

# **PROBLEM SUMMARY**

Sample Rating Trend

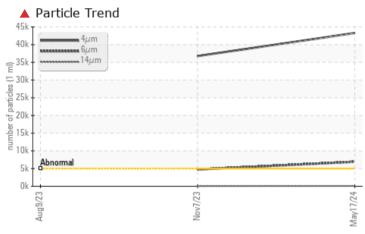
## 

TEKNOTHERM MYCOM REFRIGERATION COMPRESSOR #3 (CAL018) (S/N 3626-3)

Hydraulic System

PETRO CANADA REFLO 68A AMMONIA OIL (80 LTR)

# COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. ( Customer Sample Comment: Warning ammonia )

PROBLEMATIC TEST RESULTS						
Sample Status		SEVERE	ABNORMAL	NORMAL		
Particles >4µm	ASTM D7647 >5000	<b>43284</b>	▲ 36769			
Particles >6µm	ASTM D7647 >1300	▲ 6922	4756			
Oil Cleanliness	ISO 4406 (c) >19/17/1	4 🔺 23/20/14	🔺 22/19/13			

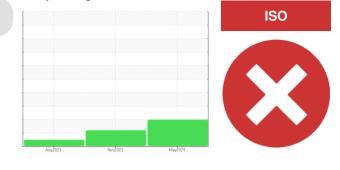
Customer Id: MVCALVERT Sample No.: PC0080226 Lab Number: 02638005 Test Package: IND 2



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*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



RECOMMENDED ACTIONS						
Action Change Filter	Status	Date	Done By	<b>Description</b> We recommend you service the filters on this component.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

## HISTORICAL DIAGNOSIS

#### 07 Nov 2023 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





#### 09 Aug 2023 Diag: Kevin Marson

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.All component wear rates are normal. There is no indication of any contamination in the component(unconfirmed). The condition of the oil is acceptable for the time in service.







# **OIL ANALYSIS REPORT**

#### Area **REFRIGERATION EQUIPMENT** Machine Id **TEKNOTHERM MYCOM REFRIGERATION COMPRESSOR #3 (CAL018) (S/N 3626-3)** Component

Hydraulic System

PETRO CANADA REFLO 68A AMMONIA OIL (80 LTR)

### DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. (Customer Sample Comment: Warning ammonia)

#### Wear

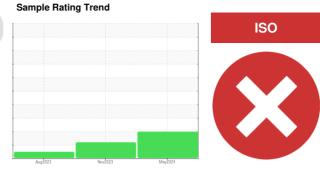
All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080226	PC0076333	PC0010700
Sample Date		Client Info		17 May 2024	07 Nov 2023	09 Aug 2023
Machine Age	hrs	Client Info		3969	3969	3741
Oil Age	hrs	Client Info		0	3969	3741
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METAL	.S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4	4	4
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>10	0	<1	0
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0	0	<1
Barium	ppm	ASTM D5185(m)	0	0	0	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	0
Calcium	ppm	ASTM D5185(m)	0	0	0	<1
Phosphorus	ppm	ASTM D5185(m)	0	2	2	2
Zinc	ppm	ASTM D5185(m)		1	<1	2
Sulfur	ppm	ASTM D5185(m)	0	5	0	15
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	12
Sodium	ppm	ASTM D5185(m)	-	0	0	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
FLUID CLEAN	LINESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>4</b> 3284	▲ 36769	
Particles >6µm		ASTM D7647		<u> </u>	▲ 4756	
Particles >14µm		ASTM D7647	>160	95	58	
Particles >21µm		ASTM D7647		14	12	
Particles >38µm		ASTM D7647 ASTM D7647	>10	1	1	
Particles >71µm		ASTM D7647 ASTM D7647		0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 23/20/14	22/19/13	

Submitted By: Alf Hartery



Particle Count

Particle Trend

144

214

491,520 122,880

(TE 1000) (TE 1000)

120 30

8

50 Ê 40 r of particles (1 r

10

0

1 40 1.20 (<sup>B</sup>/HOX)

Ē 0.80 Acid Number

0.20 Bas 0.00

Abnorma

Sever Abnorma

Acid Number

# **OIL ANALYSIS REPORT**

FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	0.01	0.01	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history
Visc @ 40°C	cSt	ASTM D7279(m)	57.8	55.8	56.1	56.3
Visc @ 100°C	cSt	ASTM D7279(m)	7.86	7.8	7.8	7.8
Viscosity Index (VI)	Scale	ASTM D2270*	101	104	103	102
SAMPLE IMAG	ES	method	limit/base	current	history1	history

Color

.24

22 8

20 4406:1999 Cleanlin 16 14

12 10 8

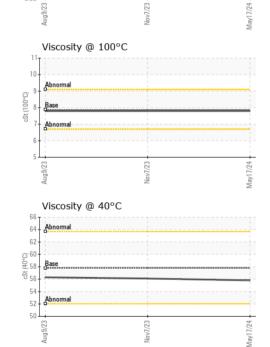
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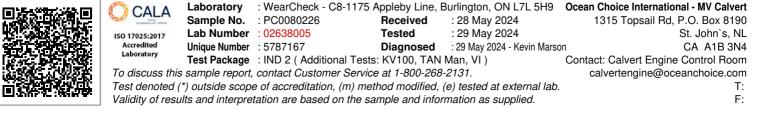
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