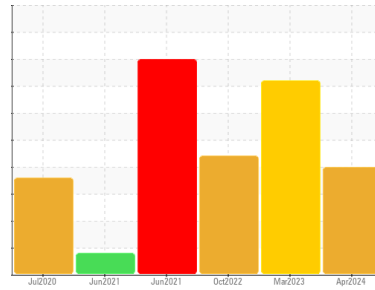




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

7144

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX MV 32 (--- GAL)

DIAGNOSIS

Recommendation

Vérifier les scelles et/ou les filters pour des points d'entrée des contaminants. Le reniflard d'air doit être réparé. S'il n'est pas classé, nous vous recommandons de le remplacer par un reniflard à air adapté au micron et / ou au dessicant. Si évalué, nous vous recommandons de réparer / remplacer le reniflard. Nous avons pris note que le filtre a été remplacé au moment de l'échantillonnage. Échantillonner de nouveau dans 30 à 45 jours afin de contrôler la situation.

Wear

Les taux d'usure de tous les composants sont normaux.

Contamination

Il y a une grande quantité de limon (particules de 4 à 14 microns) dans l'huile.

Fluid Condition

La viscosité de l'échantillon se situe dans la portée de l'ISO 46; nous vous conseillons de vérifier. l'huile peut encore servir si la contamination peut être réduite à un niveau acceptable.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | GFL0114876 | GFL0073359 | GFL0055272 |
| Sample Date | Client Info | 18 Apr 2024 | 29 Mar 2023 | 13 Oct 2022 |
| Machine Age | hrs | 0 | 1717 | 1516 |
| Oil Age | hrs | 1200 | 1200 | 0 |
| Oil Changed | Client Info | Not Chngd | N/A | N/A |
| Sample Status | | SEVERE | SEVERE | SEVERE |

CONTAMINATION

| method | limit/base | current | history1 | history2 |
|--------|----------------|------------|----------|----------|
| Water | WC Method >0.1 | NEG | NEG | NEG |

WEAR METALS

| method | limit/base | current | history1 | history2 |
|-----------|-----------------------|--------------|----------|----------|
| Iron | ppm ASTM D5185(m) >20 | 3 | 8 | 6 |
| Chromium | ppm ASTM D5185(m) >10 | <1 | <1 | <1 |
| Nickel | ppm ASTM D5185(m) >10 | 0 | 0 | 0 |
| Titanium | ppm ASTM D5185(m) | 0 | <1 | 0 |
| Silver | ppm ASTM D5185(m) | 0 | 0 | 0 |
| Aluminum | ppm ASTM D5185(m) >10 | <1 | 2 | 2 |
| Lead | ppm ASTM D5185(m) >10 | 0 | <1 | <1 |
| Copper | ppm ASTM D5185(m) >75 | <1 | <1 | <1 |
| Tin | ppm ASTM D5185(m) >10 | 0 | <1 | <1 |
| Antimony | ppm ASTM D5185(m) | 0 | <1 | <1 |
| Vanadium | ppm ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm ASTM D5185(m) | 0 | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 |
|------------|-----------------------|--------------|----------|----------|
| Boron | ppm ASTM D5185(m) 0 | 3 | 12 | 8 |
| Barium | ppm ASTM D5185(m) 0 | 0 | 0 | 0 |
| Molybdenum | ppm ASTM D5185(m) 0 | 2 | 4 | 1 |
| Manganese | ppm ASTM D5185(m) 1 | 0 | <1 | <1 |
| Magnesium | ppm ASTM D5185(m) 0 | 40 | 80 | 16 |
| Calcium | ppm ASTM D5185(m) 50 | 139 | 202 | 93 |
| Phosphorus | ppm ASTM D5185(m) 330 | 503 | 447 | 365 |
| Zinc | ppm ASTM D5185(m) 430 | 647 | 475 | 400 |
| Sulfur | ppm ASTM D5185(m) 760 | 1363 | 1173 | 871 |
| Lithium | ppm ASTM D5185(m) | <1 | <1 | <1 |

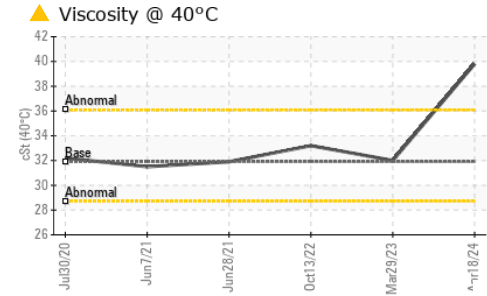
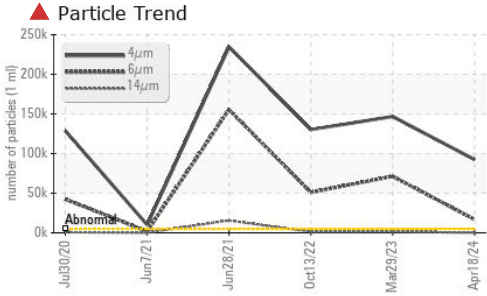
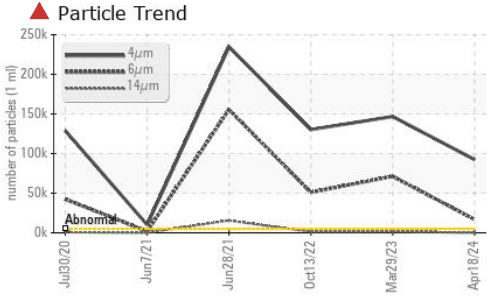
CONTAMINANTS

| method | limit/base | current | history1 | history2 |
|-----------|-----------------------|--------------|----------|----------|
| Silicon | ppm ASTM D5185(m) >20 | <1 | 3 | 2 |
| Sodium | ppm ASTM D5185(m) | 1 | 2 | 2 |
| Potassium | ppm ASTM D5185(m) >20 | <1 | <1 | 0 |

FLUID CLEANLINESS

| method | limit/base | current | history1 | history2 |
|-----------------|------------------------|-------------------|------------|------------|
| Particles >4µm | ASTM D7647 >5000 | ▲ 92412 | ▲ 146753 | ▲ 130239 |
| Particles >6µm | ASTM D7647 >1300 | ▲ 16826 | ▲ 71225 | ▲ 51007 |
| Particles >14µm | ASTM D7647 >160 | 108 | ▲ 1525 | ▲ 1251 |
| Particles >21µm | ASTM D7647 >40 | 8 | ▲ 120 | ▲ 190 |
| Particles >38µm | ASTM D7647 >10 | 1 | 2 | 2 |
| Particles >71µm | ASTM D7647 >3 | 1 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) >19/17/14 | ▲ 24/21/14 | ▲ 24/23/18 | ▲ 24/23/17 |

OIL ANALYSIS REPORT

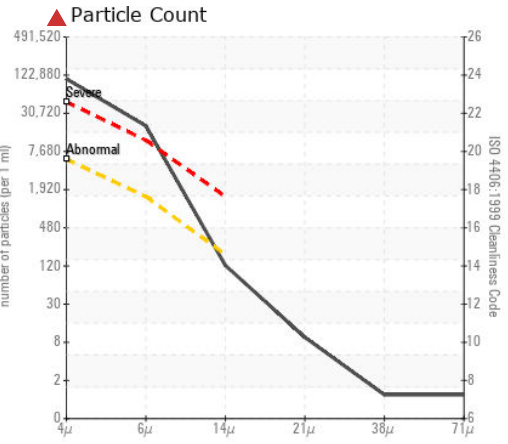
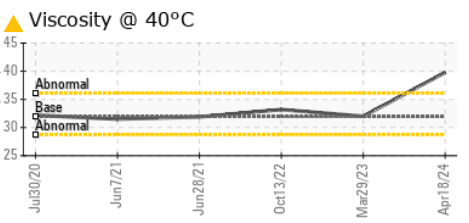
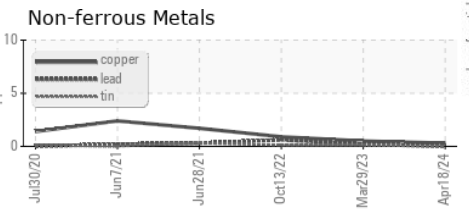
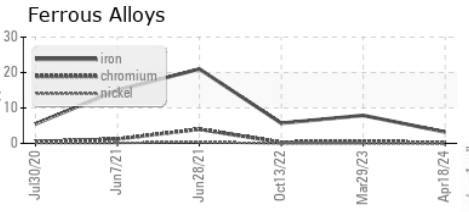


| VISUAL | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|----------|----------|-------|
| White Metal | scalar | Visual* | NONE | NONE | ▲ LTMOD | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 31.9 ▲ 39.8 | 32.0 | 33.2 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | | |
| Bottom | | | | | |
| PrtFilter | | | | no image | no image |

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **GFL Environmental - 780 - GMA - ICI - Solid Waste**
Sample No. : GFL0114876 **Received** : 24 Apr 2024 4365 boul. St-Elzear Ouest,
Lab Number : 02631186 **Tested** : 25 Apr 2024 Laval, QC
Unique Number : 5772339 **Diagnosed** : 25 Apr 2024 - Kevin Marson CA H7P 4J3
Test Package : MOB 1 (Additional Tests: PrtCount) Contact: Pieces Laval
 pieces.laval@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.