1</li> <li>current</li> <li>7</li> <li>2</li> <li>&lt;1</li> <li>current</li> <li>69385</li> </ul>	history1   history1 	 history2   history2
ithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4μm Particles >6μm Particles >14μm	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647	760 limit/base >25 >20 limit/base >5000 >1300 >160	<ul> <li>2692</li> <li>&lt;1</li> <li>current</li> <li>7</li> <li>2</li> <li>&lt;1</li> <li>current</li> <li>69385</li> <li>5743</li> </ul>	 history1   history1 	 history2   history2  history2
CONTAMINAN CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4μm Particles >6μm Particles >14μm Particles >21μm	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	760 limit/base >25 >20 limit/base >5000 >1300 >160	<ul> <li>2692</li> <li>&lt;1</li> <li>current</li> <li>7</li> <li>2</li> <li>&lt;1</li> <li>current</li> <li>69385</li> <li>69385</li> <li>5743</li> <li>13</li> </ul>	 history1   history1 	 history2   history2  history2
Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	760 limit/base >25 >20 limit/base >5000 >1300 >160 >40 >10	<ul> <li>2692</li> <li>&lt;1</li> <li>current</li> <li>7</li> <li>2</li> <li>&lt;1</li> <li>current</li> <li>▲ 69385</li> <li>▲ 5743</li> <li>13</li> <li>2</li> </ul>	 history1   history1  	 history2   history2   
Lithium CONTAMINAN Silicon Sodium Potassium	ppm ppm TS ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	760 limit/base >25 >20 limit/base >5000 >1300 >160 >40 >10	<ul> <li>2692</li> <li>&lt;1</li> <li>current</li> <li>7</li> <li>2</li> <li>&lt;1</li> <li>current</li> <li>▲ 69385</li> <li>▲ 5743</li> <li>13</li> <li>2</li> <li>1</li> </ul>	history1               history1	 history2   history2  history2  

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