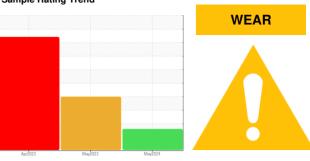


OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id 931006 **Natural Gas Engine**

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Chromium and iron ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated. Ring wear is indicated.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

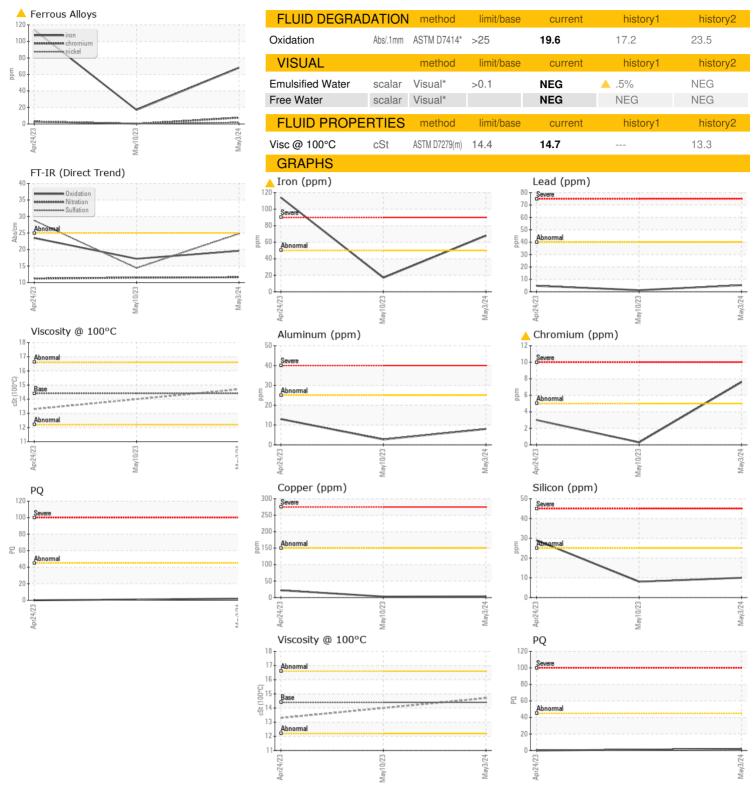
Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| | • | | | | | |
|---------------|--------|---------------|------------|-------------|-------------|-------------|
| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | GFL0112691 | GFL0079546 | GFL0079555 |
| Sample Date | | Client Info | | 03 May 2024 | 10 May 2023 | 24 Apr 2023 |
| Machine Age | hrs | Client Info | | 0 | 1302 | 1195 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Changed | Not Changd | N/A |
| Sample Status | | | | ABNORMAL | SEVERE | SEVERE |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| Glycol | | WC Method | | | 0.0 | 0.0 |
| WEAR METAL | S | method | limit/base | current | history1 | history2 |
| PQ | | ASTM D8184* | >45 | 2 | | 0 |
| Iron | ppm | ASTM D5185(m) | >50 | 68 | 17 | 1 14 |
| Chromium | ppm | ASTM D5185(m) | >5 | <u>^</u> 8 | <1 | 3 |
| Nickel | ppm | ASTM D5185(m) | >4 | 2 | <1 | 2 |
| Titanium | ppm | ASTM D5185(m) | >5 | 1 | 2 | 19 |
| Silver | ppm | ASTM D5185(m) | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >25 | 8 | 3 | 13 |
| _ead | ppm | ASTM D5185(m) | >40 | 5 | 1 | 5 |
| Copper | ppm | ASTM D5185(m) | >150 | 4 | 3 | 22 |
| Γin | ppm | ASTM D5185(m) | >4 | 1 | <1 | 3 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 250 | 11 | 29 | 6 |
| Barium | ppm | ASTM D5185(m) | 10 | 3 | 0 | 4 |
| Molybdenum | ppm | ASTM D5185(m) | 100 | 100 | 49 | 60 |
| Manganese | ppm | ASTM D5185(m) | | 2 | 1 | 10 |
| Magnesium | ppm | ASTM D5185(m) | 450 | 701 | 599 | 590 |
| Calcium | ppm | ASTM D5185(m) | 3000 | 1832 | 1518 | 1426 |
| Phosphorus | ppm | ASTM D5185(m) | 1150 | 776 | 827 | 803 |
| Zinc | ppm | ASTM D5185(m) | | 1005 | 910 | 938 |
| Sulfur | ppm | ASTM D5185(m) | 4250 | 2203 | 2191 | 1991 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >25 | 10 | 8 | <u>^</u> 29 |
| Sodium | ppm | ASTM D5185(m) | >158 | 9 | 7 | 11 |
| Potassium | ppm | ASTM D5185(m) | >20 | 30 | 10 | 31 |
| INFRA-RED | | method | limit/base | current | history1 | history2 |
| Soot % | % | ASTM D7844* | | 0 | 0 | 0 |
| Nitration | Abs/cm | ASTM D7624* | >20 | 11.6 | 11.5 | 11.2 |
| | | | | | | |



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: GFL0112691 Lab Number : 02633994 Unique Number : 5775147 Test Package : MOB 1 (Additional Tests: PQ)

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 253 - TOR APT **Tested**

Received : 08 May 2024 : 08 May 2024 Diagnosed : 09 May 2024 - Kevin Marson 15 Bermondsey Road - Building B Toronto, ON CA M4B 1Y9

Contact: Natalia Stalynska nstalynska@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

T:

F: