

## **OIL ANALYSIS REPORT**

Sample Rating Trend

ADDITIVES

Machine Id OR1988

Component Front Differential

Fluid PETRO CANADA TRAXON E SYNTHETIC 80W-140 (17 LTR)

## DIAGNOSIS

#### Recommendation

We recommend an early resample to monitor this condition. ( Customer Sample Comment: Akcela Gear 135H EP is use at the moment )

#### 🛑 Wear

Antimony ppm levels are noted. All other component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

Viscosity of sample indicates oil is within SAE 90 range, advise investigate. The condition of the oil is acceptable for the time in service.

SAMPLE INFOR		mathad	limit/booo	ourroat	biotorut	history ()
	MATION		limit/base		history1	history2
Sample Number		Client Info		GFL0092207		
Sample Date		Client Info		23 Feb 2024		
Machine Age	hrs	Client Info		6905		
Oil Age	hrs	Client Info		1000		
Oil Changed		Client Info		Not Changd		
Sample Status				ATTENTION		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>500	46		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	0		
Lead	ppm	ASTM D5185(m)	>25	0		
Copper	ppm	ASTM D5185(m)	>100	23		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	>5	<mark> </mark> 24		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	202	164		
Barium	ppm	ASTM D5185(m)	<1	0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	<1	1		
Calcium	ppm	ASTM D5185(m)		37		
Phosphorus	ppm	ASTM D5185(m)	1209	986		
Zinc	ppm	ASTM D5185(m)	1	8		
Sulfur	ppm	ASTM D5185(m)	20439	16634		
Lithium	ppm	ASTM D5185(m)		1		
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>75	2		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	1		



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280 -	Viscosity @ 40°C	
260		1
240	Base	i,
220 ي		
€ 200 -		
경 <sub>180</sub>	Abnormal	
160		1
140		
140		7
120-	24	+
	23/2	Feb 23/24
	Feb 23.	Feb

	VISUAL		method	l limit/base	e current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>.2	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPE	ERTIES	method	l limit/base	e current	history1	history
	Visc @ 40°C	cSt	ASTM D7279(	m) 230	135		
	SAMPLE IMA	GES	method	l limit/base	e current	history1	history
	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Iron (ppm)				Lead (ppm)		
	Severe				150 100 Severe		
udd	1000 - Abnormal			udd	50 - Abnormal		
	0			4	0	*****	
	Feb23/24			Feb23/24	Feb23/24		
	—			-B-		,	
	Aluminum (ppm)				Chromium (	ppm)	
mun	100 Severe				0		
	50 Abnormal			8	20 10 - Abnormal		
	0			4			
	Feb 23/24			Feb23/24	Feb 23/24		
				뿐	_		
	Copper (ppm)				Silicon (ppm	) 	
F	200 - Severe 100 - Abnormal				200 Severe		
	100 - Abnormal				100 - Abnormal		
	0			+	0		
	Feb23/24			Feb23/24	Feb 23/24		
				P			
	Viscosity @ 40°C				Additives		
0.0	Base				Commentations and stores		****
100 100	200 - Abnormal			u 10	500 - zinc	orus	
	100			+	0		
	Feb 23/24			Feb23/24	Feb 23/24		
	: WearCheck - C8-117 : GFL0092207	75 Appleby Recei Teste	ved :	_			Lafleche - Lan Lafleche Ro pose Creek,

To discuss this sample rep Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CALA

ISO 17025:2017 Accredited Laboratory

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