

OIL ANALYSIS REPORT

Area **PROPULSION EQUIPMENT** Machine Id **ROLLS ROYCE STEERING GEAR HPU (CAL004) (S/N 18S000484)** Component

Hydraulic System

MOBIL DTE 10 EXCEL 32 (240 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

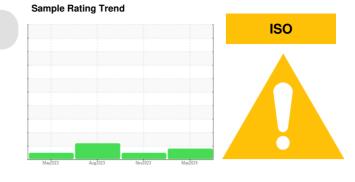
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFORM	/ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080228	PC0011818	PC0010707
Sample Date		Client Info		17 May 2024	07 Nov 2023	09 Aug 2023
Machine Age	hrs	Client Info		24544	21847	20530
Oil Age	hrs	Client Info		24544	21847	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	MARGINAL
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	6	6	7
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	()	>10	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>20	0	<1	<1
Copper	ppm		>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>10	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	nom		limit/base		history1	history2
Boron	ppm	ASTM D5185(m)	limit/base	1	1	2
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	1 0	1 0	2 <1
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	1 0 0	1 0 <1	2 <1 <1
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	1 0 0 0	1 0 <1 0	2 <1 <1 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		1 0 0 0 20	1 0 <1 0 20	2 <1 <1 0 21
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	120	1 0 0 20 125	1 0 <1 0 20 123	2 <1 <1 0 21 130
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		1 0 0 20 125 411	1 0 <1 0 20 123 403	2 <1 <1 0 21 130 410
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	120 475	1 0 0 20 125 411 162	1 0 <1 0 20 123 403 162	2 <1 <1 0 21 130 410 174
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	120	1 0 0 20 125 411 162 1210	1 0 <1 0 20 123 403 162 1272	2 <1 <1 0 21 130 410 174 1255
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	120 475 1275	1 0 0 20 125 411 162 1210 <1	1 0 <1 0 20 123 403 162 1272 <1	2 <1 <1 0 21 130 410 174 1255 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	120 475 1275 limit/base	1 0 0 20 125 411 162 1210 <1 <i>current</i>	1 0 <1 0 20 123 403 162 1272 <1 history1	2 <1 <1 0 21 130 410 174 1255 <1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon	ppm	ASTM D5185(m) ASTM D5185(m)	120 475 1275	1 0 0 20 125 411 162 1210 <1 <i>current</i>	1 0 <1 0 20 123 403 162 1272 <1 +istory1 1	2 <1 <1 0 21 130 410 174 1255 <1 history2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	120 475 1275 limit/base >15	1 0 0 20 125 411 162 1210 <1 2 current <1 2	1 0 <1 0 20 123 403 162 1272 <1 1272 <1 history1 1 1	2 <1 <1 0 21 130 410 174 1255 <1 <i>history2</i> 2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	120 475 1275 1275 1275 15 >20	1 0 0 20 125 411 162 1210 <1 2 1210 <1 2 <1 2 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1	2 <1 <1 0 21 130 410 174 1255 <1 history2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	120 475 1275 limit/base >15	1 0 0 20 125 411 162 1210 <1 current 2 <1 2 <1 2 <1 current	1 0 <1 0 20 123 403 162 1272 <1 1272 <1 history1 1 1	2 <1 <1 0 21 130 410 174 1255 <1 <i>history2</i> 2 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm	ppm	ASTM D5185(m) ASTM D5185(m)	120 475 1275 1275 >15 >20 limit/base >20 limit/base >5000	1 0 0 20 125 411 162 1210 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1 1 1 1 1 1 1 1 1 1	2 <1 <1 0 21 130 410 174 1255 <1 history2 2 2 2 2 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >6µm	ppm	ASTM D5185(m) ASTM D76477	120 475 1275 1275 100 >15 >20 100 >5000 >1300	1 0 0 20 125 411 162 1210 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1 1 history1	2 <1 <1 0 21 130 410 174 1255 <1 history2 2 2 2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >14µm	ppm	ASTM D5185(m) ASTM D76477 ASTM D7647	120 475 1275 1275 1000 >15 20 1000 >1300 >160	1 0 0 20 125 411 162 1210 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1 1 1 1 1 1 1 1 1 1	2 <1 <1 0 21 130 410 174 1255 <1 history2 2 2 2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >14µm Particles >21µm	ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	120 475 1275 1275 1275 100 >15 >20 100 >100 >160 >40	1 0 0 20 125 411 162 1210 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1 1 1 1 1 1 1 1 1 1	2 <1 <1 0 21 130 410 174 1255 <1 history2 2 2 2 2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >14µm	ppm	ASTM D5185(m) ASTM D76477 ASTM D7647	120 475 1275 1275 1000 >15 20 1000 >1300 >160	1 0 0 20 125 411 162 1210 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1 1 1 1 history1	2 <1 <1 0 21 130 410 174 1255 <1 history2 2 2 2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >14µm Particles >21µm	ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	120 475 1275 1275 1275 315 >15 >20 100 >15 >20 100 >1300 >160 >40 >10	1 0 0 20 125 411 162 1210 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1 1 1 history1 	2 <1 <1 0 21 130 410 174 1255 <1 history2 2 2 2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	120 475 1275 1275 1275 >15 >15 >20 1mit/base >20 1mit/base >5000 >1300 >160 >40 >10	1 0 0 20 125 411 162 1210 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1	1 0 <1 0 20 123 403 162 1272 <1 history1 1 1 1 1 1 1 1 history1 	2 <1 <1 0 21 130 410 174 1255 <1 history2 2 2 0 history2

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🔺 Particle Count

491,520 122,880

Ê 30,720 7 68

480

120 30 8

number of particles (per 1 1.92

OIL ANALYSIS REPORT

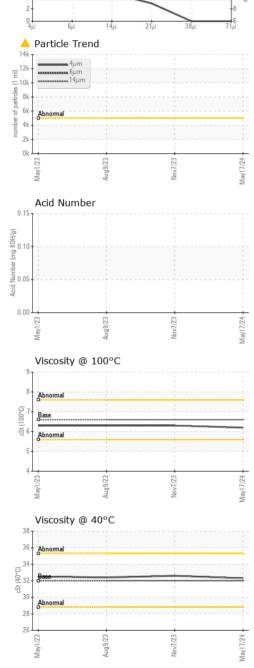
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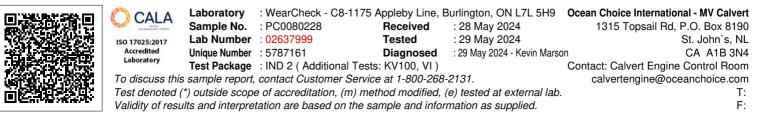
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18

16

FLUID DEGRA	DATION	method	limit/base	current	history1	histor
Acid Number (AN)	mg KOH/g	ASTM D974*		0.12		
VISUAL		method	limit/base	current	history1	histor
White Metal	scalar	Visual*	NONE	NONE	NONE	▲ VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORM
Odor	scalar	Visual*	NORML	NORML	NORML	NORM
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	histor
Visc @ 40°C	cSt	ASTM D7279(m)	32	32.3	32.6	32.4
Visc @ 100°C	cSt	ASTM D7279(m)	6.6	6.2	6.3	6.3
Viscosity Index (VI)	Scale	ASTM D2270*	164	144	147	148
SAMPLE IMAG	ES	method	limit/base	current	history1	histor
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