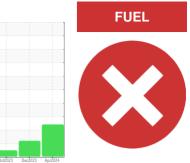


## **OIL ANALYSIS REPORT**

Sample Rating Trend





Machine Id 910075

**Diesel Engine** 

Fluid CASTROL TECTION EXTRA SAE 15W-40 (42 LTR)

DIAGNOSIS       SAMPLE INFORMATION       method       limitbase       current       history       history         Recommendation       e       advise flat you check the fuel injection system.       Client Info       02 Apr 2024       22 Dec 2023       03 Oct 202         Machine Age       hrs       Client Info       71518       7519       0         Oil Age       hrs       Client Info       71518       7519       0         Oil Age       hrs       Client Info       71518       7519       0       0         Component wear rates are normal.       Contamination       Sample Status       Severe       ABNORMAL       NORMAL         Contaminants.       Fluid Condition       rest is a high amount of fuel present in the oil.       Fluid Condition       NEG       NEG       NEG       NEG         Fuild Condition       editi is no longer serviceable due to the presence of tuel in the oil.       Ppm       ASTUD518(m)       >20       0
is advise that you check the fuel injection system.       Sample Date       Client Info       02 Apr 2024       22 Doc 2023       03 Oct 202         Machine Age       hrs       Client Info       71518       7519       0         is draine Age       hrs       Client Info       71518       600       0         is draine Age       hrs       Client Info       71518       600       0         is component wear rates are normal.       Contamination       Client Info       Changed       Changed       N/A         Sample Status       Imit be presence of fuel in the oit.       Severe       ABNORMAL       NORMAL         Fuid Condition       wear       Wear       WC Method       50.2       NEG       NEG       NEG         Sts confirm the presence of fuel in the oit.       Tim<       ppm       ASTM 05160m       >100       0
he oil change at the time of sampling has been tot. We recommend an early resample to onitor this condition. Age hrs Client Info 71518 7519 0 Oil Age hrs Client Info 71518 600 0 Oil Age hrs Client Info 71518 600 0 Oil Age hrs Client Info 71518 600 0 Oil Changed Changed N/A Sample Status 5 SEVER ABNORMAL NORMAL NORMAL CONTAMINATION method Imit/base current history1 history Water WC Method >0.2 NEG NEG NEG NEG NEG NEG NEG NEG NEG NEG NEG NEG NEG 0 NEG 0
ide./ime.rg/ge       initial
onitor this condition.       Oil Age       Ins       Client Info       7 15 to       000       0         dear       Component wear rates are normal.       Contamination       Client Info       Client Info       Changed       NA         contamination       fuel present in the oil.       Contamination       method       Imit/base       current       history1
Ger       Changed       Client Info       Changed       NA         I component wear rates are normal.       Contamination       Sample Status       Image: SevEre A       ABNORMAL       NORMAL         Contamination       rere is a high amount of fuel present in the oil.       CONTAMINATION       method       Imit/base       current       history!       h
ear       Sample Status       SEVERE       ABNORMAL       NORMAL         Contamination       Contamination       Imit/bass       current       history1       history1         sets conting the presence of tuel in the oil.       CONTAMINATION       method       Imit/bass       current       history1       history1         Fluid Condition       eoil is no longer serviceable due to the presence       MEG       NEG       NEG       NEG       NEG         eoil is no longer serviceable       WEAR       MERAMETALS       method       Imit/bass       current       history1       history1       history1         ron       ppm       ASTM DS185(m)       >120       6       6       8       0
I component wear rates are normal. Contamination nere is a high amount of fuel present in the oil. Fluid Condition ne oil is no longer serviceable due to the presence contaminants. Fluid Condition ne oil is no longer serviceable due to the presence contaminants.  Fluid Condition Ne oil is no longer serviceable due to the presence Chromium ppm ASTM D5185/m > Commun ppm ASTM D5185/m PO Commun PPM A
Water       WC Method       >0.2       NEG       NEG       NEG         Preris is high amount of fuel present in the oil.       Silver       WC Method       >0.2       NEG       NEG       NEG         Fluid Condition       eoli is no longer serviceable due to the presence of fuel in the oil.       MEG       NEG
sets confirm the presence of ituel in the oil.         Glycol         WC Method         NEG         NEG         NEG           Fluid Condition ne oil is no longer serviceable due to the presence contaminants.         WEAR METALS         method         limit/base         current         history1         history1           Iron         ppm         ASTM D5185(m)         >12.0         6         6         8           Chromium         ppm         ASTM D5185(m)         >2.0         0         0         0           Nickel         ppm         ASTM D5185(m)         >2.0         0         0         0           Silver         ppm         ASTM D5185(m)         >2.0         0         0         0           Aluminum         ppm         ASTM D5185(m)         >2.0         0         .1         3           Lead         ppm         ASTM D5185(m)         >2.0         0         .1         3           Vanadium         ppm         ASTM D5185(m)         >0         0         .1         3           Cadmium         ppm         ASTM D5185(m)         .00         0         .1         .1           Tin         ppm         ASTM D5185(m)         .15         0         .0         .1
Fluid Condition       NEC       NEC       NEC       NEC       NEC       NEC         method is no longer serviceable due to the presence contaminants.       VMARM METALS       method       limit/base       current       history1       history1         Iron       ppm       ASTM D5185(m)       >20       0       0       0         Ohromium       ppm       ASTM D5185(m)       >20       0       0       0         Nickel       ppm       ASTM D5185(m)       >20       0       0       0         Nickel       ppm       ASTM D5185(m)       >20       3       3       3         Lead       ppm       ASTM D5185(m)       >20       3       3       3         Lead       ppm       ASTM D5185(m)       >300       <1
WEAR METALS         method         limit/base         current         history1         history1           Iron         ppm         ASTM 05185(m)         >120         6         6         8           Chromium         ppm         ASTM 05185(m)         >20         0         0         0           Nickel         ppm         ASTM 05185(m)         >20         0         <1
Iron         ppm         ASTM D5185(m)         >120         6         6         8           Chromium         ppm         ASTM D5185(m)         >20         0         0         0           Nickel         ppm         ASTM D5185(m)         >20         0         <1
Astrin       ppm       ASTM D5185(m)       >20       0       0         Nickel       ppm       ASTM D5185(m)       >5       0       <1
Nickel       ppm       ASTM D5185(m)       >5       0       <1       0         Titanium       ppm       ASTM D5185(m)       >2       1       0       0         Silver       ppm       ASTM D5185(m)       >2       0       0       <1
Titanium       ppm       ASTM D5185(m)       >2       1       0       0         Silver       ppm       ASTM D5185(m)       >2       0       0       <1         Aluminum       ppm       ASTM D5185(m)       >20       3       3       3         Lead       ppm       ASTM D5185(m)       >20       3       3       3         Copper       ppm       ASTM D5185(m)       >40       0       <1       3         Copper       ppm       ASTM D5185(m)       >330       <1       <1       1         Tin       ppm       ASTM D5185(m)       >330       <1       <1       1         Tin       ppm       ASTM D5185(m)       >15       0       0       <1         Antimony       ppm       ASTM D5185(m)       0       0       0       0       0         Vanadium       ppm       ASTM D5185(m)       0       0       0       0       0       0         ADDITIVES       method       Imit/base       current       history1       history1       history1         Boron       ppm       ASTM D5185(m)       30       37       33       18       33       81       33
Silver       ppm       ASTM D5185(m)       >2       0       0       <1         Aluminum       ppm       ASTM D5185(m)       >20       3       3       3         Lead       ppm       ASTM D5185(m)       >40       0       <1       3         Copper       ppm       ASTM D5185(m)       >330       <1       <1       1         Tin       ppm       ASTM D5185(m)       >330       <1       <1       1         Antimony       ppm       ASTM D5185(m)       >330       <1       <1       1         Antimony       ppm       ASTM D5185(m)       >15       0       0       <1         Vanadium       ppm       ASTM D5185(m)       0       0       0       0       0         Beryllium       ppm       ASTM D5185(m)       0       0       0       0       0         ADDITIVES       method       limit/base       current       history1       history1       history1         Boron       ppm       ASTM D5185(m)       30       37       33       18         Barium       ppm       ASTM D5185(m)       30       31       83       81         Maganesium       ppm
Aluminum       ppm       ASTM D5185(m)       >20       3       3         Lead       ppm       ASTM D5185(m)       >40       0       <1
Lead       ppm       ASTM D5185(m)       >40       0       <1
Copper       ppm       ASTM D5185(m)       >330       <1       <1       1         Tin       ppm       ASTM D5185(m)       >15       0       0       <1
TinppmASTM D5185(m)>1500<1AntimonyppmASTM D5185(m) $\sim$ 1000VanadiumppmASTM D5185(m)0000BerylliumppmASTM D5185(m)0000CadmiumppmASTM D5185(m)0000ADDITIVESmethodlimit/basecurrenthistory1history1BoronppmASTM D5185(m)30373318BariumppmASTM D5185(m)00<1
Antimony       ppm       ASTM D5185(m)       0       0       0         Vanadium       ppm       ASTM D5185(m)       0       0       0         Beryllium       ppm       ASTM D5185(m)       0       0       0         Cadmium       ppm       ASTM D5185(m)       0       0       0         Cadmium       ppm       ASTM D5185(m)       0       0       0         ADDITIVES       method       limit/base       current       history1       history1         Boron       ppm       ASTM D5185(m)       30       37       33       18         Barium       ppm       ASTM D5185(m)       0       0       <1
VanadiumppmASTM D5185(m)000BerylliumppmASTM D5185(m)000CadmiumppmASTM D5185(m)000ADDITIVESmethodlimit/basecurrenthistory1history1BoronppmASTM D5185(m)30373318BariumppmASTM D5185(m)00<1
BerylliumppmASTM D5185(m)000CadmiumppmASTM D5185(m)000ADDITIVESmethodlimit/basecurrenthistory1history1BoronppmASTM D5185(m)30373318BariumppmASTM D5185(m)00<1
CadmiumppmASTM D5185(m)000ADDITIVESmethodlimit/basecurrenthistory1history1BoronppmASTM D5185(m)30373318BariumppmASTM D5185(m)00<1
ADDITIVESmethodlimit/basecurrenthistory1history1BoronppmASTM D5185(m)30373318BariumppmASTM D5185(m)00<1
Boron       ppm       ASTM D5185(m)       30       37       33       18         Barium       ppm       ASTM D5185(m)       0       0       <1         Molybdenum       ppm       ASTM D5185(m)       10       81       83       81         Manganese       ppm       ASTM D5185(m)       10       74       61       33         Calcium       ppm       ASTM D5185(m)       2740       1957       2025       2164
Barium         ppm         ASTM D5185(m)         0         0         <1           Molybdenum         ppm         ASTM D5185(m)         81         83         81           Manganese         ppm         ASTM D5185(m)         0         0         0           Magnesium         ppm         ASTM D5185(m)         110         74         61         33           Calcium         ppm         ASTM D5185(m)         2740         1957         2025         2164
Barium         ppm         ASTM D5185(m)         0         0         <1           Molybdenum         ppm         ASTM D5185(m)         81         83         81           Manganese         ppm         ASTM D5185(m)         0         0         0         0           Magnesium         ppm         ASTM D5185(m)         110         74         61         33           Calcium         ppm         ASTM D5185(m)         2740         1957         2025         2164
Manganese         ppm         ASTM D5185(m)         0         0         0           Magnesium         ppm         ASTM D5185(m)         110         74         61         33           Calcium         ppm         ASTM D5185(m)         2740         1957         2025         2164
Manganese         ppm         ASTM D5185(m)         0         0         0           Magnesium         ppm         ASTM D5185(m)         110         74         61         33           Calcium         ppm         ASTM D5185(m)         2740         1957         2025         2164
Magnesium         ppm         ASTM D5185(m)         110         74         61         33           Calcium         ppm         ASTM D5185(m)         2740         1957         2025         2164
Calcium         ppm         ASTM D5185(m)         2740         1957         2025         2164
Phosphorus ppm ASIM D5185(m) 1240 895 912 933
Zinc         ppm         ASTM D5185(m)         1350         1053         1078         1145
Sulfur         ppm         ASTM D5185(m)         3520         2725         2963         2839
Lithium         ppm         ASTM D5185(m)         <1         <1         <1
CONTAMINANTS method limit/base current history1 history
Silicon         ppm         ASTM D5185(m)         >25         1         3         3           Sodium         ppm         ASTM D5185(m)         22         3         5
PotassiumppmASTM $D5185(m) > 20$ 121Final $\alpha$ $\alpha$ $\alpha$ $\alpha$ $\alpha$ $\alpha$ $\alpha$ $\alpha$ $\alpha$
Fuel         %         ASTM D7593*         >3.0 <b>5.1 4</b> .4         <1.0
INFRA-RED method limit/base current history1 history
Soot % % ASTM D7844* >4 0.3 0.3 0.4
Nitration         Abs/cm         ASTM D7624*         >20         9.7         9.5         9.5



## **OIL ANALYSIS REPORT**

