

Machine Id
KISSLING BAY ST

Component
Gearbox

Fluid
PETRO CANADA TRAXON 80W90 (200 LTR)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | PC0069571 | PC0069574 | PC0043832 |
| Sample Date | Client Info | | | 15 May 2024 | 03 May 2023 | 10 May 2022 |
| Machine Age | hrs | Client Info | | 13225 | 12757 | 12258 |
| Oil Age | hrs | Client Info | | 967 | 499 | 718 |
| Oil Changed | Client Info | | | Not Changed | Changed | Not Changed |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >0.2 | NEG | NEG | NEG |

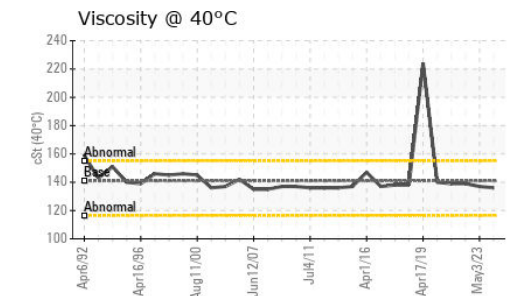
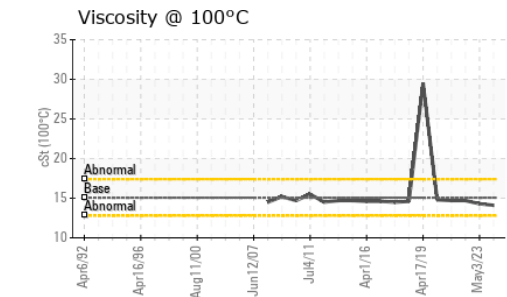
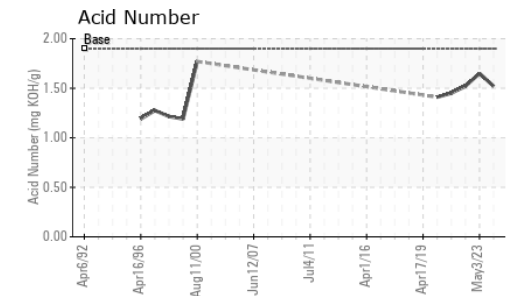
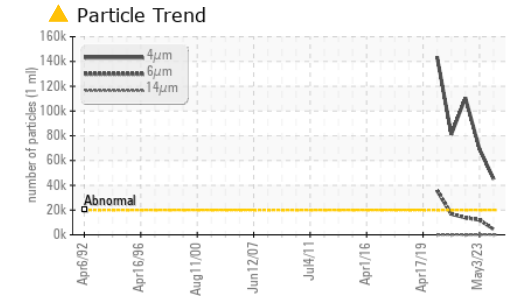
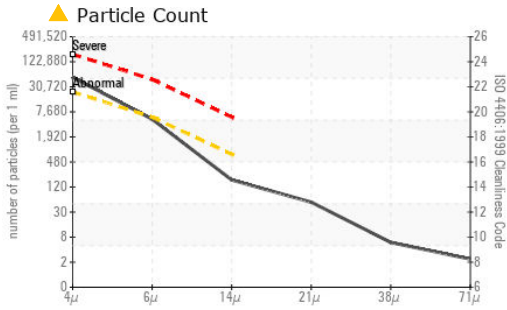
| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|---------------|------------|----------|----------|----------|
| Iron | ppm | ASTM D5185(m) | >200 | 2 | 2 | 2 |
| Chromium | ppm | ASTM D5185(m) | >15 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >15 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >25 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185(m) | >100 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185(m) | >200 | 0 | 0 | <1 |
| Tin | ppm | ASTM D5185(m) | >25 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | >5 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) | 243 | 252 | 247 | 248 |
| Barium | ppm | ASTM D5185(m) | 1 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 2 | <1 | 0 | <1 |
| Calcium | ppm | ASTM D5185(m) | 6 | 1 | 0 | 4 |
| Phosphorus | ppm | ASTM D5185(m) | 987 | 974 | 1034 | 1031 |
| Zinc | ppm | ASTM D5185(m) | 1 | 4 | 3 | 6 |
| Sulfur | ppm | ASTM D5185(m) | 21530 | 17455 | 17857 | 17502 |
| Lithium | ppm | ASTM D5185(m) | | 4 | 3 | 4 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|---------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) | >50 | 2 | 4 | 7 |
| Sodium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | 0 | 3 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--------------|-----------|-------------------|------------|------------|----------|
| Particles >4µm | ASTM D7647 | >20000 | ▲ 44993 | ▲ 69367 | ▲ 110644 | |
| Particles >6µm | ASTM D7647 | >5000 | 4469 | ▲ 11926 | ▲ 13858 | |
| Particles >14µm | ASTM D7647 | >640 | 157 | 233 | 133 | |
| Particles >21µm | ASTM D7647 | >160 | 46 | 52 | 21 | |
| Particles >38µm | ASTM D7647 | >40 | 5 | 3 | 2 | |
| Particles >71µm | ASTM D7647 | >10 | 2 | 0 | 1 | |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16 | ▲ 23/19/14 | ▲ 23/21/15 | ▲ 24/21/14 | |

OIL ANALYSIS REPORT

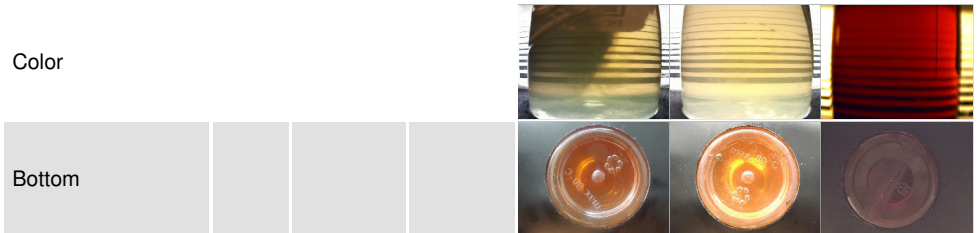


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 1.9 | 1.52 | 1.65 | 1.52 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | VLITE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|----------------------|-------|---------------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 141.0 | 136 | 137 | 139 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 15.06 | 14.1 | 14.3 | 14.7 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 108 | 100 | 102 | 105 |

SAMPLE IMAGES



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0069571
Lab Number : **02638684**
Unique Number : 5787846
Test Package : IND 2 (Additional Tests: KV100, PrtCount, TAN Man, VI)

Received : 29 May 2024
Tested : 03 Jun 2024
Diagnosed : 03 Jun 2024 - Kevin Marson

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.