

Component Steering

AW HYDRAULIC OIL ISO 68 (300 LTR)

# COMPONENT CONDITION SUMMARY



# RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			SEVERE	SEVERE	NORMAL		
Particles >4µm	ASTM D7647	>2500	<b>4</b> 28106	▲ 34281			
Particles >6µm	ASTM D7647	>640	🔺 2875	937			
Particles >71µm	ASTM D7647	>3	<u> </u>	0			
Oil Cleanliness	ISO 4406 (c)	>18/16/13	<b>4</b> 22/19/13	🔺 22/17/11			

Customer Id: KATSHESH Sample No.: PC Lab Number: 02638255 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample			?	Resample in 30-45 days to monitor this situation.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

### HISTORICAL DIAGNOSIS



22 Nov 2023 Diag: Wes Davis

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



# NORMAL



Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 68. Please confirm. Please specify the component make and model with your next sample.All component wear rates are normal.

There is no indication of any contamination in the fluid. The condition of the fluid is acceptable for the time in service.



#### 22 Dec 2021 Diag: Wes Davis

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 68. Please confirm.

All component wear rates are normal. There is no indication of any contamination in the fluid. The condition of the fluid is acceptable for the time in service.





NORMAL



# **OIL ANALYSIS REPORT**

# Area Vessel KAT 017 (STEERING GEAR)

Steering Fluid AW HYDRAULIC OIL ISO 68 (300 LTR)

# DIAGNOSIS

#### Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the fluid.

### Fluid Condition

The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC	PC0080313	PC
Sample Date		Client Info		27 May 2024	22 Nov 2023	07 Feb 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	NORMAL
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>50	3	27	25
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>5	0	<1	0
Lead	ppm	ASTM D5185(m)	>10	0	<1	<1
Copper	ppm	ASTM D5185(m)	>50	<1	2	1
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	0	<1	<1
Barium	ppm	ASTM D5185(m)	5	0	<1	0
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)	25	<1	3	4
Calcium	ppm	ASTM D5185(m)	200	52	41	49
Phosphorus	ppm	ASTM D5185(m)	300	341	276	318
Zinc	ppm	ASTM D5185(m)	370	433	337	344
Sulfur	ppm	ASTM D5185(m)	2500	837	2362	2476
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	4	3
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	0	0
FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>4</b> 28106	▲ 34281	
Particles >6µm		ASTM D7647	>640	<u> </u>	937	
Particles >14µm		ASTM D7647	>80	61	12	
Particles >21µm		ASTM D7647	>20	15	3	
Particles >38µm		ASTM D7647	>4	<b>7</b>	0	
Particles >71µm		ASTM D7647	>3	<u> </u>	0	
		100 (100 (-)	10/10/10	A 00/40/40	A 00/17/11	



Particle Count

Particle Trend

144

Feb7/23

Feb7/23

Viscosity @ 100°C

214

384

0v22/23

491,520 122,880

Image: Second second

30

8

35 30

30k 25k 20k 15k 10k

5 Ab Ok

1.00

(B).80 KOH/d)

Ê0.60 Ba

Ê 0.40 Pio 0.20

0.00

10 Abnorma

cSt (100°C) Bas

lec27/

Acid Number

Abnormal

Abnor

# **OIL ANALYSIS REPORT**

FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.45	0.26	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	65.1	64.4	64.3
Visc @ 100°C	cSt	ASTM D7279(m)	8.6	9.2	9.8	9.8
Viscosity Index (VI)	Scale	ASTM D2270*	96	118	135	135
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
					6	

Color

.24

22 8

20 4406:1999 Cleanlin 16 14

Lod

Bottom

Received

Diagnosed

Tested

: 28 May 2024

: 30 May 2024

: 30 May 2024 - Wes Davis

40/10vel







Ocean Choice International - Katsheshuk II 1315 Topsail Rd, P.O. Box 8190 St. John`s, NL CA A1B 3N4 Contact: Chief Engineer katengine@oceanchoice.com T: F: Submitted By: Alf Hartery

Report Id: KATSHESH [WCAMIS] 02638255 (Generated: 05/30/2024 08:28:12) Rev: 1

Page 4 of 4