

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
1851
Machine Id
1461-5652-4001
Component
Gearbox
Fluid
PETRO CANADA ENDURATEX EP 460 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PC0077228	---	---
Sample Date	Client Info			25 Apr 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

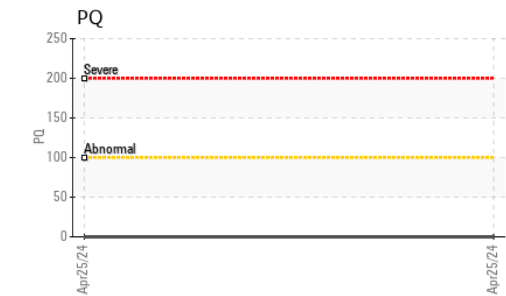
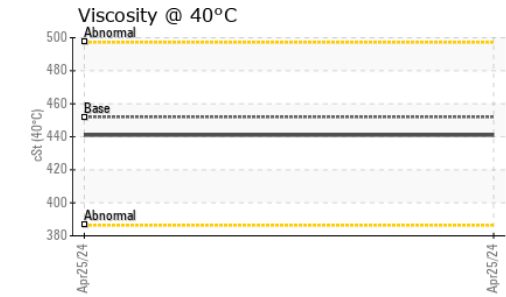
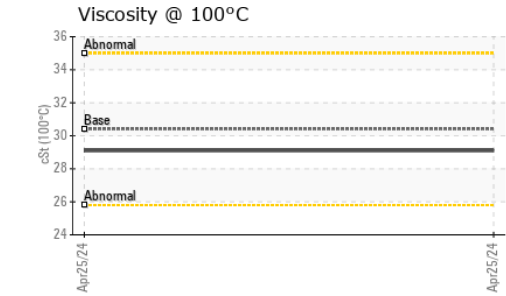
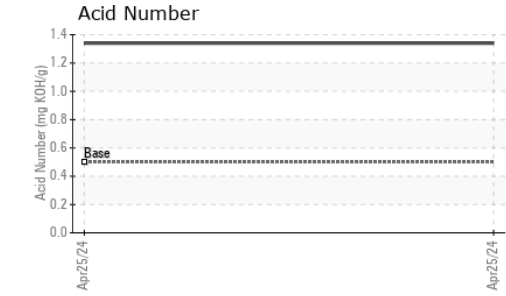
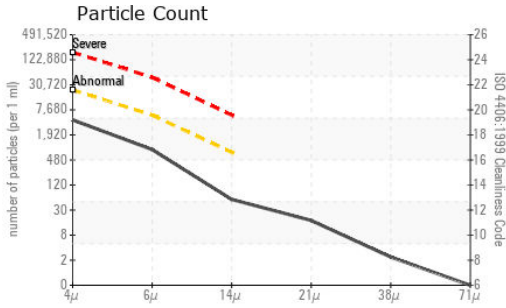
CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	---	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	---	---
Iron	ppm	ASTM D5185(m)	>200	1	---	---
Chromium	ppm	ASTM D5185(m)	>15	0	---	---
Nickel	ppm	ASTM D5185(m)	>15	0	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>25	0	---	---
Lead	ppm	ASTM D5185(m)	>100	0	---	---
Copper	ppm	ASTM D5185(m)	>200	0	---	---
Tin	ppm	ASTM D5185(m)	>25	0	---	---
Antimony	ppm	ASTM D5185(m)	>5	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	55	27	---	---
Barium	ppm	ASTM D5185(m)	0	0	---	---
Molybdenum	ppm	ASTM D5185(m)	0	0	---	---
Manganese	ppm	ASTM D5185(m)	0	0	---	---
Magnesium	ppm	ASTM D5185(m)	2	<1	---	---
Calcium	ppm	ASTM D5185(m)	6	<1	---	---
Phosphorus	ppm	ASTM D5185(m)	240	372	---	---
Zinc	ppm	ASTM D5185(m)	3	2	---	---
Sulfur	ppm	ASTM D5185(m)	10310	4809	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	12	---	---
Sodium	ppm	ASTM D5185(m)		<1	---	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---	---

OIL ANALYSIS REPORT



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	3847	---	---	
Particles >6µm	ASTM D7647	>5000	748	---	---	
Particles >14µm	ASTM D7647	>640	48	---	---	
Particles >21µm	ASTM D7647	>160	15	---	---	
Particles >38µm	ASTM D7647	>40	2	---	---	
Particles >71µm	ASTM D7647	>10	0	---	---	
Oil Cleanliness	ISO 4406 (c)	>21/19/16	19/17/13	---	---	

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.5	1.34	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.2	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	452	441	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	30.41	29.1	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	97	93	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0077228
Lab Number : **02634757**
Unique Number : 5775910
Test Package : IND 2 (Additional Tests: KV100, PQ, PrtCount, TAN Man, VI)

Vale - Voisey's Bay
 Voisey's Bay Mine Site, P.O. Box 7001, Str. C Happy Valley
 Goose Bay, NL
 CA A0P 1C0
 Contact: Robert Feltham
 robert.feltham@vale.com

Received : 10 May 2024
 Tested : 13 May 2024
 Diagnosed : 13 May 2024 - Wes Davis
 To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.