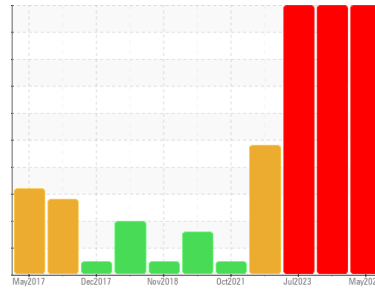




OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Machine Id

4582

Component

Diesel Engine

Fluid

PETRO CANADA DURON HP 15W40 (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check the fuel injection system. We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

▲ Wear

Aluminum and iron ppm levels are severe. Cylinder, crank, or cam shaft wear is indicated. Piston wear is indicated.

▲ Contamination

Test for glycol is positive. There is a high amount of fuel present in the oil. There is a high concentration of glycol present in the oil. There is a moderate concentration of water present in the oil. Excessive free water present. Tests confirm the presence of fuel in the oil.

● Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		GFL0117347	GFL0112389	GFL0084286
Sample Date	Client Info		16 May 2024	28 Feb 2024	12 Jul 2023
Machine Age	kms	Client Info	0	0	28044
Oil Age	kms	Client Info	0	10829	600
Oil Changed	Client Info		Not Changed	Changed	Changed
Sample Status			SEVERE	SEVERE	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184*	>30	0	0	0	
Iron	ppm	ASTM D5185(m)	>110	▲ 381	▲ 136	▲ 226
Chromium	ppm	ASTM D5185(m)	>4	3	<1	2
Nickel	ppm	ASTM D5185(m)	>2	1	▲ 3	▲ 12
Titanium	ppm	ASTM D5185(m)		1	0	<1
Silver	ppm	ASTM D5185(m)	>2	<1	0	<1
Aluminum	ppm	ASTM D5185(m)	>25	▲ 110	▲ 36	▲ 83
Lead	ppm	ASTM D5185(m)	>45	15	4	16
Copper	ppm	ASTM D5185(m)	>85	58	36	▲ 128
Tin	ppm	ASTM D5185(m)	>4	2	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	14	8	36
Barium	ppm	ASTM D5185(m)	0	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	60	455	58	67
Manganese	ppm	ASTM D5185(m)	0	2	2	6
Magnesium	ppm	ASTM D5185(m)	1010	408	905	929
Calcium	ppm	ASTM D5185(m)	1070	412	1009	956
Phosphorus	ppm	ASTM D5185(m)	1150	502	978	1035
Zinc	ppm	ASTM D5185(m)	1270	569	1120	1171
Sulfur	ppm	ASTM D5185(m)	2060	1317	2605	2483
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>30	▲ 45	14	14
Sodium	ppm	ASTM D5185(m)		● 5327	● 223	● 895
Potassium	ppm	ASTM D5185(m)	>20	▲ 164	▲ 134	▲ 578
Fuel	%	ASTM D7593*	>5	▲ 13.8	<1.0	0.8
Glycol	%	ASTM D7922*		▲ >.70	▲ 0.179	▲ 0.05

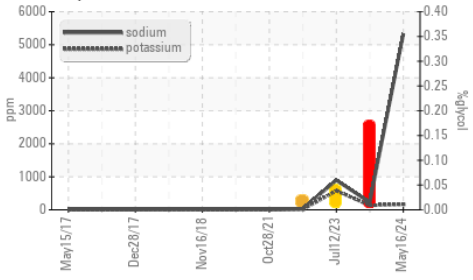
INFRA-RED

	method	limit/base	current	history1	history2	
Soot %	%	ASTM D7844*	>3	1.1	0.2	0.3
Nitration	Abs/cm	ASTM D7624*	>20	77.9	8.1	15.9
Sulfation	Abs./1mm	ASTM D7415*	>30	0.0	18.9	19.7

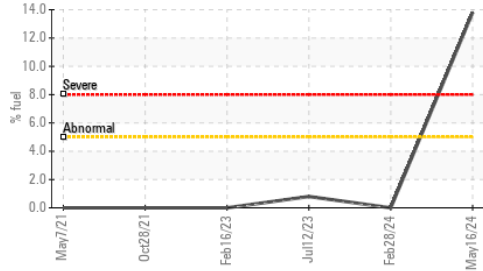


OIL ANALYSIS REPORT

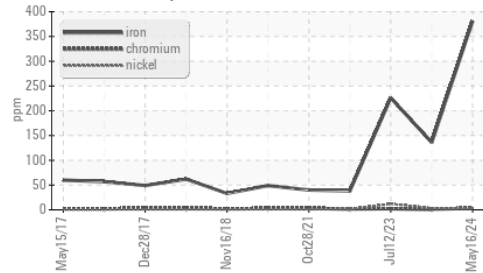
▲ Glycol Contamination



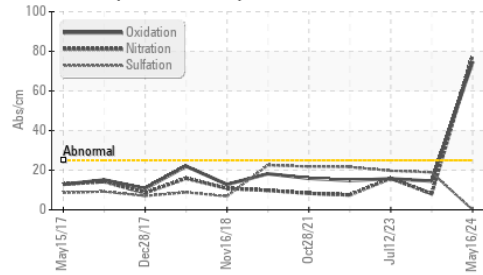
▲ Fuel Dilution



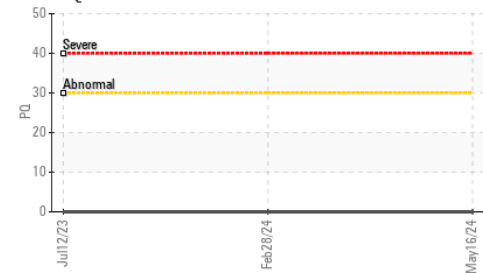
▲ Ferrous Alloys



FT-IR (Direct Trend)



PQ



FLUID DEGRADATION

method	limit/base	current	history1	history2	
Oxidation	Abs./1mm ASTM D7414*	>25	74.6	14.5	15.7
Base Number (BN)	mg KOH/g ASTM D2896*	9.8	39.42	11.94	12.65

VISUAL

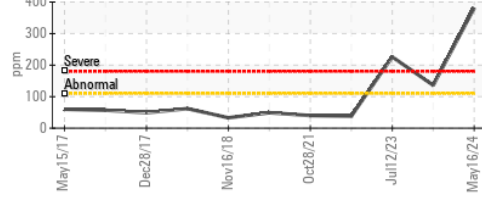
method	limit/base	current	history1	history2	
White Metal	scalar Visual*	NONE	NONE	---	---
Yellow Metal	scalar Visual*	NONE	NONE	---	---
Precipitate	scalar Visual*	NONE	NONE	---	---
Silt	scalar Visual*	NONE	LIGHT	---	---
Debris	scalar Visual*	NONE	NONE	---	---
Sand/Dirt	scalar Visual*	NONE	NONE	---	---
Appearance	scalar Visual*	NORML	▲ WGOIL	---	---
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>0.2	▲ 1%	NEG	NEG
Free Water	scalar Visual*		▲ >10%	NEG	NEG

FLUID PROPERTIES

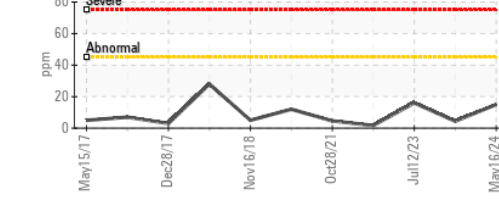
method	limit/base	current	history1	history2	
Visc @ 100°C	cSt ASTM D7279(m)	15.6	102	13.7	▲ 11.6

GRAPHS

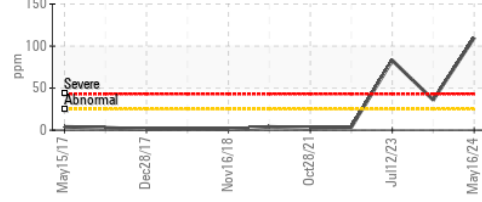
▲ Iron (ppm)



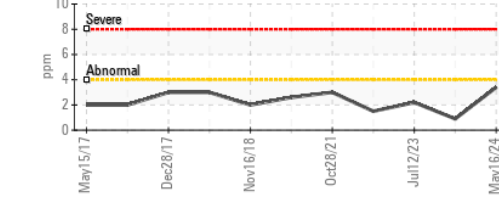
Lead (ppm)



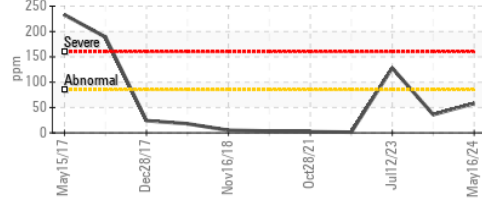
▲ Aluminum (ppm)



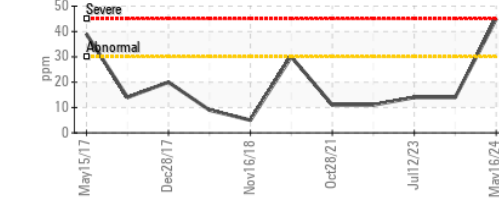
Chromium (ppm)



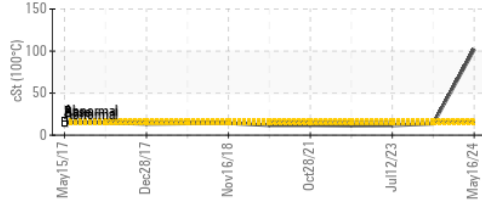
Copper (ppm)



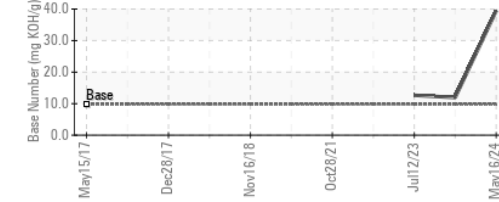
▲ Silicon (ppm)



Viscosity @ 100°C



Base Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : GFL0117347
Lab Number : 02637859
Unique Number : 5787021
Test Package : MOB 2 (Additional Tests: FuelDilution, PercentFuel, PQ, Visual)

GFL Environmental - 550 - Rocky View County
 220 Carmek Blvd
 Rocky View County, AB
 CA T1X 1X1
 Contact: GFL Calgary
 calgarymaintenance@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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