

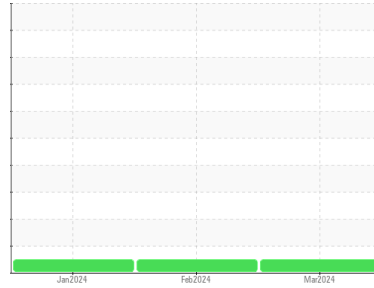
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
K603
Component
Reciprocating Compressor
Fluid
PETRO CANADA SENTRON LD SYNTHETIC BLEND (--- LTR)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PC0089504 | PC0085504 | PC0085487 |
| Sample Date | Client Info | | 27 Mar 2024 | 16 Feb 2024 | 22 Jan 2024 |
| Machine Age | hrs | Client Info | 28977 | 28238 | 27655 |
| Oil Age | hrs | Client Info | 27655 | 0 | 0 |
| Oil Changed | Client Info | | N/A | Not Changd | Changed |
| Sample Status | | | NORMAL | NORMAL | NORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185(m) >50 | <1 | <1 | 1 |
| Chromium | ppm | ASTM D5185(m) >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185(m) >25 | 1 | 1 | 2 |
| Lead | ppm | ASTM D5185(m) >25 | <1 | <1 | 2 |
| Copper | ppm | ASTM D5185(m) >50 | 12 | 12 | 28 |
| Tin | ppm | ASTM D5185(m) >15 | 0 | <1 | <1 |
| Antimony | ppm | ASTM D5185(m) | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|--------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) 0 | 1 | 1 | 1 |
| Barium | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) 0 | 0 | <1 | <1 |
| Manganese | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) 3 | 7 | 7 | 8 |
| Calcium | ppm | ASTM D5185(m) 1402 | 1301 | 1307 | 1346 |
| Phosphorus | ppm | ASTM D5185(m) 246 | 243 | 248 | 264 |
| Zinc | ppm | ASTM D5185(m) 305 | 291 | 290 | 305 |
| Sulfur | ppm | ASTM D5185(m) 2310 | 2122 | 2287 | 2438 |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | <1 |

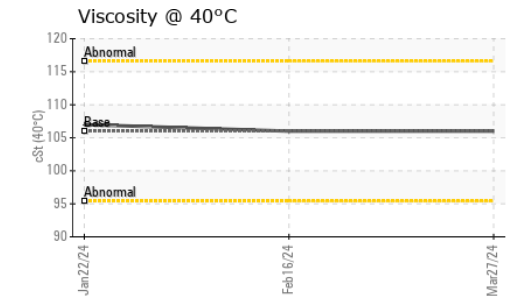
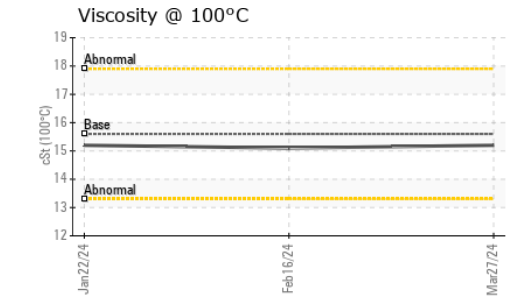
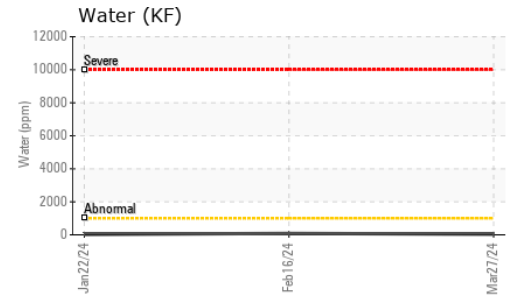
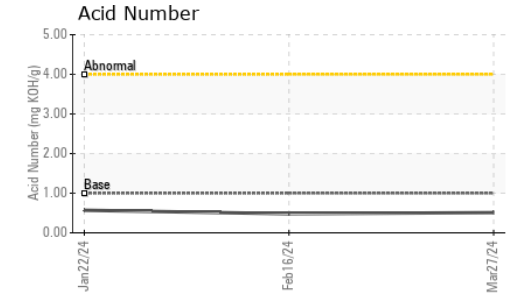
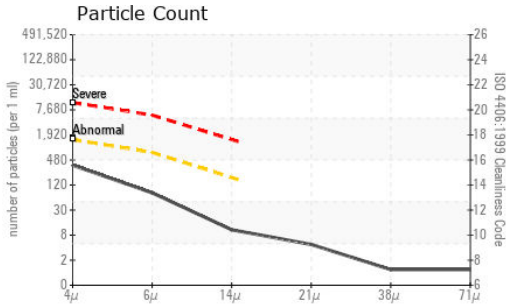
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) >25 | <1 | 1 | 2 |
| Sodium | ppm | ASTM D5185(m) | <1 | <1 | <1 |
| Potassium | ppm | ASTM D5185(m) >20 | 0 | <1 | <1 |
| Water | % | ASTM D6304* >0.1 | 0.003 | 0.008 | 0.002 |
| ppm Water | ppm | ASTM D6304* >1000 | 35 | 86 | 25 |

FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >1300 | 317 | 240 | 245 |
| Particles >6µm | ASTM D7647 | >640 | 69 | 79 | 72 |
| Particles >14µm | ASTM D7647 | >160 | 9 | 11 | 9 |
| Particles >21µm | ASTM D7647 | >40 | 4 | 3 | 4 |
| Particles >38µm | ASTM D7647 | >10 | 1 | 2 | 1 |
| Particles >71µm | ASTM D7647 | >3 | 1 | 1 | 1 |
| Oil Cleanliness | ISO 4406 (c) | >17/16/14 | 15/13/10 | 15/13/11 | 15/13/10 |

OIL ANALYSIS REPORT



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0089504 **Received** : 01 Apr 2024
Lab Number : **02625712** **Tested** : 02 Apr 2024
Unique Number : 5750831 **Diagnosed** : 02 Apr 2024 - Bill Quesnel
Test Package : GEO 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 1.0 | 0.51 | 0.48 | 0.57 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|----------------------|-------|---------------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 106.0 | 106 | 106 | 107 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 15.6 | 15.2 | 15.1 | 15.2 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 153 | 150 | 149 | 149 |

SAMPLE IMAGES

