

PROBLEM SUMMARY

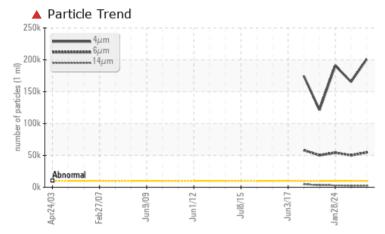
Area

Main Power Generation

Generator - MPG (Port) - Atomizing Compressor Crank Case (S/N Sample Tag XX-80201-S3) Compressor

PETRO CANADA ENDURATEX EP 220 (2 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC 1	TEST RESULTS			
Sample Status		SEVERE	SEVERE	SEVERE
Particles >4µm	ASTM D7647 >10	200932	▲ 165448	▲ 190880
Particles >6µm	ASTM D7647 >25	500 🔺 54655	▲ 50087	▲ 54257
Particles >14µm	ASTM D7647 >32	20 A 2591	<u> </u>	2 935
Particles >21µm	ASTM D7647 >80) 🔺 555	5 10	▲ 678
Oil Cleanliness	ISO 4406 (c) >20)/18/15 🔺 25/23/19	▲ 25/23/18	▲ 25/23/19

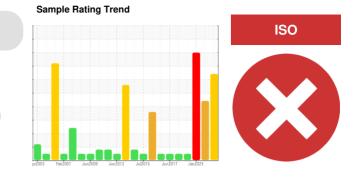
Customer Id: TERHAM Sample No.: PC Lab Number: 02631661 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



ISO

06 Feb 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



28 Jan 2024 Diag: Bill Quesnel We advise that you check all area

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



16 Dec 2023 Diag: Kevin Marson

Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





Area

OIL ANALYSIS REPORT

Main Power Generation

Generator - MPG (Port) - Atomizing Compressor Crank Case (S/N Sample Tag XX-80201-S3) Component Compressor

PETRO CANADA ENDURATEX EP 220 (2 LTR)

DIAGNOSIS

A Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

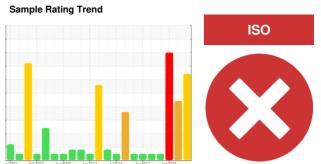
There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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SAMPLE INFOR		method	limit/base	current	history1	history2	
Sample Number		Client Info		PC	PC0076665	PC	
Sample Date		Client Info		03 Apr 2024	06 Feb 2024	28 Jan 2024	
Machine Age	hrs	Client Info		0	0	0	
Dil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				SEVERE	SEVERE	SEVERE	
WEAR METAL	S	method	limit/base	current	history1	history2	
PQ		ASTM D8184*		0	0	0	
ron	ppm	ASTM D5185(m)	>50	6	6	6	
Chromium	ppm	ASTM D5185(m)	>5	0	0	0	
Nickel	ppm	ASTM D5185(m)		0	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	0	
Silver	ppm	ASTM D5185(m)		0	0	0	
Aluminum	ppm	ASTM D5185(m)	>15	<1	<1	<1	
Lead	ppm	ASTM D5185(m)	>65	0	0	0	
Copper	ppm	ASTM D5185(m)	>65	2	2	2	
Tin	ppm	ASTM D5185(m)	>10	0	0	0	
Antimony	ppm	ASTM D5185(m)		0	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	60	76	77	76	
Barium	ppm	ASTM D5185(m)		<1	0	0	
Volybdenum	ppm	ASTM D5185(m)	0	0	0	0	
Vanganese	ppm	ASTM D5185(m)		0	0	0	
Vagnesium	ppm	ASTM D5185(m)	0	<1	<1	<1	
Calcium	ppm	ASTM D5185(m)		1	2	2	
Phosphorus	ppm	ASTM D5185(m)	270	288	290	280	
Zinc	ppm	ASTM D5185(m)	0	200	2	3	
Sulfur	ppm	ASTM D5185(m)	11200	2 5456	5978	5783	
Lithium	ppm	ASTM D5185(m)	11200	<1	<1	<1	
CONTAMINAN		method	limit/base	current	history1	history2	
Silicon		ASTM D5185(m)	>35	3	4	4	
Sodium	ppm	ASTM D5185(m)	>00		<1	<1	
Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	>20	<1 <1	<1	<1	
Water	ppm %	ASTM D5165(III) ASTM D6304*		< 1	<1	<1	
opm Water		ASTM D6304*	>0.1	69	48	48	
	ppm					-	
ELLUD OLEAN	LINESS	method	limit/base	current	history1	history2	
FLUID CLEAN			40000	a 200932	🔺 165448	🔺 190880	
[⊃] articles >4µm		ASTM D7647	>10000				
Particles >4μm Particles >6μm		ASTM D7647	>2500	▲ 54655	▲ 50087	▲ 54257	
Particles >4μm Particles >6μm Particles >14μm		ASTM D7647 ASTM D7647	>2500 >320	4 2591	4 2411	▲ 2935	
Particles >4μm Particles >6μm Particles >14μm Particles >21μm		ASTM D7647	>2500	▲ 2591 ▲ 555	▲ 2411▲ 510	▲ 2935▲ 678	
Particles >4μm Particles >6μm Particles >14μm Particles >21μm Particles >38μm		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>2500 >320 >80 >20	 2591 555 32 	 ▲ 2411 ▲ 510 27 	 2935 678 29 	
FLUID CLEAN Particles >4μm Particles >6μm Particles >14μm Particles >21μm Particles >38μm Particles >71μm		ASTM D7647 ASTM D7647 ASTM D7647	>2500 >320 >80 >20	▲ 2591 ▲ 555	▲ 2411▲ 510	▲ 2935▲ 678	

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Particle Count

Particle Trend

h77/0

Acid Number

144

214

491,520 122,880

(E2,000 (a) 30,720 (a) 7,680 (a) 1,920 (a) 1,9

120

30 8

> 2 ! (B/HOX B 1. umper 1.0 Poid B 0.0

OIL ANALYSIS REPORT

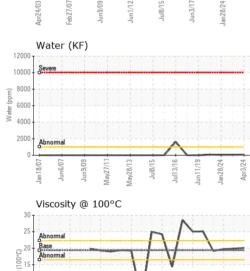
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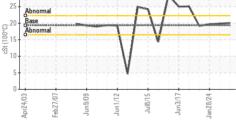
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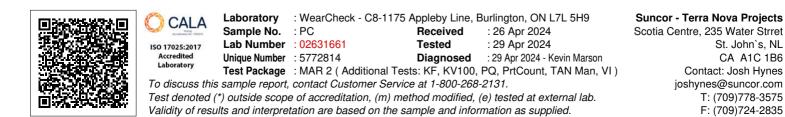
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384

FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	0.50	0.47	0.41
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	VLITE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	209	210	210
Visc @ 100°C	cSt	ASTM D7279(m)	19.35	20.1	19.9	19.7
Viscosity Index (VI)	Scale	ASTM D2270*	99	111	109	107
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Color						
Bottom					1000 2	
				11		2.08 70.







Scotia Centre, 235 Water Strret St. John`s, NL CA A1C 1B6 Contact: Josh Hynes joshynes@suncor.com T: (709)778-3575 F: (709)724-2835

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Contact/Location: Josh Hynes - TERHAM

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