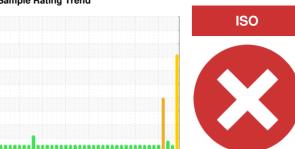


# **PROBLEM SUMMARY**

Sample Rating Trend



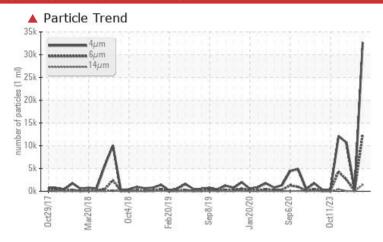
# **Water Injection [450273732]**

Pump Sea Water Injection (A) - Lube System (S/N Sample Tag PA-29002A-S1)

Pump

PETRO CANADA TURBOFLO 46 (1264 LTR)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS								
Sample Status			SEVERE	NORMAL	ABNORMAL			
Particles >6µm	ASTM D7647	>1300	<b>12584</b>	53	<u>^</u> 2501			
Particles >14µm	ASTM D7647	>160	<b>1447</b>	6	46			
Particles >21µm	ASTM D7647	>40	<b>418</b>	2	9			
Particles >38µm	ASTM D7647	>10	<b>4</b> 1	1	1			
Oil Cleanliness	ISO 4406 (c)	>/17/14	<b>22/21/18</b>	15/13/10	<u>^</u> 21/19/13			

**Customer Id: TERHAM** Sample No.: PC Lab Number: 02631146 Test Package: MAR 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

### HISTORICAL DIAGNOSIS

### 20 Feb 2024 Diag: Kevin Marson

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



08 Feb 2024 Diag: Bill Quesnel





### 18 Jan 2024 Diag: Kevin Marson



We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. Free water present. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





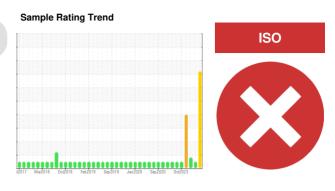
## **OIL ANALYSIS REPORT**

# **Water Injection [450273732]**

Pump Sea Water Injection (A) - Lube System (S/N Sample Tag PA-29002A-S1)

Pump

PETRO CANADA TURBOFLO 46 (1264 LTR)



### **DIAGNOSIS**

### Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

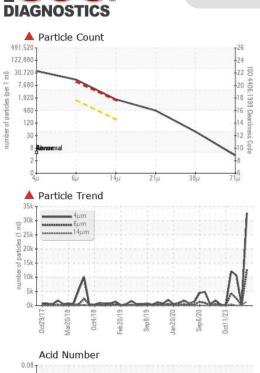
### **Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

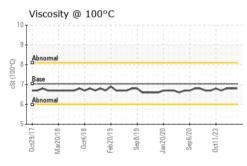
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC	PC	PC0076390
Sample Date		Client Info		23 Mar 2024	20 Feb 2024	08 Feb 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	NORMAL	ABNORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>.1	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>75	0	0	0
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)		0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	0	<1	<1
Lead	ppm	ASTM D5185(m)	>10	0	<1	0
Copper	ppm	ASTM D5185(m)	>15	<1	<1	<1
Tin	ppm	ASTM D5185(m)		0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	0	0
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	0
Calcium	ppm	ASTM D5185(m)	0	0	0	0
Phosphorus	ppm	ASTM D5185(m)	110	147	153	154
Zinc	ppm	ASTM D5185(m)	0.0	<1	<1	<1
Sulfur	ppm	ASTM D5185(m)		184	188	186
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	1	2	2
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1

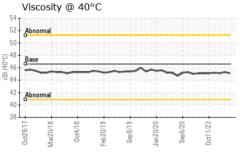


## **OIL ANALYSIS REPORT**



Aci	d Nun	nber				100511		
(B/0.06 Bas	e		٨	A	M	_		F
Acid Number (mg KOH/g)	$\wedge \wedge$	$\Lambda$	7	11	/ ``		$\Lambda_{\Lambda}$	
0.00	80	V	- 6	6	02	02	53	
0ct29/17	Mar20/18	0ct4/18	Feb20/19	Sep8/19	Jan20/2	Sep6/2	0ct11/2	





FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		32667	190	10666
Particles >6µm		ASTM D7647	>1300	<b>12584</b>	53	<u>\$\times\$ 2501</u>
Particles >14μm		ASTM D7647	>160	<b>1447</b>	6	46
Particles >21µm		ASTM D7647	>40	<b>418</b>	2	9
Particles >38μm		ASTM D7647	>10	<u>41</u>	1	1
Particles >71μm		ASTM D7647	>3	3	1	1
Oil Cleanliness		ISO 4406 (c)	>/17/14	<b>22/21/18</b>	15/13/10	<u>^</u> 21/19/13
FLUID DEGRAD	OITAC	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.06	0.06	0.04
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.6	45.1	45.3	45.1
Visc @ 100°C	cSt	ASTM D7279(m)	7.04	6.8	6.8	6.8
Viscosity Index (VI)	Scale	ASTM D2270*	107	104	104	104
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Color						
					0	





Laboratory

Sample No. Unique Number : 5772299

: PC

Bottom

Lab Number : 02631146

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Received : 24 Apr 2024 **Tested** : 25 Apr 2024 Diagnosed : 25 Apr 2024 - Kevin Marson

Test Package : MAR 2 ( Additional Tests: KV100, PQ, TAN Man, VI )

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

**Suncor - Terra Nova Projects** 

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