

Area

**Cranes [450335854]**

Machine Id

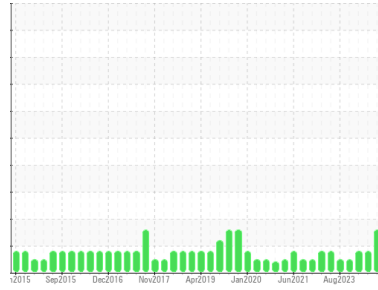
**Crane - Mid Ship Distribution Gearbox (S/N Sample Tag MA-04002-S11)**

Component

**Gearbox**

Fluid

**PETRO CANADA TRAXON 80W90 (6 LTR)**



**DIAGNOSIS**

**Recommendation**

We recommend you service the filters on this component. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**

Viscosity of sample indicates oil is within SAE 75W90 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>PC0080707</b>   | PC          | PC0081067   |
| Sample Date        | Client Info |             |            | <b>29 May 2024</b> | 20 Mar 2024 | 20 Jan 2024 |
| Machine Age        | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>N/A</b>         | N/A         | N/A         |
| Sample Status      |             |             |            | <b>ABNORMAL</b>    | ABNORMAL    | ABNORMAL    |

| CONTAMINATION |           | method | limit/base | current    | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water         | WC Method |        | >0.2       | <b>NEG</b> | NEG      | NEG      |

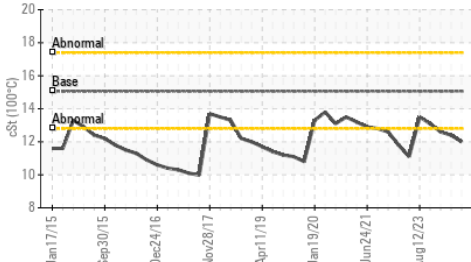
| WEAR METALS |     | method        | limit/base | current      | history1 | history2 |
|-------------|-----|---------------|------------|--------------|----------|----------|
| PQ          |     | ASTM D8184*   |            | <b>0</b>     | 0        | 0        |
| Iron        | ppm | ASTM D5185(m) | >150       | <b>6</b>     | 5        | 5        |
| Chromium    | ppm | ASTM D5185(m) | >10        | <b>0</b>     | 0        | 0        |
| Nickel      | ppm | ASTM D5185(m) | >10        | <b>0</b>     | 0        | 0        |
| Titanium    | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Silver      | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Aluminum    | ppm | ASTM D5185(m) | >5         | <b>0</b>     | <1       | <1       |
| Lead        | ppm | ASTM D5185(m) | >65        | <b>0</b>     | 0        | 0        |
| Copper      | ppm | ASTM D5185(m) | >80        | <b>&lt;1</b> | <1       | <1       |
| Tin         | ppm | ASTM D5185(m) | >8         | <b>0</b>     | 0        | 0        |
| Antimony    | ppm | ASTM D5185(m) | >5         | <b>0</b>     | 0        | 0        |
| Vanadium    | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Beryllium   | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Cadmium     | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |

| ADDITIVES  |     | method        | limit/base | current      | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185(m) | 243        | <b>225</b>   | 229      | 227      |
| Barium     | ppm | ASTM D5185(m) | 1          | <b>&lt;1</b> | <1       | <1       |
| Molybdenum | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Manganese  | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Magnesium  | ppm | ASTM D5185(m) | 2          | <b>1</b>     | 1        | <1       |
| Calcium    | ppm | ASTM D5185(m) | 6          | <b>12</b>    | 10       | 10       |
| Phosphorus | ppm | ASTM D5185(m) | 987        | <b>881</b>   | 892      | 926      |
| Zinc       | ppm | ASTM D5185(m) | 1          | <b>20</b>    | 19       | 18       |
| Sulfur     | ppm | ASTM D5185(m) | 21530      | <b>15034</b> | 15694    | 16558    |
| Lithium    | ppm | ASTM D5185(m) |            | <b>&lt;1</b> | <1       | <1       |

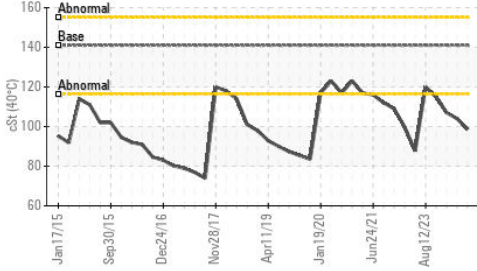
| CONTAMINANTS |     | method        | limit/base | current      | history1 | history2 |
|--------------|-----|---------------|------------|--------------|----------|----------|
| Silicon      | ppm | ASTM D5185(m) | >20        | <b>2</b>     | 2        | 3        |
| Sodium       | ppm | ASTM D5185(m) |            | <b>&lt;1</b> | <1       | <1       |
| Potassium    | ppm | ASTM D5185(m) | >20        | <b>&lt;1</b> | 0        | <1       |

# OIL ANALYSIS REPORT

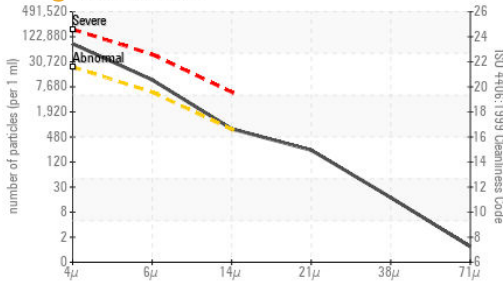
▲ Viscosity @ 100°C



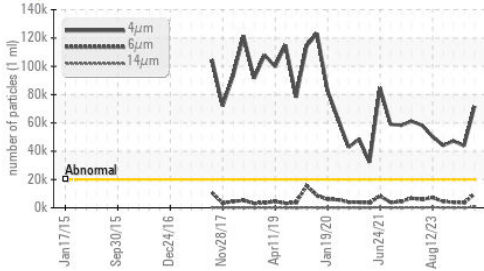
▲ Viscosity @ 40°C



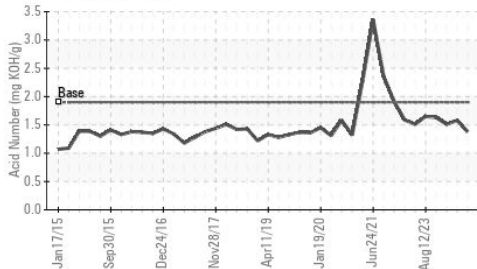
● Particle Count



● Particle Trend



Acid Number



| FLUID CLEANLINESS | method       | limit/base | current         | history1 | history2 |
|-------------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm    | ASTM D7647   | >20000     | <b>71692</b>    | 43735    | 47234    |
| Particles >6µm    | ASTM D7647   | >5000      | <b>9848</b>     | 3421     | 3887     |
| Particles >14µm   | ASTM D7647   | >640       | <b>659</b>      | 85       | 98       |
| Particles >21µm   | ASTM D7647   | >160       | <b>204</b>      | 15       | 18       |
| Particles >38µm   | ASTM D7647   | >40        | <b>15</b>       | 1        | 1        |
| Particles >71µm   | ASTM D7647   | >10        | <b>1</b>        | 1        | 1        |
| Oil Cleanliness   | ISO 4406 (c) | >21/19/16  | <b>23/20/17</b> | 23/19/14 | 23/19/14 |

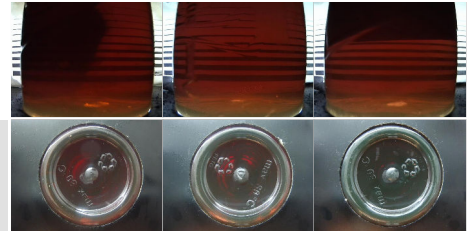
| FLUID DEGRADATION | method              | limit/base | current     | history1 | history2 |
|-------------------|---------------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g ASTM D974* | 1.9        | <b>1.38</b> | 1.58     | 1.51     |

| VISUAL           | method         | limit/base | current      | history1 | history2 |
|------------------|----------------|------------|--------------|----------|----------|
| White Metal      | scalar Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar Visual* | NONE       | <b>VLITE</b> | NONE     | NONE     |
| Sand/Dirt        | scalar Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar Visual* | >0.2       | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar Visual* |            | <b>NEG</b>   | NEG      | NEG      |

| FLUID PROPERTIES     | method            | limit/base | current       | history1 | history2 |
|----------------------|-------------------|------------|---------------|----------|----------|
| Visc @ 40°C          | cSt ASTM D7279(m) | 141.0      | <b>▲ 98.5</b> | ▲ 104    | ▲ 107    |
| Visc @ 100°C         | cSt ASTM D7279(m) | 15.06      | <b>▲ 12.0</b> | ▲ 12.4   | ▲ 12.6   |
| Viscosity Index (VI) | Scale ASTM D2270* | 108        | <b>112</b>    | 111      | 110      |

SAMPLE IMAGES method limit/base current history1 history2

Color



Bottom



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0080707 **Received** : 30 May 2024  
**Lab Number** : **02638867** **Tested** : 31 May 2024  
**Unique Number** : 5788029 **Diagnosed** : 31 May 2024 - Kevin Marson  
**Test Package** : MAR 2 ( Additional Tests: KV100, PQ, PrtCount, VI )

**Suncor - Terra Nova Projects**  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.