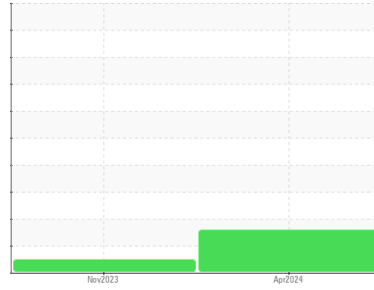




# COOLANT REPORT

## Sample Rating Trend



## APPEARANCE



Machine Id  
**OR1110**

Component  
**Coolant**

Fluid  
**EXTENDED LIFE COOLANT (--- GAL)**

### DIAGNOSIS

#### Recommendation

Nous recommandons la vidange du système et le remplissage avec un mélange 50/50 d'antigel longue durée et d'eau. Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition.

#### Corrosion

Les concentrations de tous les métaux sont normales indiquant qu'il n'y a pas de corrosion dans le système de refroidissement.

#### Contaminants

Il n'y a aucune indication de contamination dans le composant (non confirmée).

#### Coolant Condition

The coolant is cloudy indicating either an overconcentration of coolant additives, or a mixing of incompatible coolant technologies. Le niveau de nitrite est acceptable. Le niveau de pH de ce fluide est dans les limites acceptables. La réserve d'alcalinité de ce fluide est acceptable.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>GFL0118312</b>	GFL0056276	---
Sample Date	Client Info		<b>29 Apr 2024</b>	13 Nov 2023	---
Machine Age	hrs	Client Info	<b>5064</b>	5062	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>ABNORMAL</b>	NORMAL	---

### PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Glycol Type	FT-IR		<b>UNK</b>	---	---
Specific Gravity	ASTM D1298*		<b>1.067</b>	1.068	---
pH	Scale 0-14	ASTM D1287* 9.0	<b>8.90</b>	8.39	---
Nitrites	ppm	Alcan Test Kit*	<b>520</b>	1080	---
Reserve Alkalinity	Scale 0-20	ASTM D1121*	<b>6.6</b>	2.2	---
Percentage Glycol	%	ASTM D3321* 50	<b>49.9</b>	50.1	---
Freezing Point	°C	ASTM D3321* -40	<b>-36</b>	-35	---
Carboxylate			<b>---</b>	---	---

### CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	<b>26</b>	16	---
Phosphorus	ppm	ASTM D5185(m)	<b>133</b>	148	---
Boron	ppm	ASTM D5185(m)	<b>63</b>	22	---
Molybdenum	ppm	ASTM D5185(m)	<b>135</b>	400	---

### CORROSION

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >15	<b>13</b>	8	---
Aluminum	ppm	ASTM D5185(m) >10	<b>2</b>	5	---
Copper	ppm	ASTM D5185(m) >10	<b>2</b>	0	---
Lead	ppm	ASTM D5185(m) >10	<b>8</b>	5	---
Tin	ppm	ASTM D5185(m) >10	<b>3</b>	1	---
Silver	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	<1	---
Zinc	ppm	ASTM D5185(m)	<b>5</b>	0	---

### CARRIER SALTS

	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)	<b>5868</b>	10560	---
Potassium	ppm	ASTM D5185(m)	<b>792</b>	844	---

### SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m) >100	<b>9</b>	3	---
Magnesium	ppm	ASTM D5185(m) >40	<b>3</b>	4	---
Hardness	mg/L CaCO3	In-house* <75	<b>32</b>	22	---

