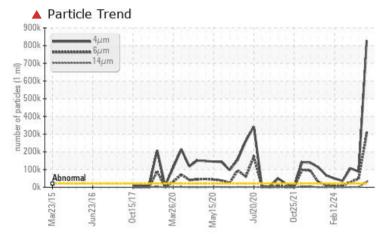


# **PROBLEM SUMMARY**

### Fwd Machinery Space [450341073] Pump Fire Water (Port) - Gearbox (S/N Sample Tag PA-71001A-S2) Gearbox Fluid

PETRO CANADA PREMIUM R&O 220 (98 LTR)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS					
Sample Status			SEVERE	ABNORMAL	ATTENTION
Particles >14µm	ASTM D7647	>640	<b>4</b> 29606	▲ 1544	0 1211
Particles >21µm	ASTM D7647	>160	<b>&amp;</b> 8559	115	264
Particles >38µm	ASTM D7647	>40	<b>6</b> 99	5	20
Particles >71µm	ASTM D7647	>10	<b>4</b> 4	0	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>A</b> 27/25/22	<b>4</b> /23/18	24/22/17

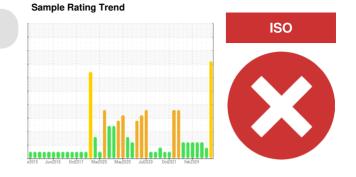
Customer Id: TERHAM Sample No.: PC Lab Number: 02632069 Test Package: MAR 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.		
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

### HISTORICAL DIAGNOSIS



### 26 Mar 2024 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 20 Mar 2024 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



### 10 Mar 2024 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

### **Fwd** Machinery Space [450341073] Pump Fire Water (Port) - Gearbox (S/N Sample Tag PA-71001A-S2) Gearbox

Fluid PETRO CANADA PREMIUM R&O 220 (98 LTR)

### DIAGNOSIS

### A Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

### Wear

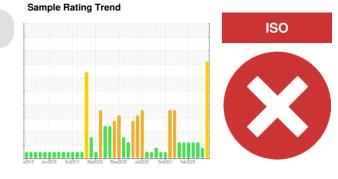
All component wear rates are normal.

### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC	PC	PC0076357
Sample Date		Client Info		04 Apr 2024	26 Mar 2024	20 Mar 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ATTENTION
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>150	3	2	1
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	0	0	0
Lead	ppm	ASTM D5185(m)	>65	0	0	0
Copper	ppm	ASTM D5185(m)	>80	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>8	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	0	<1
Calcium	ppm	ASTM D5185(m)		3	3	3
Phosphorus	ppm	ASTM D5185(m)	0	15	14	14
Zinc	ppm	ASTM D5185(m)		2	2	2
Sulfur	ppm	ASTM D5185(m)	500	1667	1605	1827
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	0	0	0
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1



# **OIL ANALYSIS REPORT**

FLUID CLEANLINESS method

FLUID DEGRADATION method

mg KOH/g

scalar

scalar

scalar

scalar

scalar

scalar

scalar

scalar

scalar

cSt

cSt

Scale

scalar Visual\*

Particles >4µm

Particles >6um

Particles >14um

Particles >21µm

Particles >38µm

Particles >71um

**Oil Cleanliness** 

Acid Number (AN)

VISUAL White Metal

Yellow Metal

Precipitate

Silt

Debris

Odor

Sand/Dirt

Appearance

Free Water

Visc @ 40°C

Visc @ 100°C

Viscosity Index (VI)

SAMPLE IMAGES

**Emulsified Water** 

**FLUID PROPERTIES** 

ASTM D7647

ASTM D7647

ASTM D7647

ASTM D7647

ASTM D7647

ISO 4406 (c)

ASTM D974\*

Visual\*

Visual\*

Visual\*

Visual\*

Visual\*

Visual\*

Visual\*

Visual\*

Visual\*

ASTM D7279(m)

ASTM D7279(m)

ASTM D2270\*

ASTM D7647 >160

>20000

>5000

>640

>40

>10

0.20

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

>0.2

206.5

18.6

96

>21/19/16

827761

305128

29606

699

44

0.11

NONE

NONE

NONE

NONE

VLITE

NONE

NORML

NORML

NEG

NEG

207

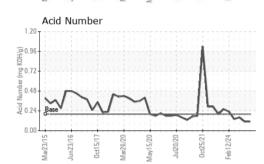
18.5

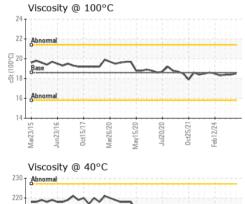
98

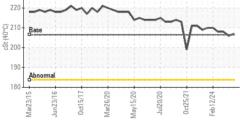
27/25/22

**A** 8559

91,520 Severe					I26
30,720 Abnor	nal	-			-22
7,680	1				-22 -20 -18 -16 -14 -12 -10
1,920-	1	4 de 1			-18
480.					-16
120-					14
30-					-12
8-					-10
2 -					+8
₀ ₄μ ▲ Par	<sup>6μ</sup> ticle Tren	14µ	21µ	38 <sup>j</sup> µ	71µ
Par	6μ ticle Tren 4μm 6μm		21µ	38µ	71µ
Par	ticle Tren 4μm 6μm		21µ	38 <sup>i</sup> µ	71µ
Par 1,000k	ticle Tren 4μm 6μm		21µ	38 <sup>†</sup> µ	71µ
Par 1,000k 800k 600k	ticle Tren 4μm 6μm 14μm		21µ	38µ	71µ







Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5 CALA Sample No. : PC Received : 29 Apr 2024 : 02632069 Tested Lab Number : 30 Apr 2024 ISO 17025:2017 Unique Number : 5773222 Accredited Diagnosed : 30 Apr 2024 - Kevin Laboratory Test Package : MAR 2 (Additional Tests: KV100, PQ, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Scotia Centre, 235 Water Strret St. John`s, NL CA A1C 1B6 Contact: Josh Hynes joshynes@suncor.com T: (709)778-3575 F: (709)724-2835

Report Id: TERHAM [WCAMIS] 02632069 (Generated: 04/30/2024 19:01:16) Rev: 1

Contact/Location: Josh Hynes - TERHAM Page 4 of 4

5H9	Suncor - Terra Nova Projects
	Scotia Centre, 235 Water Strret
	St. John`s, NL
Marson	CA A1C 1B6
	Contact, Joch Llynco

history1

107053

28979

1211

264

20

1

24/22/17

0.16

NONE

NONE

NONE

NONE

NONE

VLITE

NEG

NEG

208

18.4

97

NORML

NORML

88266

48060

1544

115

0.11

NONE

NONE

NONE

NONE

VLITE

NONE

NORML

NORML

NEG

NEG

206

18.4

98

24/23/18

5

0

Color

Bottom