

OFF SPEC



Machine Id
BRUNVOLL CAL005

Component
Hydraulic System

Fluid
VICKERS HYDROX BIO 68 (60 LTR)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | PC0081261 | PC0076678 | PC0010696 |
| Sample Date | Client Info | | | 17 May 2024 | 07 Nov 2023 | 09 Aug 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >0.05 | NEG | NEG | NEG |

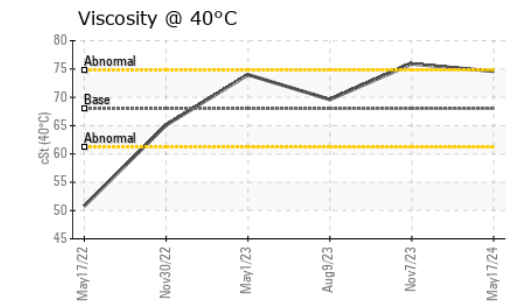
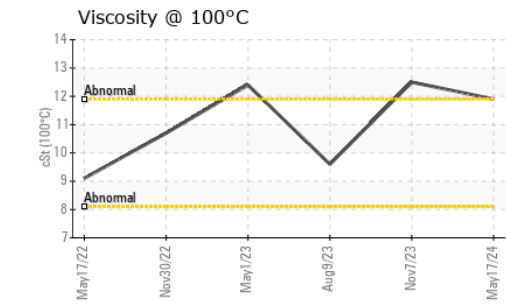
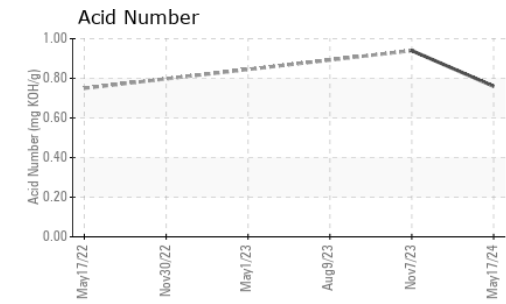
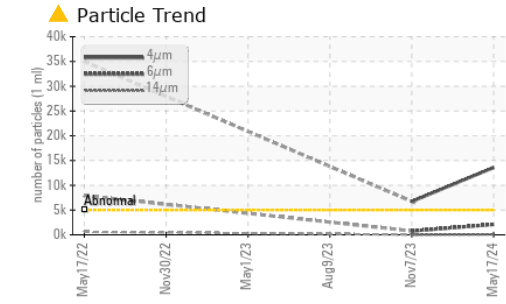
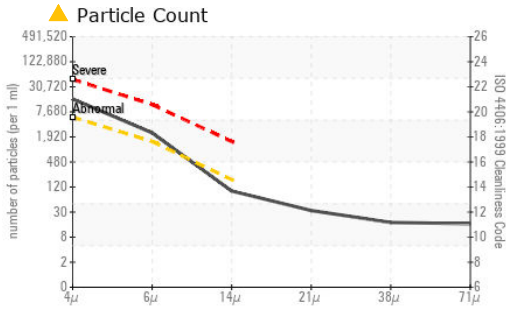
| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|---------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185(m) | >20 | 3 | 2 | 6 |
| Chromium | ppm | ASTM D5185(m) | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >10 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 4 | 2 | <1 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) | >10 | 0 | <1 | <1 |
| Lead | ppm | ASTM D5185(m) | >20 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | <1 | <1 | 2 |
| Tin | ppm | ASTM D5185(m) | >10 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) | | 3 | 5 | 5 |
| Barium | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Calcium | ppm | ASTM D5185(m) | | <1 | <1 | 2 |
| Phosphorus | ppm | ASTM D5185(m) | | 695 | 676 | 405 |
| Zinc | ppm | ASTM D5185(m) | | 5 | 3 | 16 |
| Sulfur | ppm | ASTM D5185(m) | | 2650 | 3012 | 7121 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|---------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) | >15 | 3 | 3 | 1 |
| Sodium | ppm | ASTM D5185(m) | | 3 | 1 | 1 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 | 0 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--------------|-----------|-------------------|------------|----------|----------|
| Particles >4µm | ASTM D7647 | >5000 | ▲ 13596 | ● 6739 | --- | |
| Particles >6µm | ASTM D7647 | >1300 | ● 2105 | 769 | --- | |
| Particles >14µm | ASTM D7647 | >160 | 85 | 19 | --- | |
| Particles >21µm | ASTM D7647 | >40 | 29 | 6 | --- | |
| Particles >38µm | ASTM D7647 | >10 | ● 15 | 2 | --- | |
| Particles >71µm | ASTM D7647 | >3 | ▲ 14 | 1 | --- | |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | ▲ 21/18/14 | ● 20/17/11 | --- | |

OIL ANALYSIS REPORT

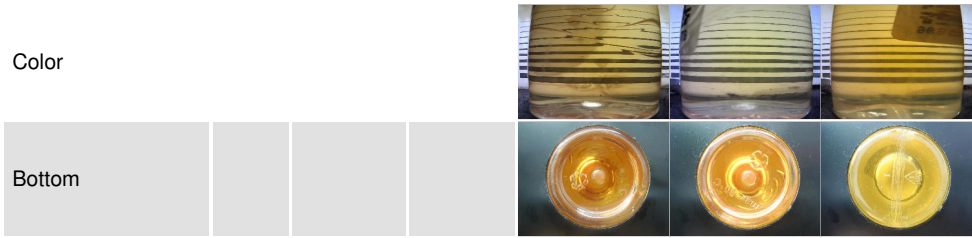


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | | 0.76 | 0.94 | --- |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | VLITE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|----------------------|-------|---------------|------------|--------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 68 | 74.6 | 75.9 | 69.6 |
| Visc @ 100°C | cSt | ASTM D7279(m) | | 11.9 | ▲ 12.5 | 9.6 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 215 | ▲ 155 | ▲ 163 | 117 |

SAMPLE IMAGES



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0081261
Lab Number : **02638009**
Unique Number : 5787171
Test Package : IND 2 (Additional Tests: KV100, VI)

Ocean Choice International - MV Calvert
 1315 Topsail Rd, P.O. Box 8190
 St. John's, NL
 CA A1B 3N4
 Contact: Calvert Engine Control Room
 calvertengine@oceanchoice.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.