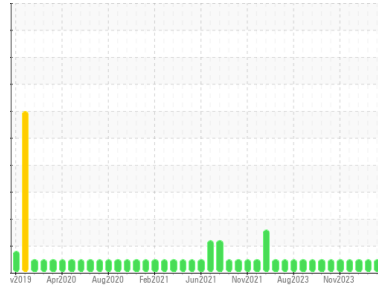


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Framo
Machine Id
HPU VRC Hyd. Power (S/N Sample Tag IH-65201-S1)
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX MV ARCTIC 15 (310 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC	PC	PC0080330
Sample Date	Client Info	10 Mar 2024	15 Feb 2024	17 Jan 2024
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	0	0	0
Iron	ppm ASTM D5185(m) >20	0	0	0
Chromium	ppm ASTM D5185(m) >10	0	0	0
Nickel	ppm ASTM D5185(m) >10	0	0	<1
Titanium	ppm ASTM D5185(m)	0	0	0
Silver	ppm ASTM D5185(m)	0	0	0
Aluminum	ppm ASTM D5185(m) >10	0	<1	<1
Lead	ppm ASTM D5185(m) >20	0	<1	<1
Copper	ppm ASTM D5185(m) >20	<1	<1	<1
Tin	ppm ASTM D5185(m) >10	0	0	0
Antimony	ppm ASTM D5185(m)	0	0	0
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

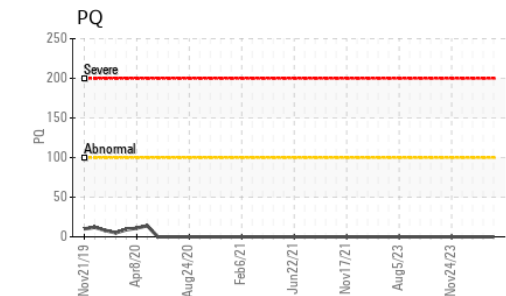
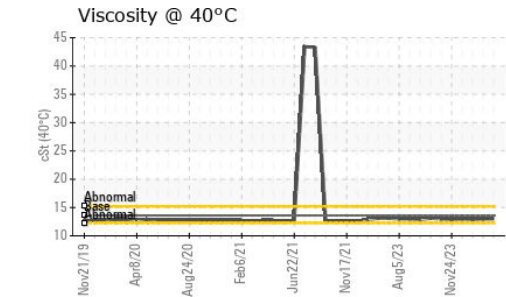
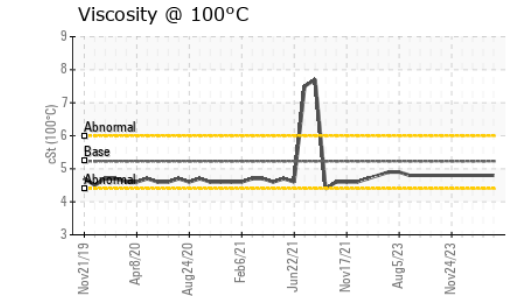
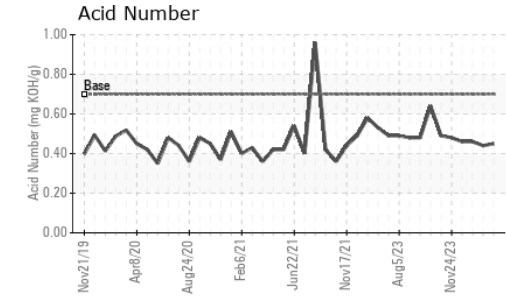
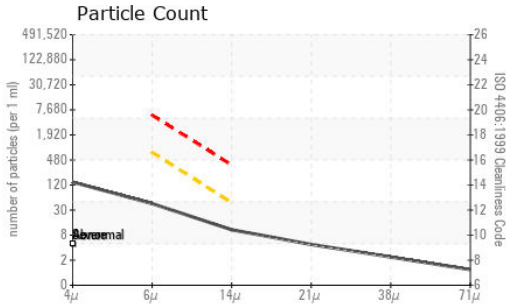
ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0	0	0	0
Barium	ppm ASTM D5185(m) 0	0	0	0
Molybdenum	ppm ASTM D5185(m) 0	0	0	0
Manganese	ppm ASTM D5185(m) 0	0	0	0
Magnesium	ppm ASTM D5185(m) 0	<1	<1	<1
Calcium	ppm ASTM D5185(m) 50	30	30	29
Phosphorus	ppm ASTM D5185(m) 330	318	334	319
Zinc	ppm ASTM D5185(m) 430	394	396	394
Sulfur	ppm ASTM D5185(m) 760	747	812	795
Lithium	ppm ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >15	0	<1	<1
Sodium	ppm ASTM D5185(m)	0	0	0
Potassium	ppm ASTM D5185(m) >20	<1	1	<1

OIL ANALYSIS REPORT



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC **Received** : 01 Apr 2024
Lab Number : **02625698** **Tested** : 02 Apr 2024
Unique Number : 5750817 **Diagnosed** : 02 Apr 2024 - Kevin Marson
Test Package : MAR 2 (Additional Tests: KV100, PQ, VI)

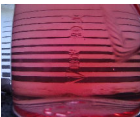

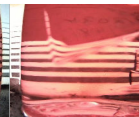
To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647			125	182	319
Particles >6µm	ASTM D7647	>640		38	83	94
Particles >14µm	ASTM D7647	>40		9	14	10
Particles >21µm	ASTM D7647	>10		4	4	4
Particles >38µm	ASTM D7647	>3		2	1	1
Particles >71µm	ASTM D7647	>3		1	0	0
Oil Cleanliness	ISO 4406 (c)	>--/16/12		14/12/10	15/14/11	15/14/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.45	0.44	0.46

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	13.6	13.0	13.0	12.9
Visc @ 100°C	cSt	ASTM D7279(m)	5.23	4.8	4.8	4.8
Viscosity Index (VI)	Scale	ASTM D2270*	394	359	359	364

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom				