

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
PRINOTH BS24
Component
Hydraulic System
Fluid
MONARCH ATF TYPE F (100 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0043830	---	---
Sample Date	Client Info	27 May 2024	---	---
Machine Age	hrs Client Info	423	---	---
Oil Age	hrs Client Info	423	---	---
Oil Changed	Client Info	Changed	---	---
Sample Status		NORMAL	---	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	NEG	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >20	11	---	---
Chromium	ppm ASTM D5185(m) >10	0	---	---
Nickel	ppm ASTM D5185(m) >10	0	---	---
Titanium	ppm ASTM D5185(m)	0	---	---
Silver	ppm ASTM D5185(m)	0	---	---
Aluminum	ppm ASTM D5185(m) >10	0	---	---
Lead	ppm ASTM D5185(m) >10	9	---	---
Copper	ppm ASTM D5185(m) >75	6	---	---
Tin	ppm ASTM D5185(m) >10	0	---	---
Antimony	ppm ASTM D5185(m)	0	---	---
Vanadium	ppm ASTM D5185(m)	0	---	---
Beryllium	ppm ASTM D5185(m)	0	---	---
Cadmium	ppm ASTM D5185(m)	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	53	---	---
Barium	ppm ASTM D5185(m)	<1	---	---
Molybdenum	ppm ASTM D5185(m)	0	---	---
Manganese	ppm ASTM D5185(m)	<1	---	---
Magnesium	ppm ASTM D5185(m)	6	---	---
Calcium	ppm ASTM D5185(m)	21	---	---
Phosphorus	ppm ASTM D5185(m)	290	---	---
Zinc	ppm ASTM D5185(m)	273	---	---
Sulfur	ppm ASTM D5185(m)	913	---	---
Lithium	ppm ASTM D5185(m)	<1	---	---

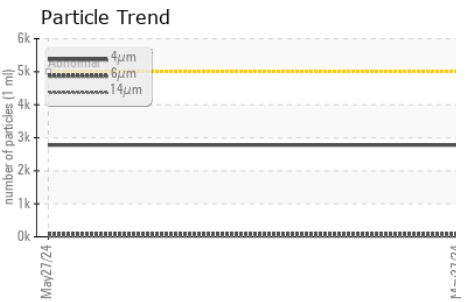
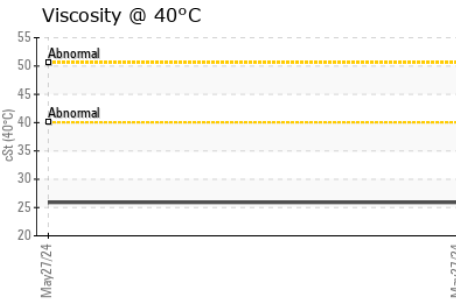
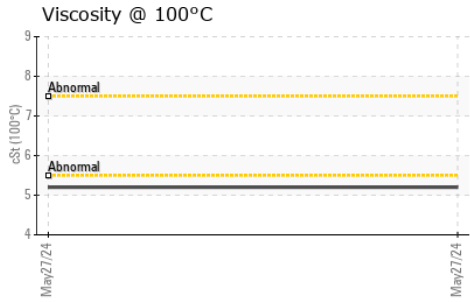
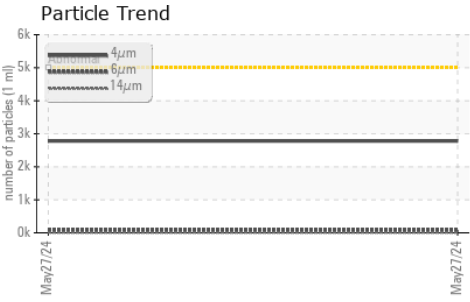
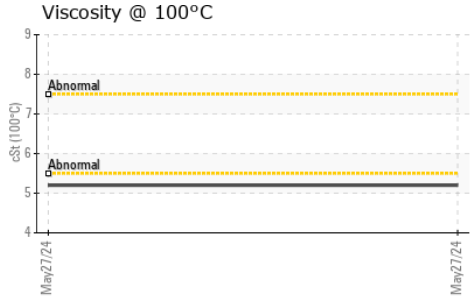
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	1	---	---
Sodium	ppm ASTM D5185(m)	<1	---	---
Potassium	ppm ASTM D5185(m) >20	1	---	---

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	2779	---	---
Particles >6µm	ASTM D7647 >1300	100	---	---
Particles >14µm	ASTM D7647 >160	9	---	---
Particles >21µm	ASTM D7647 >40	4	---	---
Particles >38µm	ASTM D7647 >10	1	---	---
Particles >71µm	ASTM D7647 >3	0	---	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	19/14/10	---	---

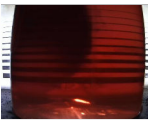

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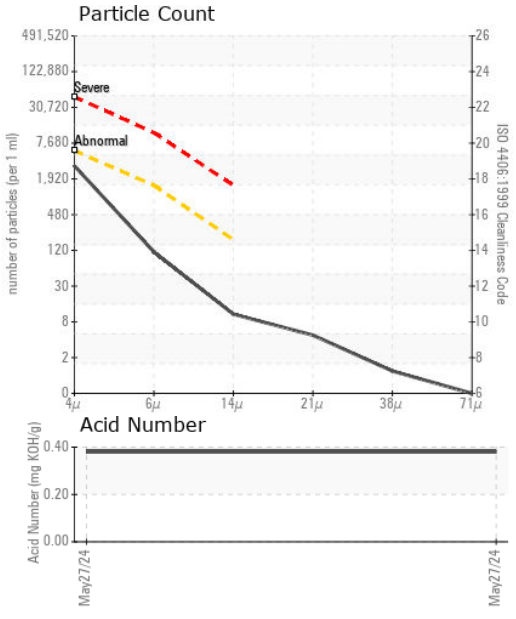
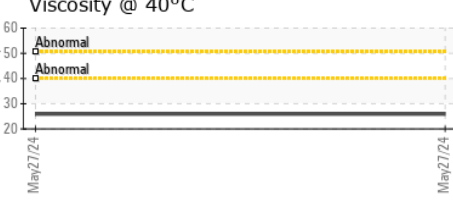
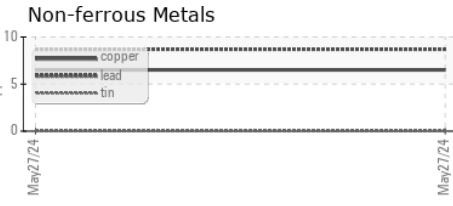
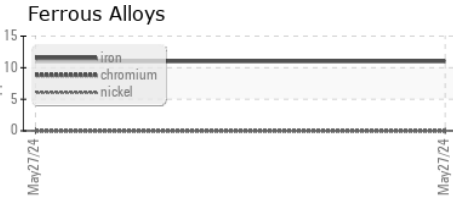
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.38	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		25.9	---	---
Visc @ 100°C	cSt	ASTM D7279(m)		5.2	---	---
Viscosity Index (VI)	Scale	ASTM D2270*		135	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0043830 **Received** : 29 May 2024
Lab Number : **02638529** **Tested** : 31 May 2024
Unique Number : 5787691 **Diagnosed** : 31 May 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.