

OIL ANALYSIS REPORT

Area Vessel Machine for KAT 022 (SWEEPLINE HYDRAULIC SERVO)

Hydraulic System

SHELL TELLUS 22 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

📥 Wear

Light concentration of visible metal present.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. Light concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

Sample Rating Trend

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080247	PC0080318	PC0011768
Sample Date		Client Info		17 May 2024	22 Nov 2023	18 Oct 2023
	nrs	Client Info		0	0	0
•	nrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
				-	-	-
CONTAMINATIC	DN	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron p	opm	ASTM D5185(m)	>20	0	1	<1
	opm	ASTM D5185(m)	>10	0	0	0
Nickel p	opm	ASTM D5185(m)	>10	0	<1	0
Titanium p	opm	ASTM D5185(m)		0	0	0
Silver p	opm	ASTM D5185(m)		0	<1	<1
Aluminum p	opm	ASTM D5185(m)	>10	0	0	0
Lead p	opm	ASTM D5185(m)	>20	0	<1	<1
Copper p	opm	ASTM D5185(m)	>20	1	5	1
Tin p	opm	ASTM D5185(m)	>10	0	0	0
	opm	ASTM D5185(m)		0	0	0
Vanadium p	opm	ASTM D5185(m)		0	0	0
	opm	ASTM D5185(m)		0	0	0
	opm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron p	opm	ASTM D5185(m)		<1	<1	<1
Barium p	opm	ASTM D5185(m)		<1	<1	<1
Molybdenum p	opm	ASTM D5185(m)		0	0	0
		()		0	0 0	0
Manganese p	opm	ASTM D5185(m)	11	-		
Manganese p Magnesium p	opm opm opm	ASTM D5185(m) ASTM D5185(m)	11 35	0	0	0
Manganese p Magnesium p Calcium p	opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 8	0 9	0 8
Manganese p Magnesium p Calcium p Phosphorus p	opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35	0 8 46	0 9 34	0 8 47
Manganese p Magnesium p Calcium p Phosphorus p Zinc p	opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259 270	0 8 46 269 319	0 9 34 249	0 8 47 262
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p	opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259	0 8 46 269	0 9 34 249 306	0 8 47 262 317
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p	opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259 270	0 8 46 269 319 1435	0 9 34 249 306 1325	0 8 47 262 317 1461
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p	opm opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259 270 1849	0 8 46 269 319 1435 <1	0 9 34 249 306 1325 <1	0 8 47 262 317 1461 <1
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p	opm opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259 270 1849 limit/base	0 8 46 269 319 1435 <1 current	0 9 34 249 306 1325 <1 history1 10	0 8 47 262 317 1461 <1 history2
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p Sodium p	opm opm opm opm opm opm opm opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259 270 1849 limit/base	0 8 46 269 319 1435 <1 current 2	0 9 34 249 306 1325 <1 history1	0 8 47 262 317 1461 <1 history2 3
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p Sodium p	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259 270 1849 limit/base >15	0 8 46 269 319 1435 <1 current 2 <1	0 9 34 249 306 1325 <1 history1 10 2	0 8 47 262 317 1461 <1 history2 3 <1
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p Sodium p Potassium p	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	35 259 270 1849 limit/base >15 >20	0 8 46 269 319 1435 <1 current 2 <1 0	0 9 34 249 306 1325 <1 <u>history1</u> 10 2 0	0 8 47 262 317 1461 <1 history2 3 <1 0
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p Sodium p Potassium p FLUID CLEANLIN Particles >4µm	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D5185(m)	35 259 270 1849 limit/base >15 >20 limit/base >5000	0 8 46 269 319 1435 <1 current 2 <1 0 current 8207	0 9 34 249 306 1325 <1 history1 10 2 0 history1 2867	0 8 47 262 317 1461 <1 history2 3 <1 0 history2
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p Sodium p Potassium p FLUID CLEANLIN Particles >4µm Particles >6µm	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D5185(m)	35 259 270 1849 limit/base >15 >20 limit/base >5000 >1300	0 8 46 269 319 1435 <1 current 2 <1 0 current 0 8207 1684	0 9 34 249 306 1325 <1 history1 10 2 0 history1 2867 432	0 8 47 262 317 1461 <1 history2 3 <1 0 history2
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p Sodium p Sodium p Potassium p FLUID CLEANLIN Particles >6µm Particles >14µm	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D7647 ASTM D7647	35 259 270 1849 limit/base >15 >20 limit/base >5000 >1300 >160	0 8 46 269 319 1435 <1 current 2 <1 0 current 8207 1684 52	0 9 34 249 306 1325 <1 history1 10 2 0 history1 2867 432 7	0 8 47 262 317 1461 <1 history2 3 <1 0 history2
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT p Silicon p Sodium p Potassium p FLUID CLEANLIN Particles >6µm Particles >14µm Particles >21µm	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	35 259 270 1849 imit/base >15 >20 imit/base >5000 >1300 >160 >40	0 8 46 269 319 1435 <1 current 2 <1 0 current 8207 1684 52 8	0 9 34 249 306 1325 <1 history1 10 2 0 history1 2867 432 7 1	0 8 47 262 317 1461 <1 history2 3 <1 0 history2
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT Silicon p Sodium p Potassium p FLUID CLEANLIT Particles >6µm Particles >14µm Particles >21µm Particles >38µm	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	35 259 270 1849 imit/base >15 >20 imit/base >5000 >1300 >160 >40 >10	0 8 46 269 319 1435 <1 current 2 <1 0 current 8207 1684 52 8 1	0 9 34 249 306 1325 <1 history1 10 2 0 history1 2867 432 7 432 7 1 0	0 8 47 262 317 1461 <1 history2 3 <1 0 history2
Manganese p Magnesium p Calcium p Phosphorus p Zinc p Sulfur p Lithium p CONTAMINANT p Silicon p Sodium p Potassium p FLUID CLEANLIN Particles >6µm Particles >14µm Particles >21µm	opm opm opm opm opm opm opm opm S opm opm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	35 259 270 1849 imit/base >15 >20 imit/base >5000 >1300 >160 >40	0 8 46 269 319 1435 <1 current 2 <1 0 current 8207 1684 52 8	0 9 34 249 306 1325 <1 history1 10 2 0 history1 2867 432 7 1	0 8 47 262 317 1461 <1 history2 3 <1 0 history2

Particle Filter (Magn: 100 x)



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> > 0.40 0.35

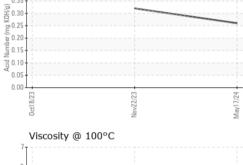
Particle Count

Particle Trend

Acid Number

OIL ANALYSIS REPORT

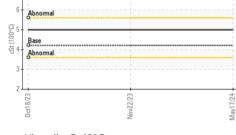
FLUID DEGRAD		method	limit/base	current	history1	history
Acid Number (AN)	ma KOH/a	ASTM D974*	0.37	0.26	0.32	
· · ·	ing Kon/g	A01101 D074		0.20	0.52	
VISUAL		method	limit/base	current	history1	history
White Metal	scalar	Visual*	NONE	🔺 VLITE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	🔺 VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORMI
Odor	scalar	Visual*	NORML	NORML	NORML	NORMI
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	histor
Visc @ 40°C	cSt	ASTM D7279(m)	21.33	22.9	22.0	22.6
Visc @ 100°C	cSt	ASTM D7279(m)	4.21	5.0	5	5
Viscosity Index (VI)	Scale	ASTM D2270*	99	151	162	155
SAMPLE IMAG	ES	method	limit/base	current	history1	histor
Color				Asasa		
						Constant of

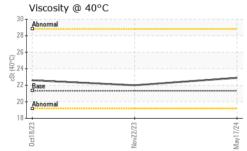


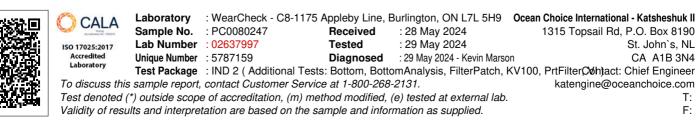
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PrtFilter

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