

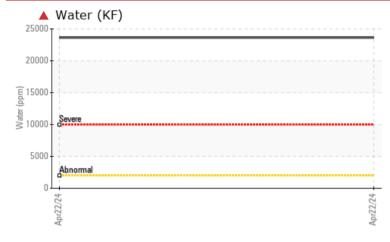
PROBLEM SUMMARY

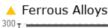
Sample Rating Trend

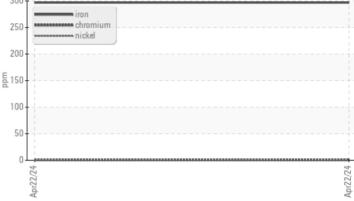


Machine Id **1** Component **Gearbox** Fluid **EP 220 (--- GAL)**

COMPONENT CONDITION SUMMARY







RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	
Iron	ppm	ASTM D5185(m)	>200	<u> </u>	
Water	%	ASTM D6304*	>0.2	a 2.363	
ppm Water	ppm	ASTM D6304*	>2000	a 23636	
Appearance	scalar	Visual*	NORML	🔺 MILKY	
Emulsified Water	scalar	Visual*	>0.2	.5%	

Customer Id: LABSTJ Sample No.: PC0081276 Lab Number: 02631407 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description	
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.	
Resample			?	We recommend an early resample to monitor this condition.	
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.	
Check Water Access			?	We advise that you check for the source of water entry.	
Check Seals			?	Check seals and/or filters for points of contaminant entry.	

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id **1** Component **Gearbox** Fluid **EP 220 (--- GAL)**

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

🔺 Wear

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is a high concentration of water present in the oil.

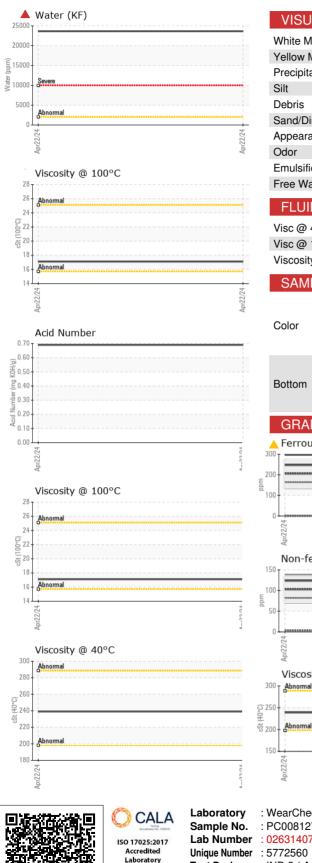
Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0081276		
Sample Date		Client Info		22 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		4		
Iron	ppm	ASTM D5185(m)	>200	<u> </u>		
Chromium	ppm	ASTM D5185(m)	>15	<1		
Nickel	ppm	ASTM D5185(m)	>15	0		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	4		
Lead	ppm	ASTM D5185(m)	>100	3		
Copper	ppm	ASTM D5185(m)	>200	137		
Tin	ppm	ASTM D5185(m)	>25	<1		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		57		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		3		
Magnesium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)		9		
Phosphorus	ppm	ASTM D5185(m)		259		
Zinc	ppm	ASTM D5185(m)		87		
Sulfur	ppm	ASTM D5185(m)		5762		
Lithium	ppm	ASTM D5185(m)		4		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	10		
Sodium	ppm	ASTM D5185(m)		68		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D6304*	>0.2	a 2.363		
ppm Water	ppm	ASTM D6304*	>2000	23636		
FLUID DEGRAD	OATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.69		



OIL ANALYSIS REPORT



		method	limit/base	current	history1	history2
e Metal	scalar	Visual*	NONE	NONE		
ow Metal	scalar	Visual*	NONE	NONE		
ipitate	scalar	Visual*	NONE	NONE		
	scalar	Visual*	NONE	NONE		
ris	scalar	Visual*	NONE	VLITE		
d/Dirt	scalar	Visual*	NONE	NONE		
earance	scalar	Visual*	NORML	🔺 MILKY		
r	scalar	Visual*	NORML	NORML		
Isified Water	scalar	Visual*	>0.2	. 5%		
Water	scalar	Visual*		NEG		
UID PROPE	RTIES	method	limit/base	current	history1	history2
@ 40°C	cSt	ASTM D7279(m)		239		
@ 100°C	cSt	ASTM D7279(m)		17.1		
osity Index (VI)	Scale	ASTM D2270*		70		
AMPLE IMAG	ES	method	limit/base	current	history1	history2
or					no image	no image
om					no image	no image
RAPHS						
errous Alloys				PQ		
TTOUS Alloys			22			
iron chromium			20	00 - Severe		
nickel			18	30 -		
			16	50 -		
*********	*******		- 14	10-		
			Apr22/24	20		
			dy 04	Abnormal		
n-ferrous Metals	5			30		
copper				50		
aaaaaa lead				1		
				10		
				20 -		
			2/24	24		
			Apr22/24	Apr22/24		
scosity @ 40°C				Acid Number		
normal			3.0 (d) 9.0 K 9.0 K 9.0 Vinnber 5.0 Vinnber 9.0 Vinnbe	³⁰ T		
			¥0.6	50 -		
			L 0.4	10 -		
normal			P 0.2	20		
normal						
normal				10 Li		
normal			Apr22/24 Acid	Apr/22/24		

: 26 Apr 2024 - Kevin Marson

Test Package : IND 2 (Additional Tests: KF, KV100, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Diagnosed

St John`s, NL CA A1E 2V8 Contact: Paul Bowering paul.bowering@labatt.com T: F: (709)579-2018

Report Id: LABSTJ [WCAMIS] 02631407 (Generated: 04/26/2024 08:28:12) Rev: 1

Contact/Location: Paul Bowering - LABSTJ Page 4 of 4