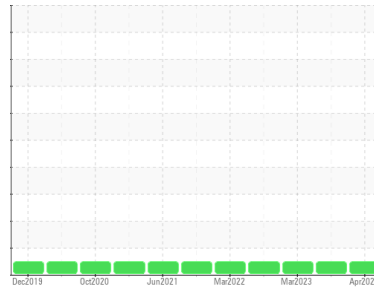


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
OR645
Component
Diesel Engine
Fluid
DIESEL ENGINE OIL SAE 5W40 (--- GAL)

DIAGNOSIS

- Recommendation**
Resample at the next service interval to monitor.
- Wear**
All component wear rates are normal.
- Contamination**
The water content is negligible. There is no indication of any contamination in the oil.
- Fluid Condition**
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0071590	PC0082046	PC0072905
Sample Date	Client Info	12 Apr 2024	25 Oct 2023	19 Mar 2023
Machine Age	hrs	14005	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	Changed	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Fuel	WC Method >2.1	<1.0	<1.0	<1.0

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >51	24	15	16
Chromium	ppm	ASTM D5185(m) >11	<1	<1	<1
Nickel	ppm	ASTM D5185(m) >5	<1	0	<1
Titanium	ppm	ASTM D5185(m)	0	0	<1
Silver	ppm	ASTM D5185(m) >3	0	<1	0
Aluminum	ppm	ASTM D5185(m) >31	4	2	2
Lead	ppm	ASTM D5185(m) >26	0	<1	<1
Copper	ppm	ASTM D5185(m) >26	2	<1	<1
Tin	ppm	ASTM D5185(m) >4	0	0	<1
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 250	43	38	35
Barium	ppm	ASTM D5185(m) 10	0	0	0
Molybdenum	ppm	ASTM D5185(m) 100	57	61	59
Manganese	ppm	ASTM D5185(m)	<1	0	<1
Magnesium	ppm	ASTM D5185(m) 450	1066	1049	1118
Calcium	ppm	ASTM D5185(m) 3000	818	891	893
Phosphorus	ppm	ASTM D5185(m) 1150	955	945	1094
Zinc	ppm	ASTM D5185(m) 1350	1153	1171	1221
Sulfur	ppm	ASTM D5185(m) 4250	2609	2688	2822
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

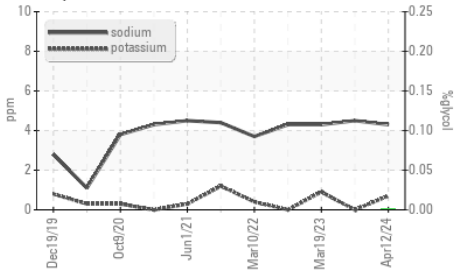
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >22	5	5	3
Sodium	ppm	ASTM D5185(m) >44	4	4	4
Potassium	ppm	ASTM D5185(m) >20	<1	0	<1
Water	%	ASTM D6304* >0.21	0.125	---	---
ppm Water	ppm	ASTM D6304* >2100	1258	---	---
Glycol	%	ASTM D7922*	0.0	NEG	NEG

INFRA-RED

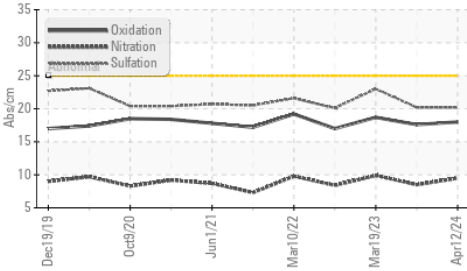
method	limit/base	current	history1	history2	
Soot %	%	ASTM D7844* >3	0.5	0.3	0.2
Nitration	Abs/cm	ASTM D7624* >20	9.5	8.5	9.9
Sulfation	Abs.1mm	ASTM D7415* >30	20.2	20.2	23.0

OIL ANALYSIS REPORT

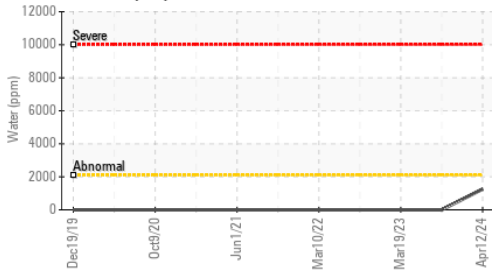
Glycol Contamination



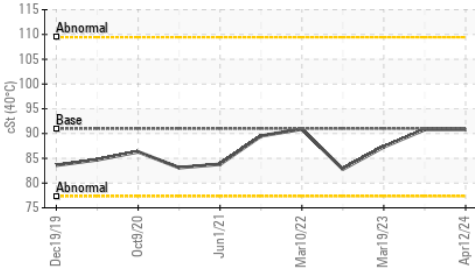
FT-IR (Direct Trend)



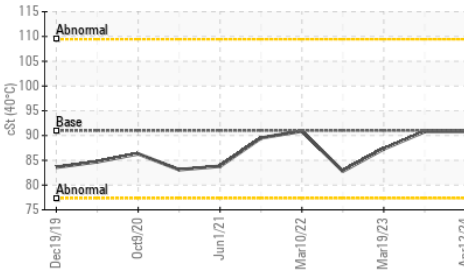
Water (KF)



Viscosity @ 40°C



Viscosity @ 100°C



FLUID DEGRADATION

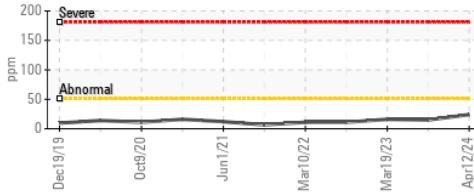
method	limit/base	current	history1	history2	
Oxidation	Abs./1mm ASTM D7414*	>25	18.0	17.6	18.7
VISUAL					
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.21	.2%	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES

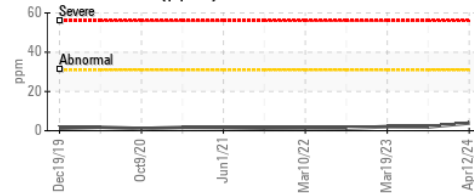
method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	91	90.8	87.3
Visc @ 100°C	cSt ASTM D7279(m)	14.4	14.7	14.1
Viscosity Index (VI)	Scale ASTM D2270*	164	169	166

GRAPHS

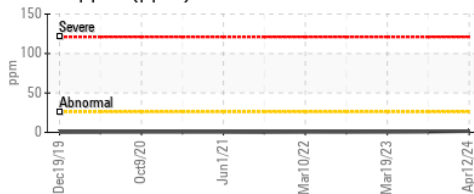
Iron (ppm)



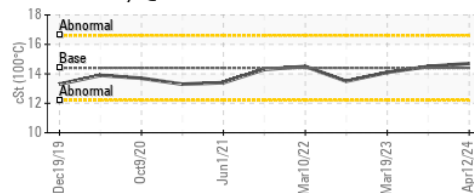
Aluminum (ppm)



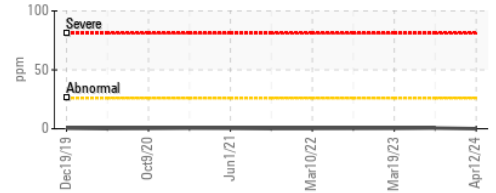
Copper (ppm)



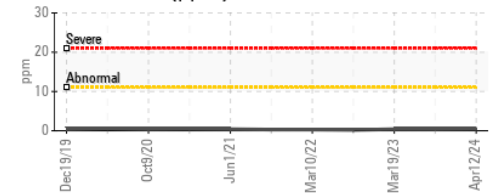
Viscosity @ 100°C



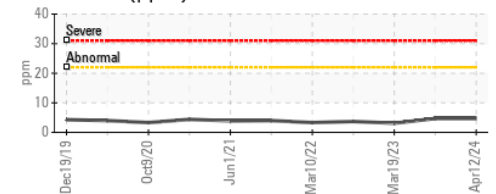
Lead (ppm)



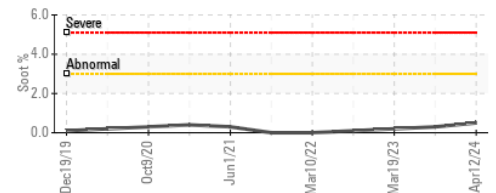
Chromium (ppm)



Silicon (ppm)



Soot %



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0071590
Lab Number : 02630915
Unique Number : 5772068
Test Package : MOB 1 (Additional Tests: Glycol, KF, KV40, VI, Visual)

Green Infrastructure and Partners Inc (GIPI) - 286 - Shoring & Foundations
 151 Ram Forest Rd,
 Stouffville, ON
 CA L4A 2G8
 Contact: Bill Acton
 bacton@gipi.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.