

# **PROBLEM SUMMARY**

Area

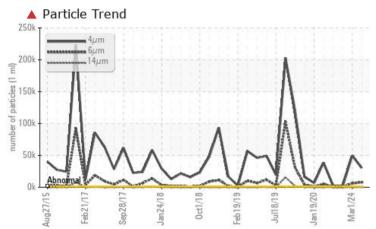
# Fwd Machinery Space

Hose Reel - Calcium Nitrate Hyd. System (S/N Sample Tag XX-42161)

Hydraulic System

PETRO CANADA HYDREX MV ARCTIC 15 (100 LTR)

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation.

PROBLEMATIC	C TEST	RESULT	S			
Sample Status				SEVERE	SEVERE	NORMAL
Particles >4µm		ASTM D7647	>1300	<b>A</b> 30368	<b>4</b> 9547	1294
Particles >6µm		ASTM D7647	>320	<b>4</b> 7820	<b>6</b> 075	293
Particles >14µm		ASTM D7647	>40	<b>4</b> 354	34	18
Particles >21µm		ASTM D7647	>10	<u> </u>	5	5
Oil Cleanliness		ISO 4406 (c)	>17/15/12	<b>22/20/16</b>	▲ 23/20/12	17/15/11
Precipitate	scalar	Visual*	NONE	🔺 light	NONE	NONE
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NORML
Free Water	scalar	Visual*		<u> &gt;10%</u>	NEG	NEG

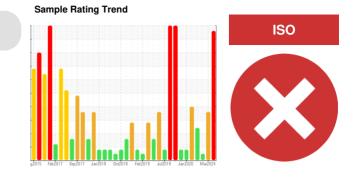
Customer Id: TERHAM Sample No.: PC0080193 Lab Number: 02634781 Test Package: MAR 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

### HISTORICAL DIAGNOSIS



NORMAL

### 01 Mar 2024 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### 01 Feb 2024 Diag: Kevin Marson

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





#### 08 Oct 2023 Diag: Kevin Marson

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



### Report Id: TERHAM [WCAMIS] 02634781 (Generated: 05/15/2024 13:46:35) Rev: 1



# **OIL ANALYSIS REPORT**

# Area **Fwd Machinery Space** Hose Reel - Calcium Nitrate Hyd. System (S/N Sample Tag XX-42161)

Hydraulic System

PETRO CANADA HYDREX MV ARCTIC 15 (100 LTR)

### DIAGNOSIS

### Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample in 30-45 days to monitor this situation.

### Wear

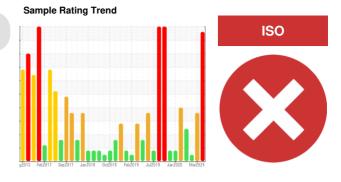
All component wear rates are normal.

### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. Excessive free water present. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

#### Fluid Condition

The white residue present in the sample is oil additive precipitate. The AN level is acceptable for this fluid.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080193	PC	PC0076671
Sample Date		Client Info		23 Apr 2024	01 Mar 2024	01 Feb 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METAL	.S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	<1	0
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>10	0	<1	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	1	<1	0
Darium	ppm	ASTM D5185(m)	0	0	0	0
Darium	ppin	ASTIVI DUTOU(III)	-			
	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum		( )	0	0 0	0 0	0 0
Molybdenum Manganese	ppm	ASTM D5185(m)	0	-		
Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0	0	0	0
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	0 <1	0	0 <1
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 50	0 <1 28	0 0 53	0 <1 50
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 50 330	0 <1 28 161	0 0 53 323	0 <1 50 321
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 50 330 430	0 <1 28 161 193	0 0 53 323 399	0 <1 50 321 406
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 50 330 430	0 <1 28 161 193 606	0 0 53 323 399 784	0 <1 50 321 406 781
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 50 330 430 760	0 <1 28 161 193 606 <1	0 0 53 323 399 784 <1	0 <1 50 321 406 781 <1
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b>	0 0 50 330 430 760	0 <1 28 161 193 606 <1 current	0 0 53 323 399 784 <1 history1	0 <1 50 321 406 781 <1 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	0 0 50 330 430 760	0 <1 28 161 193 606 <1 current 0	0 0 53 323 399 784 <1 history1 <1	0 <1 50 321 406 781 <1 history2 <1
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 50 330 430 760 Iimit/base >15	0 <1 28 161 193 606 <1 <b>current</b> 0 0	0 0 53 323 399 784 <1 <1 +istory1 <1 <1	0 <1 50 321 406 781 <1 <b>history2</b> <1 0
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 50 330 430 760 Iimit/base >15 >20	0 <1 28 161 193 606 <1 <b>current</b> 0 0 9	0 0 53 323 399 784 <1 <b>history1</b> <1 <1 <1 <1 <1	0 <1 50 321 406 781 <1 <b>history2</b> <1 0 0
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEAN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185(m) ASTM D5185(m)	0 0 0 50 330 430 760 <b>limit/base</b> >15 >20 <b>limit/base</b> >1300	0 <1 28 161 193 606 <1 Current 0 0 9 Surrent	0 0 53 323 399 784 <1 <1 <1 <1 <1 <1 <1 <1 <1 history1	0 <1 50 321 406 781 <1 ×1 history2 <1 0 0 Nistory2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185(m) ASTM D5185(m)	0 0 0 50 330 430 760 <b>limit/base</b> >15 >20 <b>limit/base</b> >1300	0 <1 28 161 193 606 <1 Current 0 0 9 9 Current ▲ 30368	0 0 53 323 399 784 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 <1 50 321 406 781 <1 <1 <b>history2</b> <1 0 0 0 <b>history2</b> 1294
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEAN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185(m) ASTM D5185(m)	0 0 0 50 330 430 760 760 <b>Imit/base</b> >15 >20 <b>Imit/base</b> >20 >1300 >320 >40	0 <1 28 161 193 606 <1 current 0 0 9 9 current 30368 ▲ 30368	0 0 53 323 399 784 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 <1 50 321 406 781 <1 <b>history2</b> <1 0 0 0 <b>history2</b> 1294 293
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEAN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 50 330 430 760 760 <b>Imit/base</b> >15 >20 <b>Imit/base</b> >20 >1300 >320 >40	0 <1 28 161 193 606 <1 <b>current</b> 0 0 9 <b>current</b> 30368 ▲ 30368 ▲ 7820 ▲ 354	0 0 53 323 399 784 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 <1 50 321 406 781 <1 <1 <b>history2</b> <1 0 0 0 <b>history2</b> 1294 293 18
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEAN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	0 0 0 50 330 430 760 760 1 1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1	0 <1 28 161 193 606 <1 Current 0 0 9 Current ▲ 30368 ▲ 7820 ▲ 354 ↓ 74	0 0 53 323 399 784 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 <1 50 321 406 781 <1 <1 <b>history2</b> <1 0 0 <b>history2</b> 1294 293 18 5

Contact/Location: Josh Hynes - TERHAM



Particle Count

Particle Trend

en28/1 an74/1

Acid Number

Feb21/17

ep28/1

491,520 122 88

number of particles (per 1

7 68

1.92 480

> 120 30 8

> Aug27/ eb21

0.80 Bas 0.70 (B/H0.60

B 0.50 0.40 <u>م</u> j 0.30 -B 0.20

0.10 0.00

Aug27/

# **OIL ANALYSIS REPORT**

FLUID DEGRA		method	limit/base	current	history1	histo
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.30	0.45	0.45
VISUAL		method	limit/base	current	history1	histo
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	🔺 light	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NORN
Odor	scalar	Visual*	NORML	NORML	NORML	NORM
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		<mark>▲</mark> >10%	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	histo
Visc @ 40°C	cSt	ASTM D7279(m)	13.6	14.2	13.5	13.4
Visc @ 100°C	cSt	ASTM D7279(m)	5.23	5.1	5.1	5.1
Viscosity Index (VI)	Scale	ASTM D2270*	394	352	381	385
SAMPLE IMAG	θES	method	limit/base	current	history1	histo
					*	6

Color

214

ah19/1

144

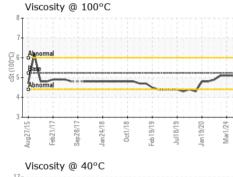
38/

Bottom

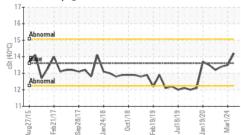
Mar1/24

an19/20





an24/18 0ct1/18 ah 19/19





Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA : PC0080193 Sample No. Lab Number : 02634781 ISO 17025:2017 Accredited Laboratory Unique Number : 5775934 Test Package : MAR 2 (Additional Tests: Bottom, KV100, TAN Man, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Received : 10 May 2024 Tested : 13 May 2024 Diagnosed : 13 May 2024 - Kevin Marson

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects Scotia Centre, 235 Water Strret St. John`s, NL

CA A1C 1B6 Contact: Josh Hynes joshynes@suncor.com T: (709)778-3575 F: (709)724-2835

Report Id: TERHAM [WCAMIS] 02634781 (Generated: 05/15/2024 13:46:36) Rev: 1

Contact/Location: Josh Hynes - TERHAM Page 4 of 4