

PROBLEM SUMMARY

Cranes [450335854]

Crane - Mid Ship Luffing Winch Gearbox (S/N Sample Tag MA-04002-S6)

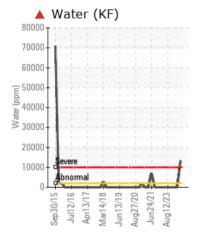
Component **Gearbox**

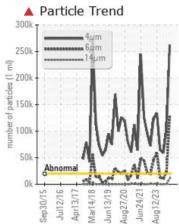
PETRO CANADA GEARLUBE TOS 80W90 (40 LTR)

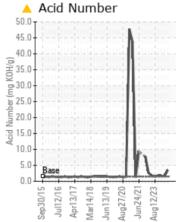


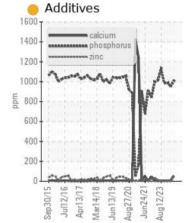


COMPONENT CONDITION SUMMARY









RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	NORMAL	NORMAL		
Water	%	ASTM D6304*	>0.2	1.335				
ppm Water	ppm	ASTM D6304*	>2000	13354				
Particles >14μm		ASTM D7647	>640	10766	612	272		
Particles >21µm		ASTM D7647	>160	2755	97	47		
Particles >38μm		ASTM D7647	>40	<u> </u>	3	1		
Oil Cleanliness		ISO 4406 (c)	>21/19/16	25/24/21	24/22/16	23/21/15		
Acid Number (AN)	mg KOH/g	ASTM D974*	1.5	△ 3.52	1.66	1.67		
Appearance	scalar	Visual*	NORML	MILKY	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.2	. 5%	NEG	NEG		

Customer Id: TERHAM Sample No.: PC0080708 Lab Number: 02638947 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.		
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

HISTORICAL DIAGNOSIS

19 Mar 2024 Diag: Kevin Marson

Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

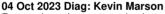


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20 Jan 2024 Diag: Kevin MarsonResample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







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OIL ANALYSIS REPORT

SAMPLE INFORMATION

Cranes [450335854]

Crane - Mid Ship Luffing Winch Gearbox (S/N Sample Tag MA-04002-S6)

Gearbox

PETRO CANADA GEARLUBE TOS 80W90 (40 LTR)



DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high concentration of water present in the oil. Elemental level of calcium (Ca) indicates contamination with brine (salt water). The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is above the recommended limit. Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable.

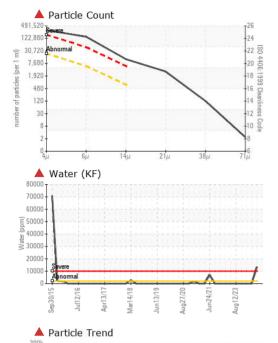
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080708	PC	PC
Sample Date		Client Info		29 May 2024	19 Mar 2024	20 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	NORMAL	NORMAL
WEAR METAL	.S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		2	0	0
Iron	ppm	ASTM D5185(m)	>150	44	4	4
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	0	0	<1
Lead	ppm	ASTM D5185(m)	>65	0	0	0
Copper	ppm	ASTM D5185(m)	>80	<1	0	<1
Tin	ppm	ASTM D5185(m)	>8	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	240	184	238	238
Barium	ppm	ASTM D5185(m)	1	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0.0	0	0	0
Manganese	ppm	ASTM D5185(m)		<1	0	0
Magnesium	ppm	ASTM D5185(m)	2	3	1	1
Calcium	ppm	ASTM D5185(m)	6	5 3	4	5
Phosphorus	ppm	ASTM D5185(m)	1000	1006	951	989
Zinc	ppm	ASTM D5185(m)	3	51	10	9
Sulfur	ppm	ASTM D5185(m)	19400	18055	16882	17804
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	16	1	3
Sodium	ppm	ASTM D5185(m)		4	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	2	<1	<1
Water	%	ASTM D6304*	>0.2	1.335		
ppm Water	ppm	ASTM D6304*	>2000	▲ 13354		
FLUID CLEAN	LINESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	262026	100291	58867
Particles >6µm		ASTM D7647	>5000	127010	22698	11067
Particles >14µm		ASTM D7647	>640	10766	612	272
Particles >21µm		ASTM D7647	>160	▲ 2755	97	47
Particles >38µm		ASTM D7647	>40	<u>▲</u> 107	3	1
Particles >71µm		ASTM D7647	>10	2	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	_ 25/24/21	24/22/16	23/21/15
:20:05) Hev: 1		.50 .100 (0)	, 10, 10		ocation: Josh H	



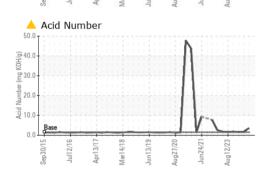
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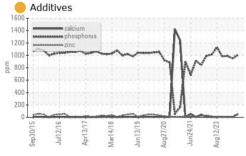
OIL ANALYSIS REPORT

FLUID DEGRADATION method



Acid Number (AN)	mg KOH/g	ASTM D974*	1.5	△ 3.52	1.66	1.67
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	▲ MILKY	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	. 5%	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	140.3	149	140	139
Visc @ 100°C	cSt	ASTM D7279(m)	15.05	83.6	14.9	14.8
Viscosity Index (VI)	Scale	ASTM D2270*	109	510	106	106
SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Color						







CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number : 02638947 Unique Number : 5788109

Bottom

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0080708

: 30 May 2024 Received **Tested**

: 03 Jun 2024 Diagnosed : 03 Jun 2024 - Kevin Marson Test Package : MAR 2 (Additional Tests: KF, KV100, PQ, PrtCount, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects

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